



FLOORING GUIDE

RUBBER & VINYL
FLOORING SYSTEMS

ROPPE.
Proven. Flooring. Experiences.

STAIR TREADS

RUBBER TILE / RUBBER SHEET



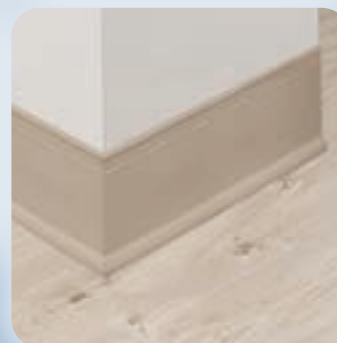
LVT / VINYL FLOORING



SPECIALTY



WALL BASE



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STAIR TREADS

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proudly made in the



LVT / VINYL FLOORING

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RUBBER & VINYL FLOORING SYSTEMS

ROPPE.

Proven ■

With more than 60 years of industry experience, Roppe products have stood the test of time, and our service and commitment to the commercial flooring industry continues to lead the way.

Flooring ■

With a broad range of flooring products manufactured in the USA and readily available, Roppe products provide a clean, finished, professionally designed interior space. LVT. Rubber tile and sheet. Sports flooring. Stair treads. Vinyl tile. Wall base. Roppe *is* flooring.

Experiences ■

When you think of the last job you installed or sold, do you have a positive and satisfying recollection of the vendor you worked with? When you choose Roppe, you will always finish the project knowing you partnered with one of the best manufacturers the commercial flooring industry has to offer.

WE INVITE YOU TO SHARE IN THE PROVEN.
FLOORING. EXPERIENCES. THAT MAKE ROPPE
THE PARTNER YOU WANT TO WORK WITH.

ARE YOU IN THE MARKET FOR BETTER FLOORING SOLUTIONS?

Every industry has its special flooring needs. Roppe products are designed to help you achieve your goals for performance, style, safety, sustainability and value.

COMFORT

Flooring can contribute to noise reduction and aid in reducing fatigue on feet and joints.

HEALTHY AIR

Products formulated free from Red List chemicals that also require less chemicals to maintain provide improved indoor air quality and fewer external health factors.

AESTHETIC APPEAL

Choosing the right colors can create stimulating or rest-inducing environments, while unique patterns and designs can aid in disguising dirt, contributing to reduced maintenance costs.

NOISE REDUCTION

Quiet environments mean less disruption and distractions making it easier to hear, focus and rest.

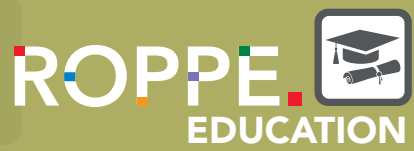
SAFETY

The best flooring options – as well as proper maintenance and cleaning procedures – put safety and stability underfoot in busy lobbies, corridors and stairs where it really matters.

LIFE-CYCLE COSTS

Choosing flooring that is made to last can provide decades of durability and performance. Low maintenance costs also provide greater value over longer product life cycles.

ROPPE.
Proven. Flooring. Experiences.





SUSTAINABILITY:

FOR SAFER, HEALTHIER ENVIRONMENTS

At Roppe, we're dedicated to making a positive impact on the environment – in your community and ours. Our products meet high environmental standards and may contribute to the variety of certification systems that are available to today's design community. From tiles and treads to wall base and adhesives, our products meet high environmental standards without compromising color selection, performance, durability or style.

sustainability goals by 2025, already achieved in 2019

20%

reduction of
Greenhouse
Gases

20%

reduction in
Energy
Intensity

20%

reduction in
Water Used &
Consumed

25%

reduction of
Waste to
Landfill

NEW

sustainability goals by 2030

25%

reduction of
Greenhouse
Gases

25%

reduction in
Energy
Intensity

25%

increase in
Waste converted
to product

25%

reduction in
Waste to
landfill

50%

reduction in
identified elements
in Water

100%

transparency in
Adhesives

10%

increase* in Truck
miles per gallon
of fuel used

10%

reduction* of
Truck Greenhouse
Gas emissions

Roppe is **committed** to **safer** chemical
alternatives in our vinyl and rubber products.



We have substituted **bio-based** phthalate-free plasticizer for petroleum-based plasticizer – **eliminating** phthalates and **lowering** greenhouse gases.

– Roppe vinyl tile, tread, wall base and accessory products

We redesigned all vinyl products manufactured by Roppe using **bio-based**, phthalate-free plasticizer to **reduce Greenhouse Gas impacts by 7-10%** versus petroleum-based plasticizer products.

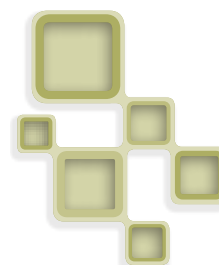


We re-designed all rubber products manufactured by Roppe to be

Red List Chemical FREE!

– Roppe rubber sheet, tile, tread, wall base and accessory products (excludes Recoil Fitness Flooring and Rop-cord® Recycled Rubber Tile)

*NOTE: transportation fuel MPG increase and CO² equivalent/ mile reduction are combined to reach the 10% transportation goal.



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SUSTAINABILITY

sustainability certifications



sustainability affiliations



environmental product declaration

Sustainability requires work and complex decision-making. Over the decades, we have continuously worked with raw material suppliers and with the test laboratory and production lines to improve the formulations for Roppe's products – always preserving durability and improving aesthetics while reducing hazardous components.

Available for the following products.

Check roppe.com for the most current listing.

- Rubber Tile
- Pinnacle Rubber Base
- Pinnacle Plus Wall Base
- AlphaBase
- Rubber Accessories
- Northern Timbers
- Northern Parallels
- Health & Learning Vinyl Tile



Health Product Declaration® (HPD) Collaborative

Health Product Declaration® (HPD) Collaborative is a not-for-profit, member organization. Using a consensus-based, stakeholder process, HPDC members create, support and evolve the HPD Open Standard for the accurate, reliable and consistent reporting of product contents and associated health information, for products used in the built environment.

Available for the following products.

Check roppe.com for the most current listing.

- Rubber Tile
- Rubber Stair Treads
- Rubber Stair Treads with DuPont™ Kevlar®
- Vinyl Stair Treads
- ESD Rubber, ESD Vinyl
- SafeTcork® Vinyl Tile
- Envire® Rubber Sheet/Tile
- Tuflex® Spartus
- Pinnacle Rubber Wall Base
- 700 Series Wall Base
- Rubber Accessories

earning Building Rating System credits

Roppe products contribute to LEED (including LEED V4.1), Green Globes, WELL, Fit-Wel, Living Building Challenge and other rating systems.



Look for this symbol noting Roppe's EcoEffects® brand products.

proudly made in the



Product is made in the USA.



ecoScorecard™

Your link to Roppe product documentation. For more information, please visit roppe.com.

NEW LIFE FOR OLD PRODUCTS



As our nation's landfills continue to grow, at Roppe we have done the research to find new alternatives and uses for our products once they have exhausted their use in many of our oldest schools, healthcare facilities, churches, hotels, office buildings and more!

When choosing to update a floor that is nearing the end of its traditional life cycle, you can feel confident that Roppe's IMPACT recycling program meets your strictest requirements for sustainability by creating new and innovative products for the building industry.

The recycled rubber is chopped and cut into one of three primary products: landscaping mulch, playground surfacing or rubber crumb for athletic fields and other applications. The end product is a cost-effective rubber mulch that simultaneously promotes the

environment and provides a beautiful, durable landscaping alternative or an eye-catching playground surfacing that is the cleanest and safest on the American market.

Through IMPACT, products like those shown here will be manufactured from your diverted landfill waste when you support our recycling program!

what products can be recycled?

Most of our rubber products are eligible for recycling. For the most current list, please visit roppe.com.



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IMPACT



RUBBER FLOORING

All Roppe rubber flooring combines functionality and good looks. It's naturally slip resistant and provides outstanding underfoot comfort, noise reduction and life-cycle value.

Envire® Rubber Sheet, S186 Red, S161 Snow



ENVIRE RUBBER
SHEET & TILE

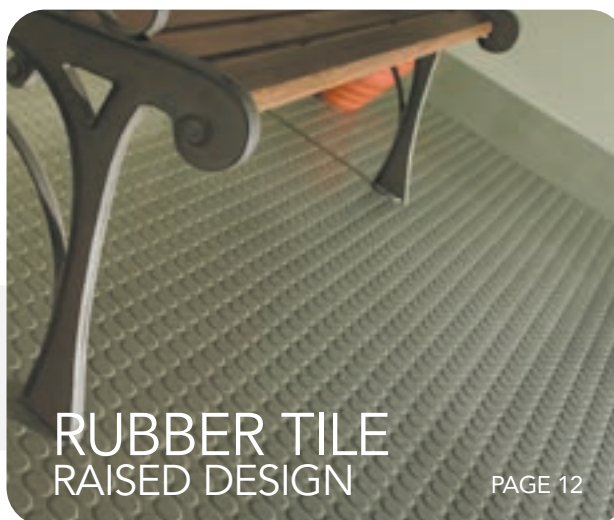
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Smooth Marbleized Tile, M100 Black



RUBBER TILE
SMOOTH

PAGE 12



RUBBER TILE
RAISED DESIGN

PAGE 12

Raised Design Vantage Tile, 129 Dolphin



RUBBER TILE
DIMENSIONS

PAGE 12

Dimensions Rubber Tile, Stripe profile,
127 Harvest Yellow, 186 Red



RAISED DESIGN

SMOOTH FINISH

DIMENSIONS

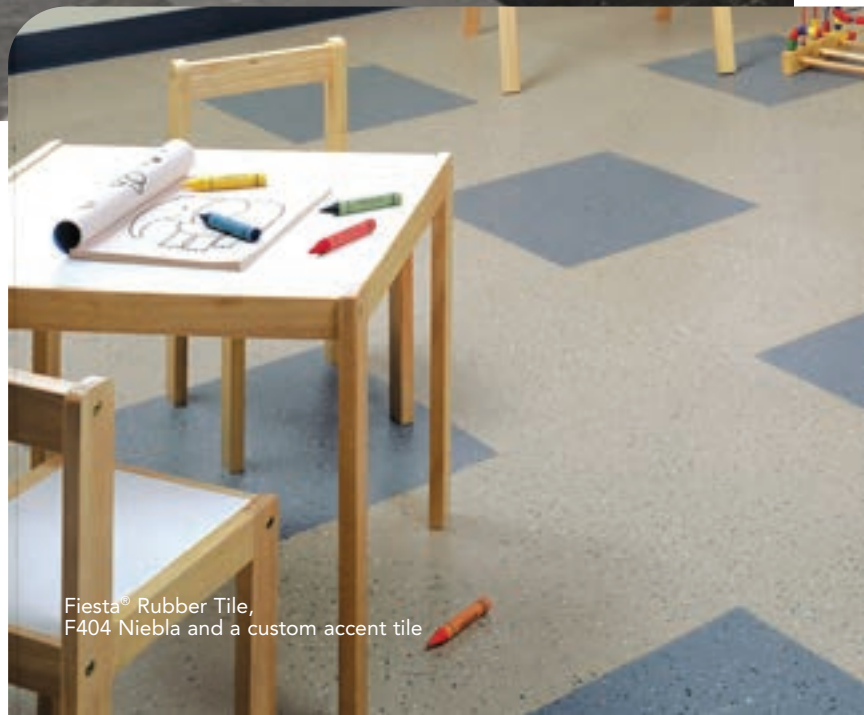
RUBBER TILE



Slate Design Marbleized Rubber Tile,
M100 Black, M123 Charcoal, M616 Platinum



Fiesta® Rubber Tile,
F404 Niebla



Fiesta® Rubber Tile,
F404 Niebla and a custom accent tile

rubber tile

- Free of Red List chemicals, PVC, phthalates and halogens. The ReNew palette is also cork-infused and contains 13% bio-based content from rapidly renewable resources.
- Made in the U.S.A. and meets GREENGUARD GOLD, FloorScore®, NSF332 Platinum and CHPS criteria. At end of life, this product can be recycled through the IMPACT take-back program.
- Designed for high durability and ease of maintenance throughout the product life cycle.
- Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, most chemicals and common substances.
- Provides underfoot comfort, reduced noise from foot traffic and has an inherent slip resistance.
- All colors available at a Single Price Point within your selected palette. ReNew palette is available in Smooth, Hammered and Textured profiles only. Fiesta® and Symmetry palettes are available in Dimensions profiles as a special order.



SafeTMax®

RAISED DESIGN, SMOOTH FINISH AND DIMENSIONS PROFILES

- Seven Raised Design profiles: Slate Design, Low Profile Raised Design, Textured Design, Raised Square Design, Raised Circular Vantage Profile, Hammered and Warning Tile Design – designed for high durability and ease of maintenance throughout the product life cycle. Most profiles available 19-11/16" x 19-11/16" tile sizes and 1/8" gauge.
- Smooth finish: Available in 19-11/16" x 19-11/16", 12" x 12" and 36" x 36" tile sizes and 1/8" and 3/16" gauges.
- Three Dimensions profiles: Crackle, Random and Stripe. Designed for high durability and ease of maintenance throughout the product life cycle. Available in 19-11/16" x 19-11/16" tiles and 1/8" gauge.



Health Product Declaration® is available at roppe.com



Environmental Product Declaration® is available at roppe.com



Smooth Rubber Tile, Marbleized M627 Mariner, M137 Cinnabar, M626 Tangerine, M198 Ivory



proudly made in the
USA



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RUBBER TILE

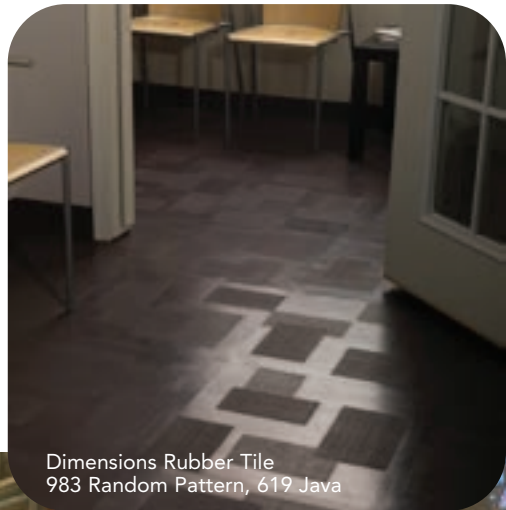
proudly made in the



Smooth Fiesta® Rubber Tile, Custom Combinations of
123 Charcoal, 170 White, 137 Cinnabar in 174 Smoke Base
Color; 186 Red Tile; Custom Logo Design, 100 Black



Square Design Marbleized Rubber Tile,
M150 Dark Gray



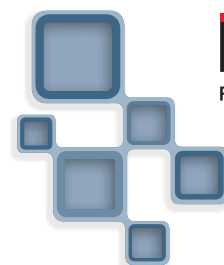
Dimensions Rubber Tile
983 Random Pattern, 619 Java



Smooth Marbleized Rubber Tile,
M632 Flax, M617 Terracotta,
M170 White, several custom colors
to coordinate with existing finishes



Dimensions Rubber Tile
984 Stripe Profile, 181 Blue,
127 Harvest Yellow, 146 Turquoise



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Smooth Marbleized Tile,
M131 Bisque, M617 Terracotta,
M129 Dolphin

RUBBER TILE

Dimensions Rubber Tile
982 Crackle Pattern, 130 Buckskin






Custom Fiesta and Custom Logo,
100 Black, 186 Red, 174 Smoke

proudly made in the


life cycle cost analysis

Industry studies have shown that flooring materials with a higher initial cost do not necessarily translate to a higher cost in the long run. In fact, findings indicate flooring materials with a higher initial cost will perform more cost effectively over many years. For example, while rubber flooring may cost more initially, the cost of maintaining it is lower. And because it's extremely durable, it lasts a very long time. So, when examining long-term costs, it is important to consider the total cost of ownership. With the right information, you can help customers control costs – not just on the initial project, but also in the long run.

	 VCT (Finish)	 LVT (No Finish)	 RUBBER (No Finish)
INITIAL INSTALLED COST PER SF <small>(Material/labor only, average)</small>	\$1.50	\$4.50-\$5.00	\$9.50-\$10.00 <small>(Excludes heat weld material/labor)</small>
EXAMPLE: INSTALLATION COSTS FOR 70,000 SF	\$105,000	\$350,000	\$735,000
COST OF YEARLY BIWEEKLY MAINTENANCE	\$174,465	\$32,863	\$32,863
YEARLY SAVINGS FOR MAINTENANCE		\$141,602 savings	\$141,602 savings
YEARS TO RECOVER THE COST OF THE MAINTENANCE		2.5 years	5.2 years

Source: Spencer Luallen, Technical Maintenance Specialist, Roppe Holding Company

"Finish" maintenance based on 2 full strip and wax per year; 2x scrub and recoat; scrub 650 sf per hour; recoat with 2 coats finish; 2 people 250 sf per hr; plus full cleaning every 2 weeks less the 4 weeks above. Cost of chemicals includes stripper 150 sf per G; first coat finish 2000 sf per G; coats 2-5 finish 2500 sf per G (5 coats figured). Cost of labor includes *2 people 250 sf per hour; 7 hrs per day (1750 sf per day). Cost of pads, mops, etc., includes 8 stripping pads, 6 scrubbing pads and 6 burnishing pads.

"No Finish" maintenance based on full cleaning every 2 weeks. Cost of chemicals includes all purpose cleaner 5000 sf per G; 300 sf per G of diluted solution, proper dilution ratio 4 oz neutral cleaner per 1G water. Cost of labor includes 1 person 1250 sf per hr; 7 hrs per day (8750 sf per day). Cost of pads, mops, etc., includes 0 pads if using an autoscrubber w/brush attachment or 2-3 scrubbing pads, 2-3 polish pads.





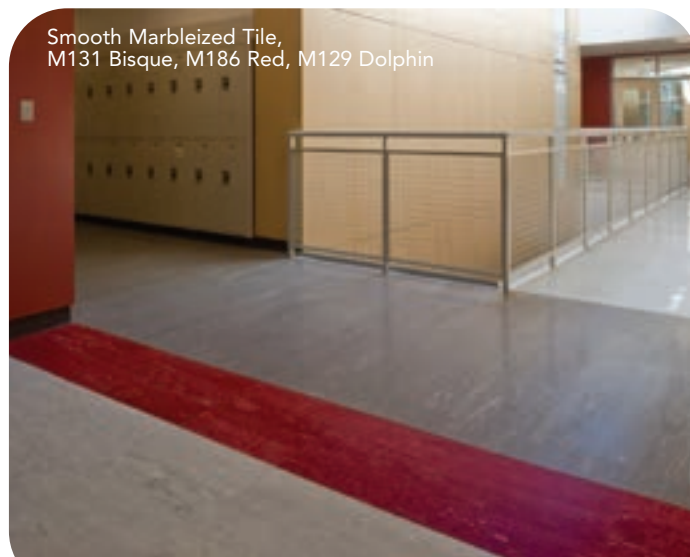
Smooth Marbled Rubber Tile,
M632 Flax and M617 Terracotta



Smooth Rubber Tile and Custom Logo,
174 Smoke, 100 Black, 161 Snow, 631 Sahara



Slate Design Fiesta® Rubber
Tile, Custom Color with Custom
Solid Color Accents



Smooth Marbled Tile,
M131 Bisque, M186 Red, M129 Dolphin



RUBBER TILE



Fiesta® Rubber Tile and
Custom Logo, F404 Niebla

RUBBERTILE COLORS

70 SOLID COLORS

(For all rubber tile and tread profiles excluding Smooth and Hammered R24.)

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

							
100 black	177 steel blue	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter
							
194 burnt umber	148 steel gray	175 slate	174 smoke	197 iceberg	110 brown		
							
147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	171 sandstone
							
130 buckskin	198 ivory	632 flax	184 almond	170 white	131 bisque	127 harvest yellow	631 sahara
							
639 beigewood	640 creekbed	122 natural	195 light gray	663 aged fern	648 pear green	647 spring dill	646 gecko
							
160 forest green	649 sweet basil	169 hunter green	662 envy	118 peacock	187 blue	139 deep navy	627 mariner
							
618 aubergine	665 horizon	664 blue jay	656 bluebell	654 lagoon	638 cadet	637 night mist	655 peaceful blue
							
657 sorbet	658 berry ice	621 merlin	659 grape	186 red	137 cinnabar	188 brick	617 terracotta
							
660 citrus	661 marmalade	643 mimosa	644 sunbeam	642 jonquil	645 blonde	641 moonrise	161 snow

MARBLEIZED COLORS

(For all rubber tile and tread profiles excluding Hammered R24.)

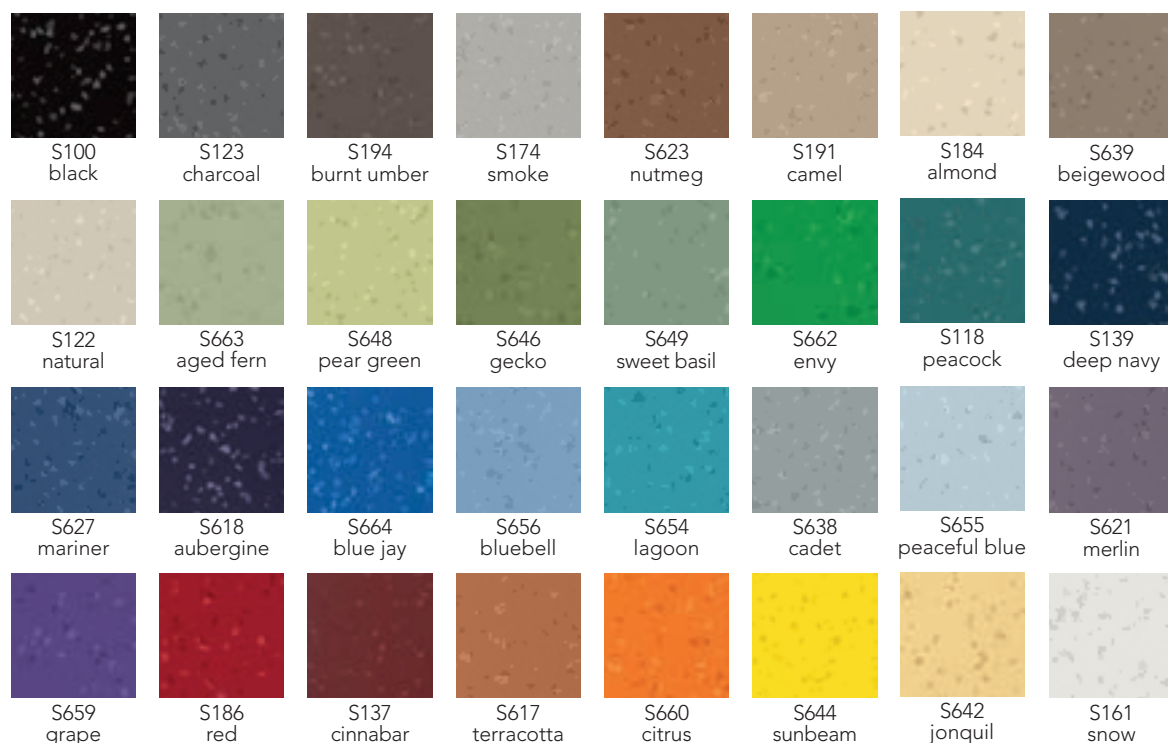
							
M100 black	M177 steel blue	M150 dark gray	M193 black brown	M123 charcoal	M114 lunar dust	M129 dolphin	M178 pewter
							
M194 burnt umber	M148 steel gray	M175 slate	M174 smoke	M197 iceberg	M110 brown		
							
M147 light brown	M182 toffee	M623 nutmeg	M624 chameleon	M140 fawn	M191 camel	M125 fig	M171 sandstone
							
M130 buckskin	M198 ivory	M632 flax	M184 almond	M170 white	M131 bisque	M127 harvest yellow	M631 sahara
							
M639 beigewood	M640 creekbed	M122 natural	M195 light gray	M663 aged fern	M648 pear green	M647 spring dill	M646 gecko
							
M160 forest green	M649 sweet basil	M169 hunter green	M662 envy	M118 peacock	M187 blue	M139 deep navy	M627 mariner
							
M618 aubergine	M665 horizon	M664 blue jay	M656 bluebell	M654 lagoon	M638 cadet	M637 night mist	M655 peaceful blue
							
M657 sorbet	M658 berry ice	M621 merlin	M659 grape	M186 red	M137 cinnabar	M188 brick	M617 terracotta
							
M660 citrus	M661 marmalade	M643 mimosa	M644 sunbeam	M642 jonquil	M645 blonde	M641 moonrise	M161 snow

RUBBERTILE COLORS

SYMMETRY COLORS

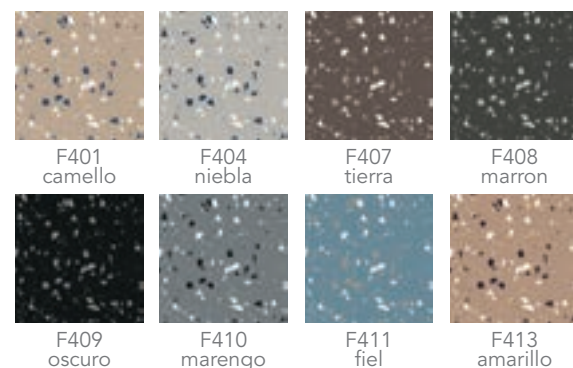
(For all rubber tile and tread profiles excluding Smooth tile.)

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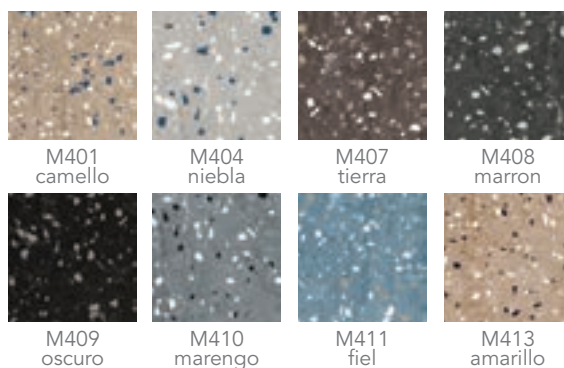
FIESTA® COLORS

(For all rubber tile and tread profiles.)



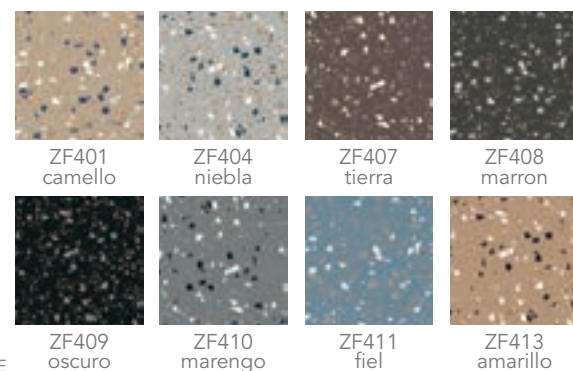
MARBLEIZED FIESTA®

(For all rubber tile and tread profiles.)



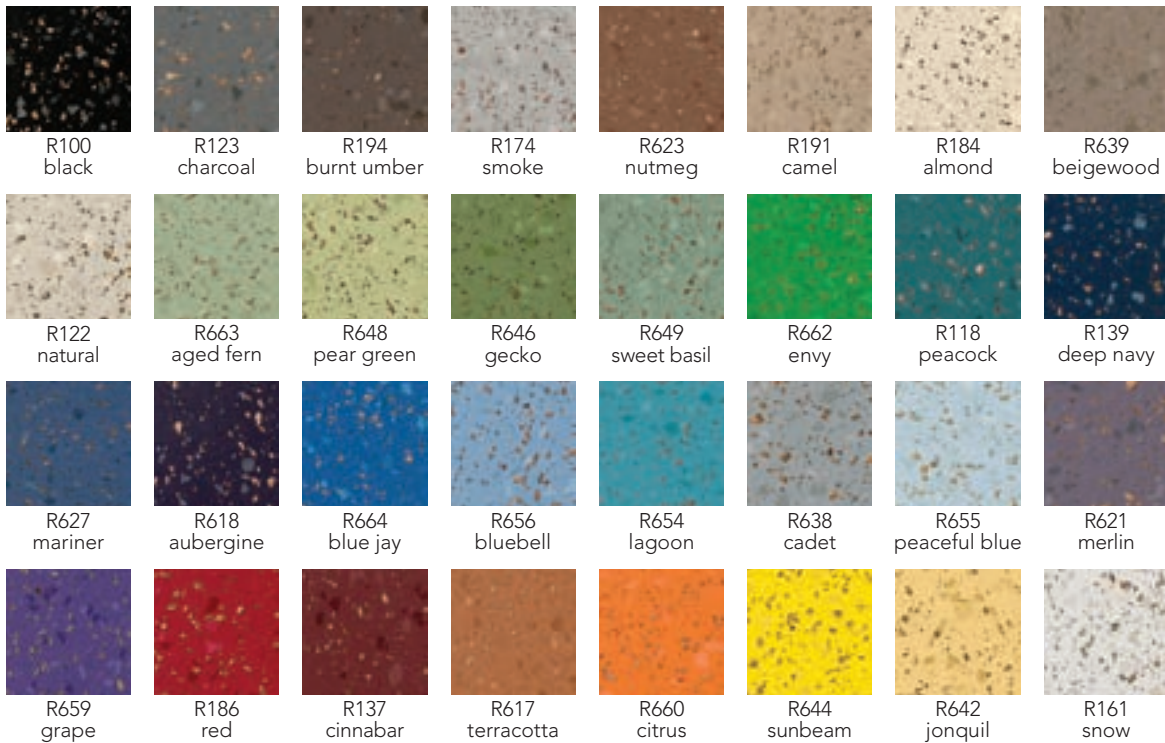
SAFETCORK® FIESTA® COLORS

(For all rubber tile and tread profiles.)



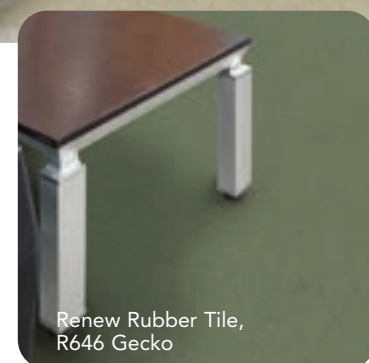
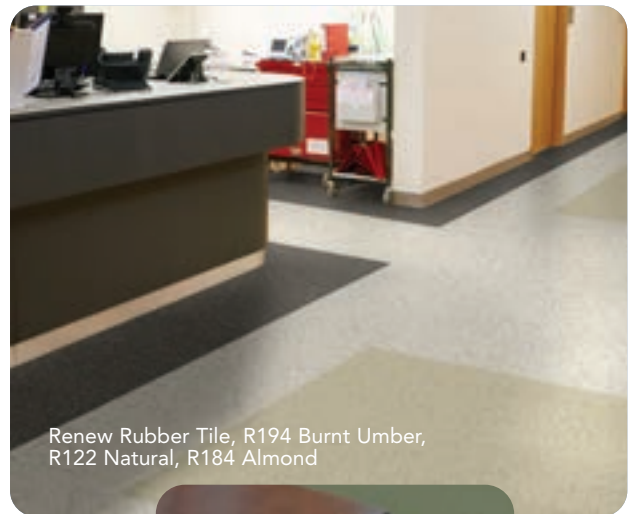
RENEW COLORS

(For Smooth, Hammered and Textured rubber tile and tread profiles.)



safeTMax®

- Cork-infused rubber flooring Free of Red List chemicals, PVC, phthalates and halogens. Contains 13% bio-based content from rapidly renewable resources.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Designed for high durability while providing underfoot comfort, reduced noise from foot traffic, and ease of maintenance throughout the product life cycle.
- Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, scorching, most chemicals and common substances.
- Available in Smooth, Hammered and Textured rubber tile and tread profiles.
- All colors available at a Single Price Point based on your selected profile.



RUBBER TILE PROFILES

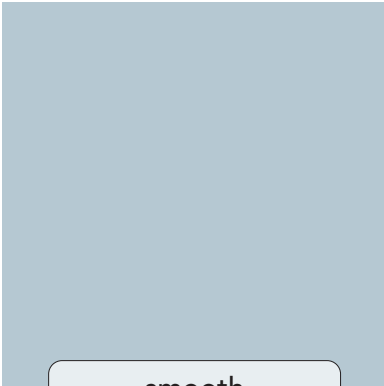
proudly made in the



**Health
Product
Declaration®**
is available at
roppe.com



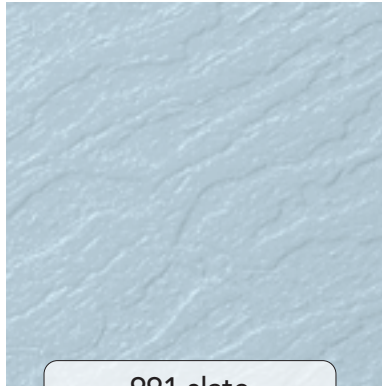
**Environmental
Product
Declaration®**
is available at
roppe.com



smooth

smooth
976 (3/16") & 978 (1/8") –
12" x 12" (304.8mm x 304.8mm)
969 (3/16") & 970 (1/8") –
19-11/16" x 19-11/16" (50cm x 50cm)

PACKAGING:
No. per carton: 976: 36 per carton, 978: 45 per carton,
969: 10 per carton, 970: 16 per carton
Wt. per carton: 976: 54 lbs. (24.49kg),
978: 45 lbs. (20.41kg),
969: 40.5 lbs. (18.37kg),
970: 44 lbs. (19.95kg)
Sq. ft. per carton: 976: 36 (3.34 sq. m),
978: 45 (4.18 sq. m),
969: 27 (2.49 sq. m),
970: 43 (3.99 sq. m)



991 slate

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

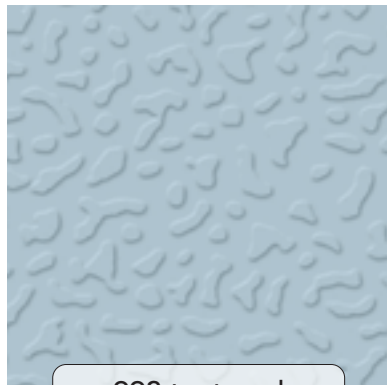
PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)



992 low profile

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm);
7/64" (2.78mm) w/out profile
Profile height: 1/64" (.4mm)
Profile diameter: 1-9/64" (28.97mm)

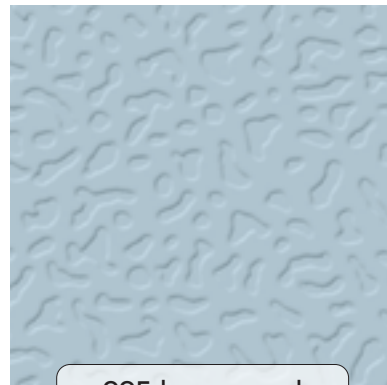
PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)



993 textured

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

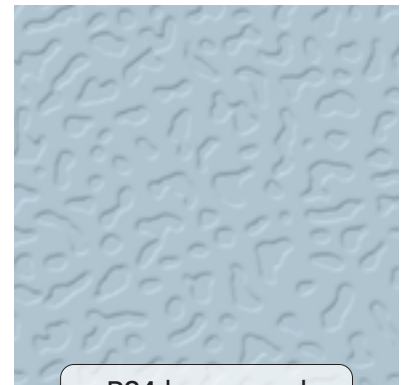
PACKAGING:
No. per carton: 16
Wt. per carton: 43 lbs. (19.50kg)
Sq. ft. per carton: 43 (3.99 sq. m)



995 hammered

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

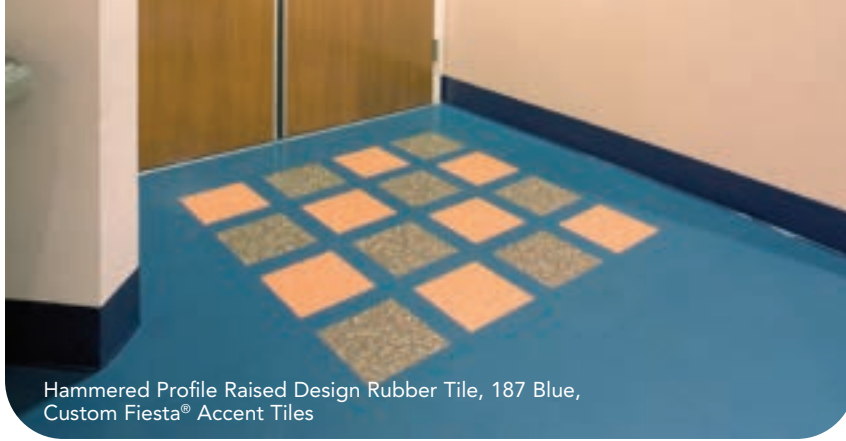
PACKAGING:
No. per carton: 16
Wt. per carton: 43 lbs. (19.50kg)
Sq. ft. per carton: 43 (3.99 sq. m)



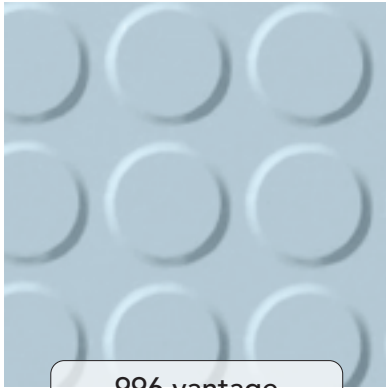
R24 hammered

24" x 24" tile for Fiesta/Marble Fiesta
and Symmetry color palettes only
Overall thickness: .080" (2.032mm)

PACKAGING:
No. per carton: 20
Wt. per carton: 60 lbs. (27.22kg)
Sq. ft. per carton: 80 (7.43 sq. m)



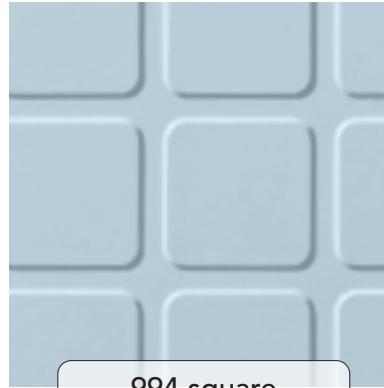
Hammered Profile Raised Design Rubber Tile, 187 Blue,
Custom Fiesta® Accent Tiles



996 vantage

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 5/32" (3.97mm);
1/8" (3.175mm) w/out profile
Profile height: 3/64" (1.19mm)
Profile diameter: 1-3/32" (27.78mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 50 lbs. (22.68kg)
Sq. ft. per carton: 43 (3.99 sq. m)



994 square

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm);
9/64" (3.57mm) w/ profile
Profile height: 1/32" (.79mm)
Profile width: 1-5/8" (41.28mm)

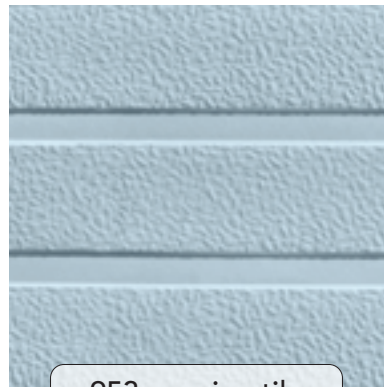
PACKAGING:
No. per carton: 16
Wt. per carton: 49 lbs. (22.23kg)
Sq. ft. per carton: 43 (3.99 sq. m)



lug back 996 vantage

19-11/16" x 19-11/16" (50cm x 50cm)
Thickness: 13/64" (5.16mm) with profile;
11/64" (4.37mm) w/out profile
Profile height: 1/32" (.79mm)
Profile diameter: 1-3/32" (27.78mm)

PACKAGING:
No. per carton: 10
Wt. per carton: 40 lbs. (18.16kg)
Sq. ft. per carton: 27 (2.5 sq. m)



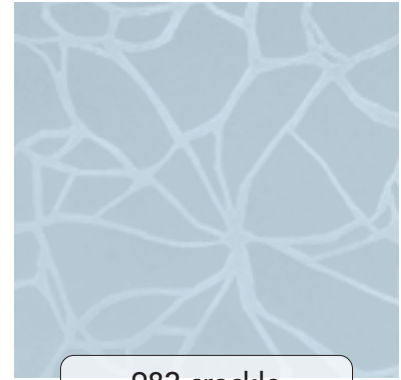
953 warning tile

24" x 24" (609.6mm x 609.6mm)
Thickness: 1/8" (3.175mm) with profile;
1/32" (1.27mm) w/out profile
Profile height: 1/32" (.79mm)

PACKAGING:
No. per carton: 10
Wt. per carton: 40 lbs. (18.16kg)
Sq. ft. per carton: 40 (3.72 sq. m)



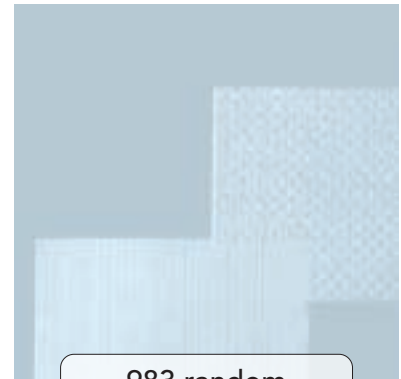
DIMENSIONS



982 crackle

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

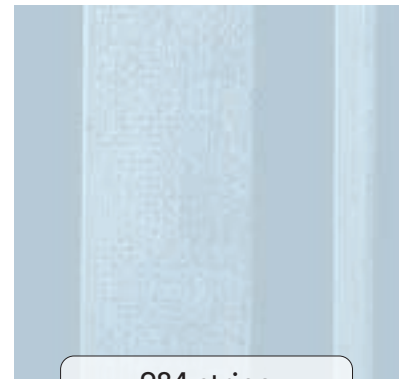
PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)



983 random

19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)



984 stripe

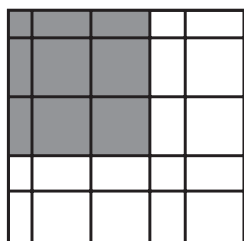
19-11/16" x 19-11/16" (50cm x 50cm)
Overall thickness: 1/8" (3.175mm)

PACKAGING:
No. per carton: 16
Wt. per carton: 42 lbs. (19.05kg)
Sq. ft. per carton: 43 (3.99 sq. m)

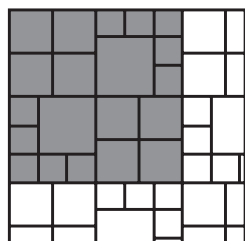
RUBBERTILE PATTERNS & SHAPES

Designer's Choice shapes and patterns are an attractive and semi-custom approach to flooring that incorporates Hammered, Smooth or Textured Design tile with 11 geometric shapes that can be used in one of our 6 standard patterns or mixed and matched to create your own unique design.

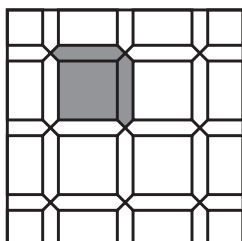
DESIGNER'S CHOICE® STANDARD PATTERNS



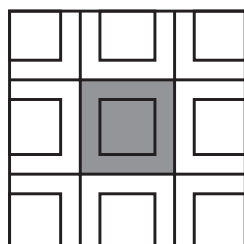
matrix 100



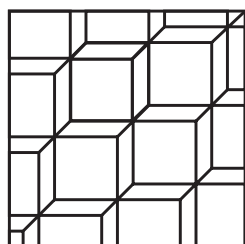
striata 102



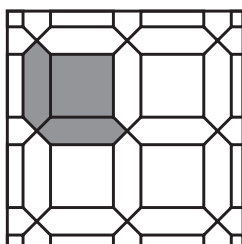
nuevo 104



tuscan 105



optic 110



basketweave 111



Designer's Choice® 110 Optic Pattern,
130 Buckskin, 198 Ivory, 624 Chameleon;
Pinnacle Plus Wall Base Profile #00,
624 Chameleon

A great option in flooring for schools, retail areas, museums and more.

DESIGNER'S CHOICE® 11 SHAPES



12" x 12"
left
hand
miter



3" x 15"
left
hand
miter



3" x 15"
right
hand
miter



3" x 15"
picket



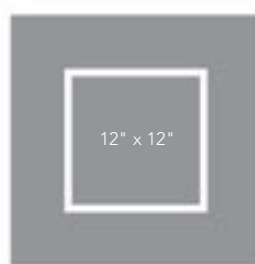
6" x 18"
picket



12" x 12"
right hand
miter



12" x 12"



19-11/16" x 19-11/16"



6" x 12"



9" x 9"



6" x 6"

RUBBERTILE PERFORMANCE COMPOUNDS



performance compound

Roppe Performance Compound Rubber Tile is a homogenous rubber tile specifically designed for use in areas that may be subject to oil, grease and other petroleum hydrocarbons. The natural durability and dimensional stability of Performance Compound rubber make this flooring ideal for most high traffic commercial installations that would otherwise not be able to withstand contact with oil and grease.

Performance Compound is durable enough to resist abrasion, impact, scuffs, gouging, burns and most chemicals, yet is also flexible enough to ease installation. The ability to maintain Performance Compound by dry buffing, rather than using waxes or finishes, decreases the long-term maintenance costs and environmental strain due to chemical use and waste.

Roppe Performance Compound Rubber Tile is only available in our solid color palette.

Ideal applications include **automotive** (repair shops, quick lube facilities and automobile storage), **industrial** (manufacturing facilities, refining facilities and material storage) and **transportation** (repair facilities, garages and equipment storage).

RUBBER TILE TECHNICAL

rubber tile specifications

Characteristic:	Requirement	ASTM Test Method
Hardness:	Min 85 Shore A	D2240
Static Load Resistance:	< 0.005 in. (0.127mm) at 250lb. (113.4kg) load	F970
Resistance to Short-Term Chemical Exposure:	No more than slight change in surface dulling, Surface attack, or staining.	F925
Resistance to Heat:	Average Delta E not greater than 8.0	F1514
Abrasion Resistance:	Less than 1 gram loss after 1,000 cycles	D3389
Dimensional Stability:	The dimensional change of the rubber floor tile in both the machine direction (MD) and the across machine (AMD) shall not exceed 0.15%	F2199
Thickness:	As specified	
Smooth Surface Tile:	+ 0.005 in. (+ 0.127mm)	F386
Molded Pattern Tile:	+ 0.015/-0.005 in. (+0.381 mm/-0.127mm)	F386
Embossed Pattern Tile:	+ 0.015/-0.005 in. (+0.381 mm/-0.127mm)	F373
Size:	Up to & including 12 by 12 in = + 0.016 in. (+ 0.4mm) Larger than 12 by 12 in & up to & including 24 by 24 in = + 0.018 in. (+ 0.45mm). Larger than 24 by 24 in = + 0.020 in. (+ 0.5mm)	F2055
Squareness:	Max. 0.010 in (0.254mm) max.	F2055
Quality of Cut:	0.005 in (0.127mm) max.	F511

- Roppe flooring adhesives must be used for the Roppe warranty to apply. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.
- For interior use only.
- Proper maintenance on a regular basis is essential to the appearance and the wear life of the tile.
- Tiles may have slight color variations not detected at the factory. All tiles must be dry laid and examined for color acceptance before being installed (see installation brochure).
- Heavy sunlight penetration from direct or glass-filtered sources may cause fading.
- Certain chemicals and various substances normally attack rubber formulations. Roppe's rubber tile should not be used in commercial or residential kitchens and or areas where impregnation from cooking oils, vegetable fats, etc., is likely to occur. If any particular chemicals or substances are going to be present in the environment, adequate testing should be done in advance to ensure suitability for that application.
- Certain oils and antioxidants sometimes used in the manufacture of rubber tires can cause staining and discoloration. In auto showrooms, for example, we recommend that tires NOT be allowed to come in direct contact with the tile; we suggest utilizing a pad made from carpet, Masonite®, scrap tile, etc. Call factory for specific details.
- Not recommended for use in hospital operating rooms or computer rooms; NOT a conductive tile.

F925 Resistance to Short-Term Chemical Exposure – When tested in accordance with Test Method F925, the rubber floor tile shall have no more than a slight change in surface dulling, surface attack, or staining when exposed to the following chemicals:

- > White vinegar (5% acetic acid)
- > Rubbing alcohol (70% isopropyl alcohol)
- > Sodium hydroxide solution (5% NaOH)
- > Hydrochloric acid solution (5% HCl)
- > Sulfuric acid solution (5% H₂SO₄)
- > Household ammonia solution (5% NH₄OH)
- > Household bleach (5.25% NaOCl)
- > Disinfectant cleaner (5% active phenol)

dimensions rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____(insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 1/8" (3.175mm) gauge size, and in the color _____(insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

raised design rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____(insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 1/8" (3.175mm) gauge and in the color _____(insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

smooth finish rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's _____(insert design name) RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be _____(insert size selected) (12" x 12" [304.8mm x 304.8mm], or 19-11/16" x 19-11/16" [50cm x 50cm]), 1/8" (3.175mm) or 3/16" (4.76mm) gauge size, and in the color _____(insert color name and number, {plain [P] or marbleized [M]} selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

lug-back vantage rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's LUG-BACK VANTAGE RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F1344, Class 1. The tile shall be 19-11/16" x 19-11/16" (50cm x 50cm) size, 13/64" (5.16mm) gauge size, and in the color _____(insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

warning tile

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic areas shall be Roppe's WARNING RUBBER TILE, manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first quality resilient rubber compound, and shall conform to ASTM F-1344, Class 1. The tile shall be 24" x 24" size, 1/8" (3.175 mm) gauge size, and in the color _____(insert color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



Recommended Adhesives



SP-500 Acrylic Aerosol Adhesive



AW-510 Acrylic Adhesive



AP-520 Acrylic Roll On Adhesive



U-705 Urethane Wet-Set Adhesive

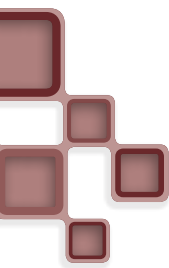


EW-710 Epoxy Modified Urethane Adhesive



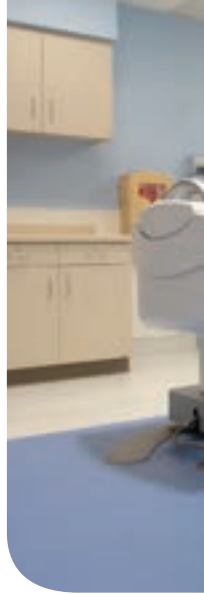
Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.



ENVIRE[®]

RUBBER SHEET AND TILE



Envire[®] Rubber Sheet,
S186 Red, S161 Snow



Envire® Rubber Sheet, S656 Bluebell

THE
SYMPOSIUM
DISTINCTION
AWARDS

Most Sustainable
Product Award

Envire® Rubber Sheet
with FlashCove™



proudly made in the
USA



Envire® Rubber Sheet,
S194 Burnt Umber,
S174 Smoke, S122 Natural,
S161 Snow, S123 Charcoal

envire®

RUBBER SHEET AND TILE

- Free of Red List chemicals, PVC, phthalates and halogens. High performance compound developed for durability while still providing comfort under foot.
- Made in the U.S.A. and meets GREENGUARD GOLD, FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in our Symmetry palette, a unique flecked design of tonal rubber chips, that helps hide dirt and debris between cleanings.
- Available in smooth 74" x 50' x .100" gauge rolls that allow for 1" selvage edge on both sides and a more seamless installation. Tiles are available in smooth 24" x 24" x .100".
- Versatile palette allows for product coordination with our other tile, tread, wall base and accessory products.
- All color options available at a Single Price Point. (Custom colors are available; minimum quantities may apply.)

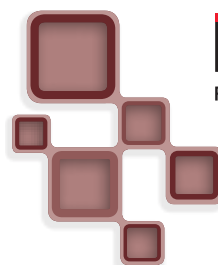


Health
Product
Declaration®
is available at
roppe.com



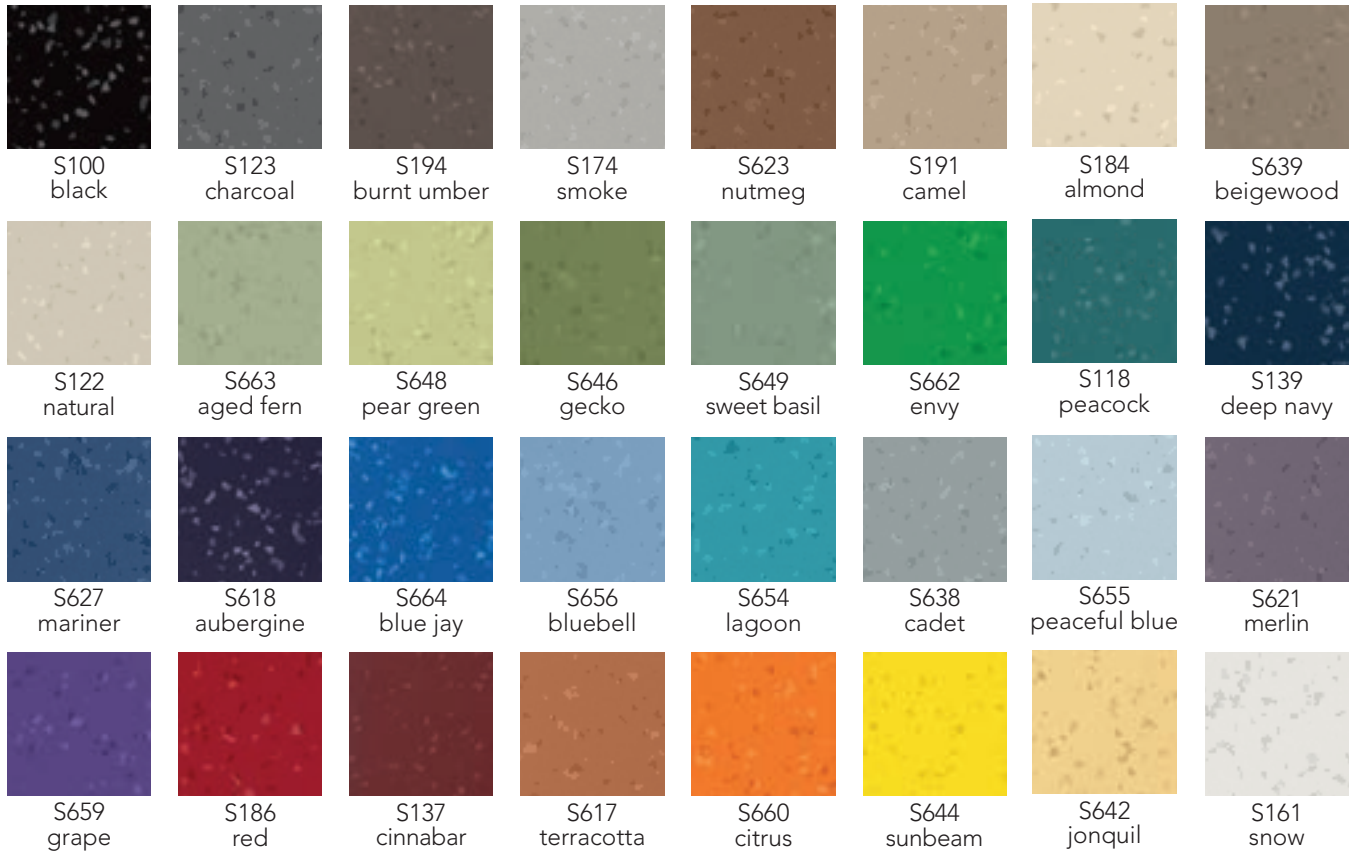
safeTMax®

Envire® Rubber Sheet and Tile combines the sleek beauty of sheet flooring with a palette created to bring design versatility into your space creating an environment that is unique and timeless.



ROPPE.
Proven. Flooring. Experiences.

ENVIRE® RUBBER SHEET & TILE



Rubber Welding Beads

Ensure proper fit, finish and appearance by using rubber welding bead in areas that require ongoing and comprehensive wet cleaning and where maintaining proper hygiene is essential. Rubber Welding Beads are available in 200l/f spools.

S100 black	S627 mariner
S123 charcoal	S618 aubergine
S194 burnt umber	S664 blue jay
S174 smoke	S656 bluebell
S623 nutmeg	S654 lagoon
S191 camel	S638 cadet
S184 almond	S655 peaceful blue
S639 beigewood	S621 merlin
S122 natural	S659 grape
S663 aged fern	S186 red
S648 pear green	S137 cinnabar
S646 gecko	S617 terracotta
S649 sweet basil	S660 citrus
S662 envy	S644 sunbeam
S118 peacock	S642 jonquil
S139 deep navy	S161 snow

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

envire® rubber sheet

ARCHITECT'S MATERIAL SPECIFICATIONS

Roppe Envire Rubber Sheet manufactured by Roppe Corporation, Fostoria, Ohio. The sheet shall be homogeneously constructed of first-quality materials and conform to ASTM F1859. The sheet shall be .100" (2.54mm) in thickness, 72" (1.83m) in width, 50' (15.24m) in length shall be _____ (color selected). Envire Rubber Sheet shall be free from objectionable odors, blisters, cracks and other imperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Sheet Flooring with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

envire® rubber tile

ARCHITECT'S MATERIAL SPECIFICATIONS

Roppe Envire Rubber Tile manufactured by Roppe Corporation, Fostoria, Ohio. The tile shall be homogeneously constructed of first-quality materials and conform to ASTM F1344. The tile shall be 24" x 24" (609.6mm x 609.6mm), .100" (2.54mm) in thickness and in _____ (color selected). Envire Rubber Tile shall be free from objectionable odors, blisters, cracks and other imperfections, which will detract from the serviceability and appearance of the product and shall contain no asbestos fiber. Install Roppe Envire Rubber Tile with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

Envire® Rubber Sheet
S655 Peaceful Blue,
FlashCove™ S123 Charcoal



Stainless
"Chiklet" Cap

Envire®
Rubber Sheet

Bonded
Puncture Proof
Aluminum
Reinforcement



proudly made in the



THE
SYMPOSIUM
DISTINCTION
AWARDS

Most Sustainable
Product Award

Envire® Rubber Sheet
with FlashCove™



When hygiene matters, FlashCove™ is the only
base **guaranteed to perform.**

- Puncture-proof reinforced bases immune to the failures that plague site-formed bases.
- Strong performance against maintenance machines and point loads, such as chairs.
- Available in 10-foot lengths in two sizes:
3" Floor x 4" Wall and
3" Floor x 6" Wall

*Special Sizes available by special orders; please
contact your Regional Sales Representative.*



STAIR TREADS

Our stair treads are the perfect complement to flooring projects in schools, shopping malls, retail settings, government centers, hospitals and airports. Most styles offer ADA nose-compliant features. Better yet, they coordinate with our other tile designs and colors.

#17 Light-Duty Vinyl Tread, Vinyl Riser, 177 Steel Blue



VINYL TREADS

PAGE 50

Vantage Raised Design Rubber Tread, F401 Camello



RUBBER TREADS

PAGE 34

PAGE 52

METALS
TREADS



Metal Treads, Black w/ Black



SAFETY STRIPS

PAGE 37

#96 Vantage Rubber Stair Treads w/Riser, Marbleized M140 Fawn, Safety Yellow Ribbed Rubber Inserts



RUBBER STAIR TREADS

As easy to install as they are to maintain, our rubber stair treads are available in the same designer colors as Roppe tile and wall base and come in a large selection of finishes, textures and gauges, including our popular Roppe Raised Design profiles.



proudly made in the



#96 Vantage Profile w/Riser, 191 Camel;
#996 Vantage Design Tile, 191 Camel



Square Design Rubber Tread, Custom Color,
w/ 2" Pebble White Abrasive Strip;
Square Design Rubber Tile, Custom Color



PERFORMANCE, WITHOUT THE FILLERS.

Roppe Stair Treads can be installed without the use of nose fillers in most applications.



#95 Hammered Tread w/Riser,
Fiesta® F404 Niebla



#96 Vantage Raised Design
Rubber Tread w/Riser,
Marbleized M140 Fawn,
Black Ribbed Rubber Inserts

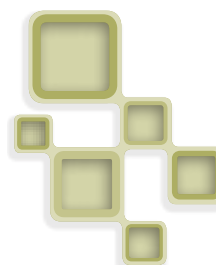
rubber treads

RAISED DESIGN TREADS |
SPECIALTY RUBBER TREADS

- Free of Red List chemicals, PVC, phthalates and halogens. The ReNew palette is also cork-infused and contains 13% bio-based content from rapidly renewable resources.
- Made in the U.S.A. and meets GREENGUARD GOLD, FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 9 Profiles: Textured, Raised Circular Vantage, Raised Square, Low Profile Raised Circular, Abrasive Strip, Rib, Smooth, Diamond and Hammered design profiles. Note: Custom lengths can be ordered in 6" increments up to 9 ft. (2.73m) in Textured, Hammered, Vantage, Square and Diamond designs.
- Safety abrasive strips standard on some product lines. Ribbed rubber inserts and custom strips also can be added for extra traction or to aid the visually impaired. Available with self-illuminating photo-luminescent abrasive glow strips for added safety in darkened conditions.
- Treads fully conform with ASTM F2169, Type TS and can include an added performance compound for Oil/Grease Resistance.
- All colors available at a Single Price Point within your selected palette. ReNew palette is available in Smooth, Hammered and Textured profiles only.



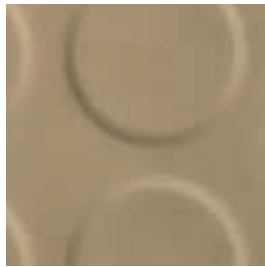
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ROPPE.
Proven. Flooring. Experiences.

RUBBER TREAD PROFILES

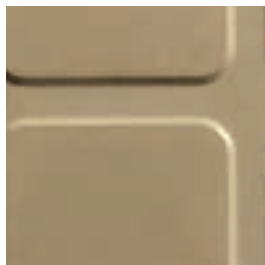
raised design



92 low-profile
36"-72" in 6" increments



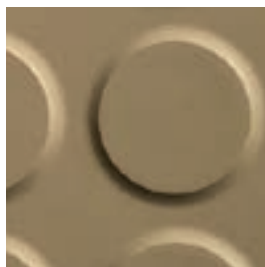
93 textured
36"-108" in 6" increments



94 square
36"-108" in 6" increments



95 hammered w/riser
36"-108" in 6" increments
99 hammered w/o riser
36"-108" in 6" increments
2" tapered nose
(99 includes adjustable nosing)



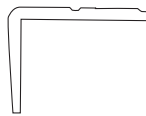
96 vantage w/riser
36"-108" in 6" increments
97 vantage extended depth
36"-72" in 6" increments
98 vantage w/o riser
36"-108" in 6" increments
(all include relief cut)

proudly made in the



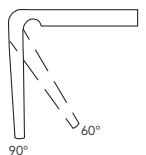
tapered nose

Many Roppe treads have a tapered nose for a clean fit. They help reduce tripping hazards while providing a better finished look.

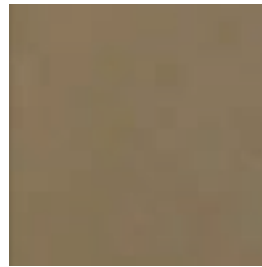


relief cut

Many of our treads include a molded relief cut that aids in the installation of our treads on today's angled stairs.



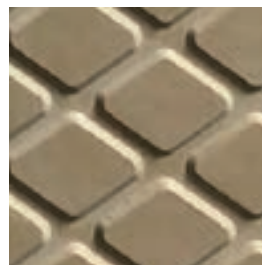
specialty rubber treads



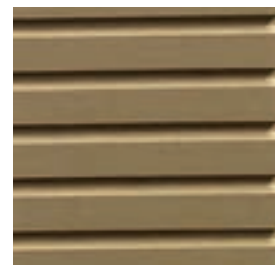
60/61 heavy-duty (hd) smooth
36"-72" in 6" increments



70/71 light-duty (ld) smooth
36"-72" in 6" increments



30/31 diamond
30 available in 36"-108" in 6" increments
31 available in 36"-72" in 6" increments
(30 includes relief cut)



80/81 rib
36"-72" in 6" increments



40/41 heavy-duty (hd) abrasive
36"-72" in 6" increments



50/51 light-duty (ld) abrasive
36"-72" in 6" increments

RUBBER TREAD PERFORMANCE COMPOUNDS



performance compound

Roppe Performance Compound Rubber Stair Treads are homogenous rubber treads specifically designed for use in areas that may be subject to oil, grease and other petroleum hydrocarbons. The natural durability and dimensional stability of Performance Compound rubber makes these treads ideal for most high traffic commercial installations that would otherwise not be able to withstand contact with oil and grease.

Performance Compound is durable enough to resist abrasion, impact, scuffs, gouging, burns and most chemicals, yet is also flexible enough to ease installation. The ability to maintain Performance Compound by dry buffing, rather than using waxes or finishes, decreases the long-term maintenance costs and environmental strain due to chemical use and waste.

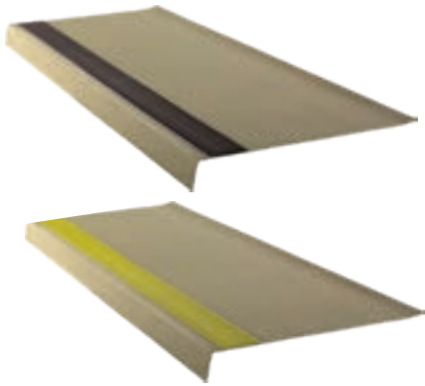
Roppe Performance Compound Rubber Stair Treads are only available in our solid color palette.






Ideal applications include **automotive** (repair shops, quick lube facilities and automobile storage), **industrial** (manufacturing facilities, refining facilities and material storage) and **transportation** (repair facilities, garages and equipment storage).

RUBBER TREAD INSERTS & ACCESSORIES

rubber inserts

* Rubber inserts can be added to rubber treads #30/31, #60/61, #92, #93, #94, #95, #96, #97, #98 and #99, plus vinyl treads #18/19.



	LL – Safety Yellow
	AL – Almond
	KK – Black
	MG – Dark Gray
	TT – Brown

Designed for use in our rubber or vinyl stair tread lines, rubber inserts provide a tactile surface that's durable and easy to clean. The low-profile ribbed surface, or smooth option, are available in 2" strips and offered in colors that coordinate with many of our other product lines.

for visually impaired

rubber and vinyl treads for the visually impaired*

Designed to improve safety for the visually impaired, Roppe stair treads are available with grit strips and in contrasting colors. In addition, rubber detectable warning tiles help signal changes in elevation. Available in 3/4" or 2" width.

L – safety yellow

K – black

W – pebble white

G – ocean gray



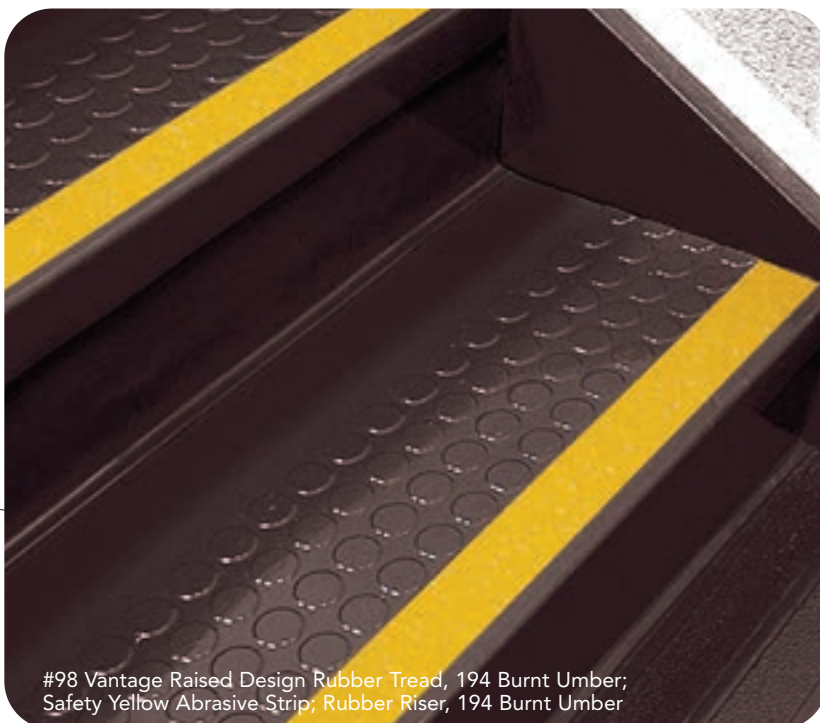
T – teak brown

E – beige

A – galley red

D – glow strip*

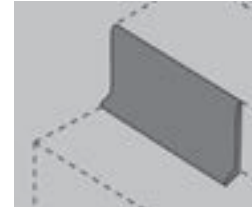
* Glow Strips are not available for rubber treads #40/41, #50/51, #70/71 and #80/81.



#98 Vantage Raised Design Rubber Tread, 194 Burnt Umber; Safety Yellow Abrasive Strip; Rubber Riser, 194 Burnt Umber

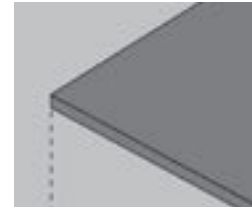
tread accessories

rubber & vinyl risers



Risers cover the rear edge of tread to eliminate labor-intensive hand trimming. They are sized to fit most stair risers, but can be trimmed to fit any height (7" or less) or length. Risers are available in 7" x 50' vinyl coils and 7" x coordinating rubber tread length pieces. All risers are .100" thick. Coordinating colors for each tread line are available at a Single Price Point.

rubber landing mats/tiles



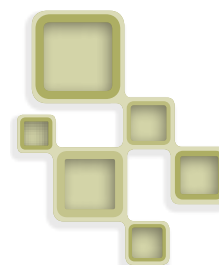
Note: Rubber warning tiles can be used to alert the visually impaired to approaching stairways. Size: 1/8" gauge, 12" x 12" tiles. In addition, all Roppe 50cm tiles can be used on landings. Diamond and Smooth landing mats are available in 27" x 27", plus 36" x 36" in Smooth.

smooth and diamond landing mats

rubber & vinyl stringers



Stringers are available in 10" x 50' vinyl and 10" x 72" or 12" x 72" rubber, and in all of the colors in coordinating tread lines at a Single Price Point. Stringers are .080" thick.



ROPPE.
Proven. Flooring. Experiences.

The Roppe logo features the word "ROPPE" in a bold, sans-serif font. The letter "O" is stylized with a blue and orange square on its left side, and the letter "P" has a blue and orange square on its right side.

RUBBER STAIR TREADS WITH DUPONT™ KEVLAR®



Step up to the toughest stair treads in the world, backed with a 25-year warranty.

You've put a lot of thought into every detail of your design. Now protect it from unexpected and costly repairs or replacements with Roppe Rubber Stair Treads with Kevlar®.

Kevlar® is an innovative, lightweight material used in military vehicles, suspension bridges, ballistic body armor – and for the first time ever, rubber stair treads. Roppe engineered Rubber Stair Treads with Kevlar® because your stairs are being put to the test every single day. From normal wear and tear to downright abuse, Roppe Rubber Stair Treads with Kevlar® will resist damage that detracts from the appearance and safety of your stairs – not just for a few years. For decades.

DuPont™ and Kevlar® are trademarks or registered trademarks of affiliates of DuPont de Nemours, Inc. used under license by Roppe Holding Company.



Kevlar® Formulation #96 Vantage Treads w/Riser,
150 Dark Gray, 2" Black Abrasive Strip applied to top step

Without Kevlar®
shows major abrasion

With Kevlar®
shows only minor scuffs

Actual photos after 4,000 cycles of simulated foot traffic, see how Roppe Rubber Stair Treads with Kevlar® compared to our standard rubber treads.



See them put to the test at
roppe.com/ridiculous.



Kevlar® Formulation #96 Vantage
Treads w/Riser, 150 Dark Gray

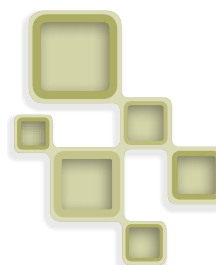
rubber stair treads with DuPont™ Kevlar®

- Free of Red List chemicals, PVC, phthalates, and halogens.
- Made in the U.S.A. and meets GREENGUARD GOLD, FloorScore®, NSF332 Platinum and CHPS criteria.
- Rubber Treads with Kevlar fully conform with ASTM F2169, Type TS and provide unrivaled durability and reliability backed by our industry-leading 25-year warranty.
- Available in 8 Profiles: Textured, Raised Circular Vantage, Raised Square, Low Profile Raised Circular, Abrasive Strip, Smooth, Diamond and Hammered design profiles. Note: Custom lengths can be ordered in 6" increments up to 9 ft. (2.73m) in Textured, Hammered, Vantage, Square and Diamond designs.
- Safety abrasive strips or rubber inserts and custom strips also can be added for extra traction or to aid the visually impaired. Available with self-illuminating photo-luminescent abrasive glow strips for added safety in darkened conditions.
- Solid, Symmetry and ReNew* color palettes available at a Single Price Point within selected palette.

* ReNew palette available only in three profiles: Smooth, Hammered and Textured.



Health
Product
Declaration®
is available at
roppe.com



ROPPE.
Proven. Flooring. Experiences.

RUBBER TREAD COLORS

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

70 SOLID COLORS (For all rubber tread profiles.)

							
100 black	177 steel blue	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter
							
194 burnt umber	148 steel gray	175 slate	174 smoke	197 iceberg	110 brown		
							
147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	171 sandstone
							
130 buckskin	198 ivory	632 flax	184 almond	170 white	131 bisque	127 harvest yellow	631 sahara
							
639 beigewood	640 creekbed	122 natural	195 light gray	663 aged fern	648 pear green	647 spring dill	646 gecko
							
160 forest green	649 sweet basil	169 hunter green	662 envy	118 peacock	187 blue	139 deep navy	627 mariner
							
618 aubergine	665 horizon	664 blue jay	656 bluebell	654 lagoon	638 cadet	637 night mist	655 peaceful blue
							
657 sorbet	658 berry ice	621 merlin	659 grape	186 red	137 cinnabar	188 brick	617 terracotta
							
660 citrus	661 marmalade	643 mimosa	644 sunbeam	642 jonquil	645 blonde	641 moonrise	161 snow

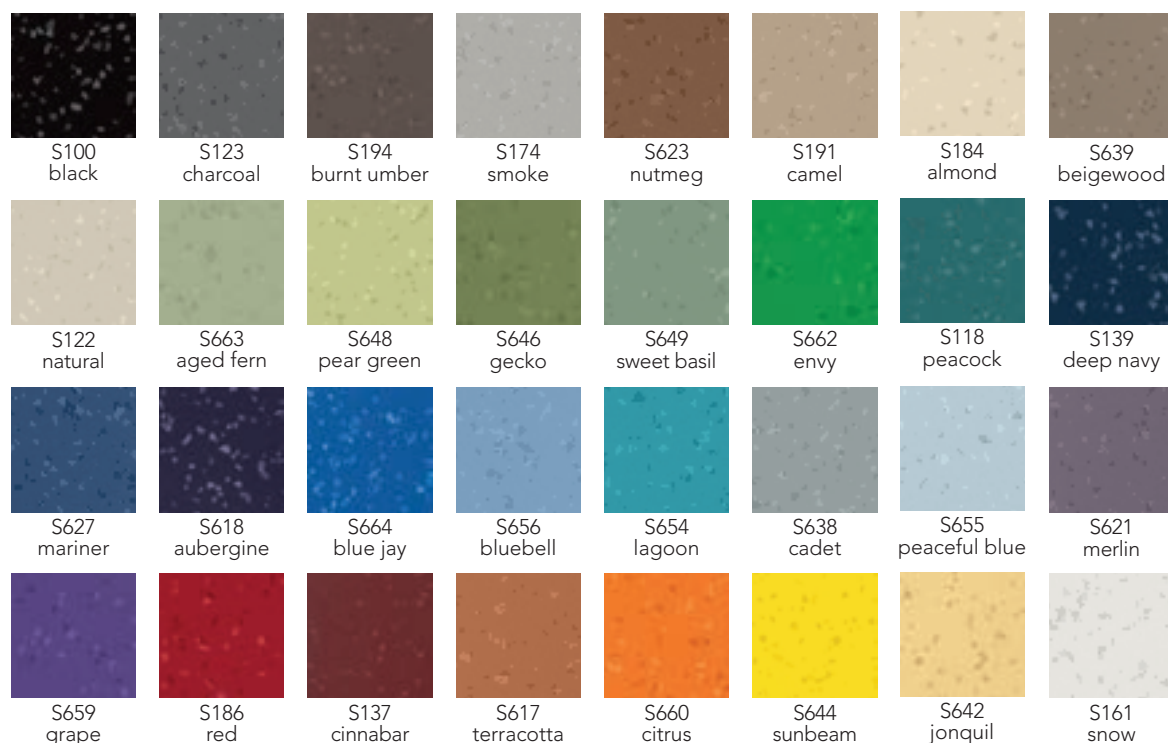
MARBLEIZED COLORS (For all rubber tread profiles.)

							
M100 black	M177 steel blue	M150 dark gray	M193 black brown	M123 charcoal	M114 lunar dust	M129 dolphin	M178 pewter
							
M194 burnt umber	M148 steel gray	M175 slate	M174 smoke	M197 iceberg	M110 brown		
							
M147 light brown	M182 toffee	M623 nutmeg	M624 chameleon	M140 fawn	M191 camel	M125 fig	M171 sandstone
							
M130 buckskin	M198 ivory	M632 flax	M184 almond	M170 white	M131 bisque	M127 harvest yellow	M631 sahara
							
M639 beigewood	M640 creekbed	M122 natural	M195 light gray	M663 aged fern	M648 pear green	M647 spring dill	M646 gecko
							
M160 forest green	M649 sweet basil	M169 hunter green	M662 envy	M118 peacock	M187 blue	M139 deep navy	M627 mariner
							
M618 aubergine	M665 horizon	M664 blue jay	M656 bluebell	M654 lagoon	M638 cadet	M637 night mist	M655 peaceful blue
							
M657 sorbet	M658 berry ice	M621 merlin	M659 grape	M186 red	M137 cinnabar	M188 brick	M617 terracotta
							
M660 citrus	M661 marmalade	M643 mimosa	M644 sunbeam	M642 jonquil	M645 blonde	M641 moonrise	M161 snow

RUBBER TREAD COLORS

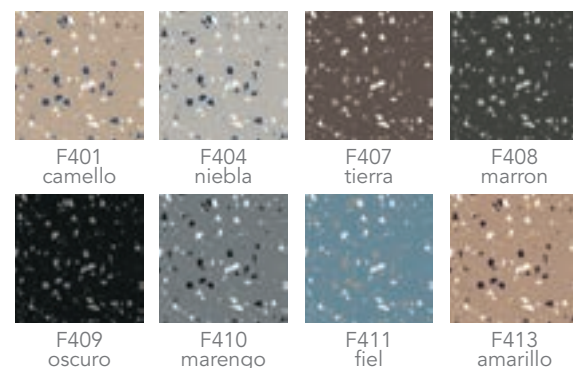
SYMMETRY COLORS

(For all rubber tread profiles, excluding Rib Tread.)



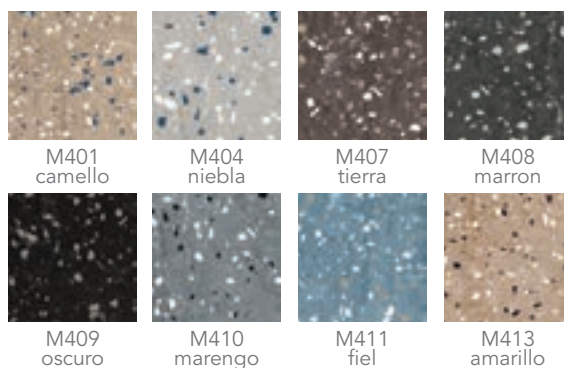
FIESTA® COLORS

(For all rubber tread profiles, excluding Rib Tread.)



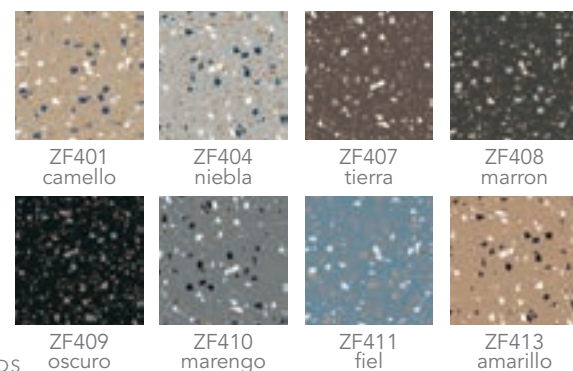
MARBLEIZED FIESTA®

(For all rubber tread profiles, excluding Rib Tread.)



SAFETCORK® FIESTA® COLORS

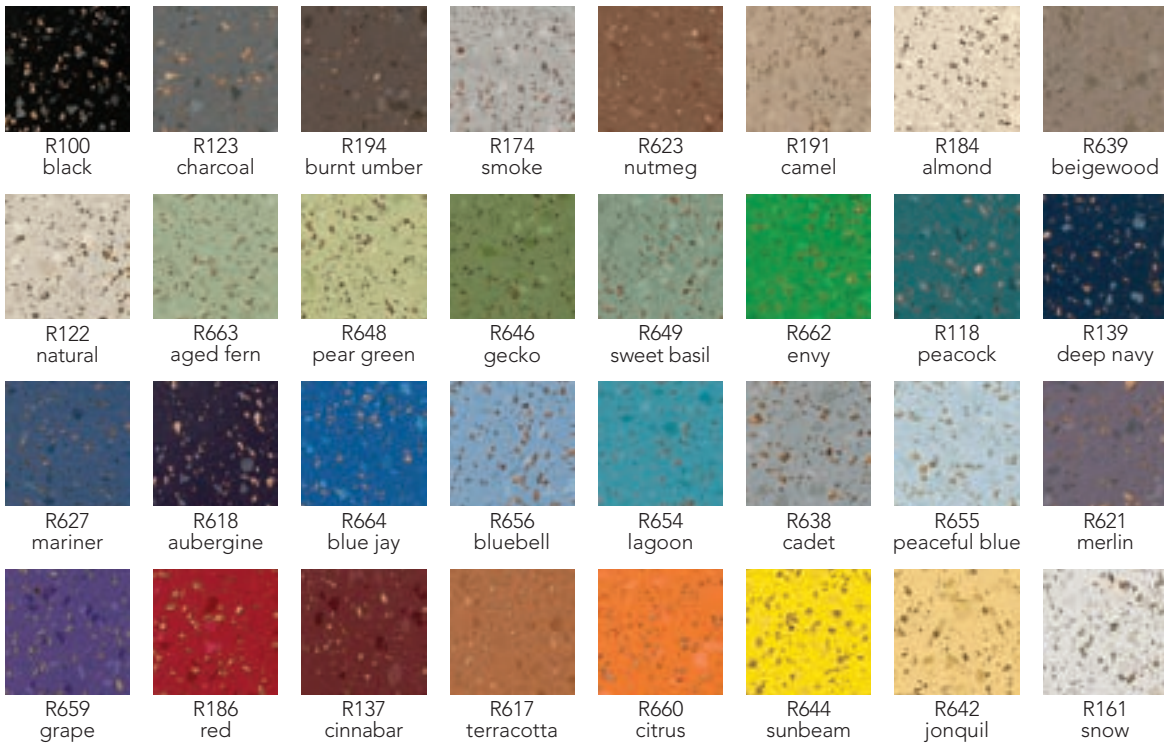
(For all rubber tread profiles, excluding Rib Tread.)



We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

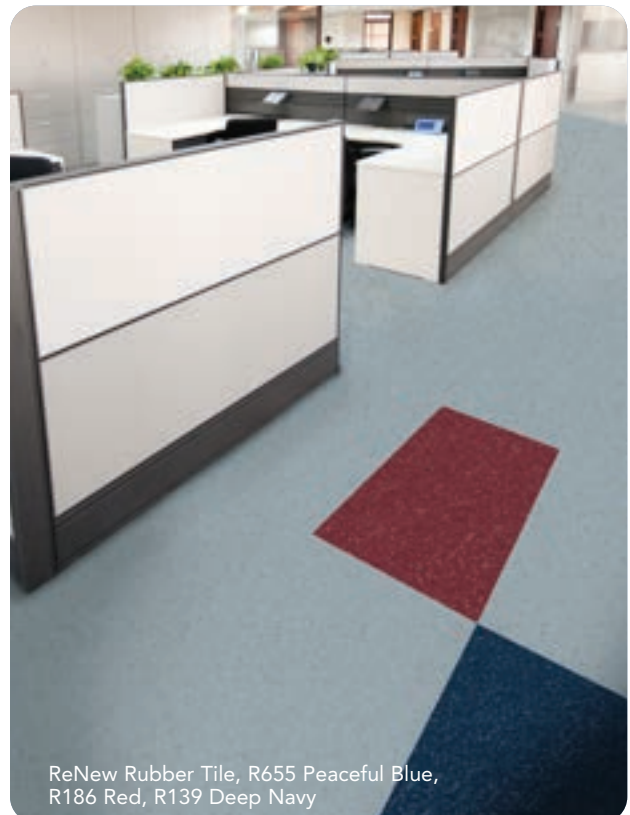
RENEW COLORS

(For Smooth, Hammered and Textured rubber tread profiles.)

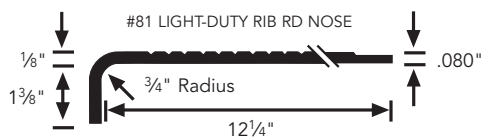
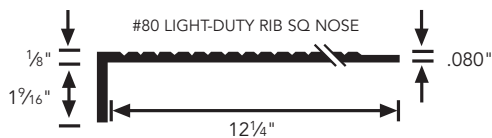
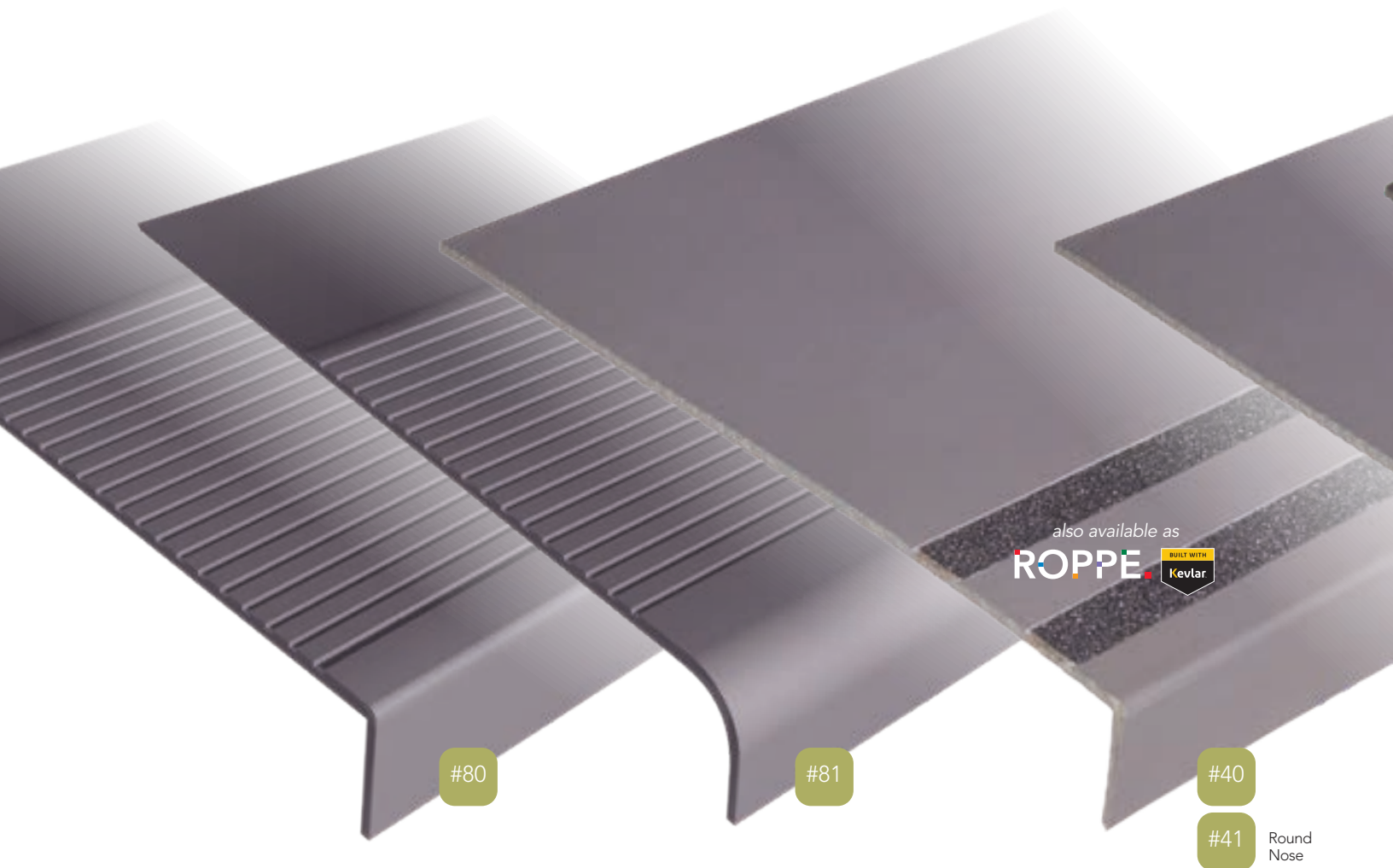


safeTMax®

- Cork-infused rubber flooring
Free of Red List chemicals, PVC, phthalates and halogens.
Contains 13% bio-based content from rapidly renewable resources.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Designed for high durability while providing underfoot comfort, reduced noise from foot traffic, and ease of maintenance throughout the product life cycle.
- Stands up well to constant traffic from wheelchairs, shopping carts, luggage carriers or dollies and resists scuffing, gouging, scorching, most chemicals and common substances.
- Available in Smooth, Hammered and Textured rubber tile and tread profiles.
- All colors available at a Single Price Point based on your selected profile.



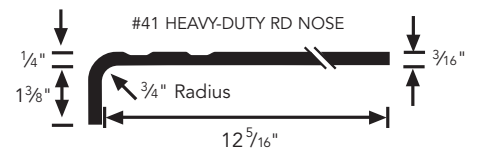
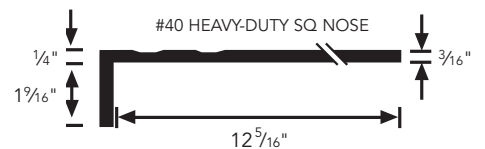
ReNew Rubber Tile, R655 Peaceful Blue, R186 Red, R139 Deep Navy



rib #80/#81

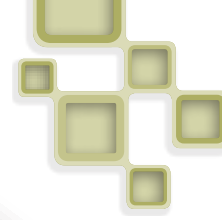
#80 LIGHT-DUTY RIB SQUARE NOSE*
 Length: 36" (.91m) to 72" (1.83m) nominal
 Depth: 12-1/4" (311.2mm) nominal from inside of nose
 Thickness: 1/8" (3.175mm) tapering to .080" (2.03mm) nominal
 Length: 1-9/16" (39.70mm) nominal
 Nose Thickness: 1/8" (3.18mm) nominal
 Tapered Nose: No
 Adjustable Nose: No
 PACKAGING:
 No. per carton: 10
 Wt. per linear ft.: 1.25lbs (1.87kg per linear meter)

#81 LIGHT-DUTY RIB ROUND NOSE*
 Length: 36" (.91m) to 72" (1.83m) nominal
 Depth: 12-1/4" (311.2mm) nominal from inside of nose
 Thickness: 1/8" (3.175mm) tapering to .080" (2.03mm) nominal
 Nose Length: 1-3/8" (34.93mm) nominal
 Nose Thickness: 9/64" (3.58mm) nominal
 Tapered Nose: No
 Adjustable Nose: No
 PACKAGING:
 No. per carton: 10
 Wt per linear ft.: 1.25lbs (1.87kg per linear meter)



abrasive strip #40/#41

#40 & #41 HEAVY-DUTY ABRASIVE STRIP DESIGN
TREADS
 Length: 36" (.91m) to 72" (1.83m) nominal
 Depth: 12-5/16" (311.2m) nominal from inside of nose
 Thickness: 1/4" (6.35mm) tapering to 3/16" (4.76mm) nominal
 Nose Length: #40 1-9/16" (39.70mm) nominal, #41 1-3/8" (34.93mm) nominal
 Nose Thickness: 3/16" (4.76mm) nominal
 Tapered Nose: No
 Adjustable Nose: No
PACKAGING:
 No. Per Carton: Heavy-Duty: 6
 Light-Duty: 10
 Wt. per linear ft.: Heavy-Duty: 2.5 lbs. (3.73kg per linear meter)
 Light-Duty: 1.5 lbs. (2.24kg per linear meter)



RUBBER STAIR TREADS

proudly made in the



also available as



also available as



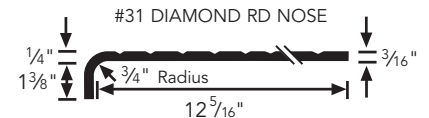
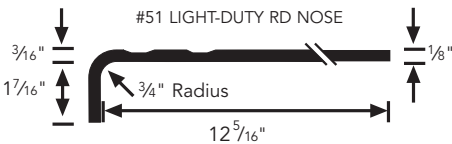
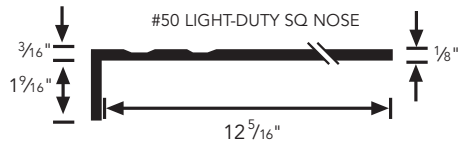
#50

#51

Round
Nose

#30

#31



Trim mark on back to cut off where 3/16" tile will be flush.

abrasive strip #50/#51

#50 & #51 LIGHT-DUTY ABRASIVE STRIP DESIGN

TREADS
Length: 36" (.91m) to 72" (1.83m) nominal
Depth: 12-5/16" (311.2m) nominal from inside of nose
Thickness: 3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length: #50 1-9/16" (39.70mm) nominal, #51 1-7/16" (36.52mm) nominal
Nose Thickness: 1/8" (3.175mm) nominal
Tapered Nose: No
Adjustable Nose: No

PACKAGING:
No. Per Carton: Heavy-Duty: 6
Light-Duty: 10
Wt. per linear ft.: Heavy-Duty: 2.5 lbs. (3.73kg per linear meter)
Light-Duty: 1.5 lbs. (2.24kg per linear meter)

Styles #40/41 and #50/51 come standard with 2-3/4" abrasive strip only.

diamond #30/#31

#30 SQUARE NOSE DESIGN TREADS*

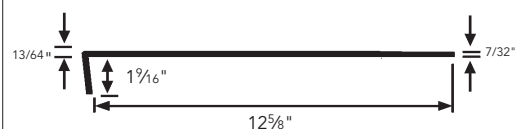
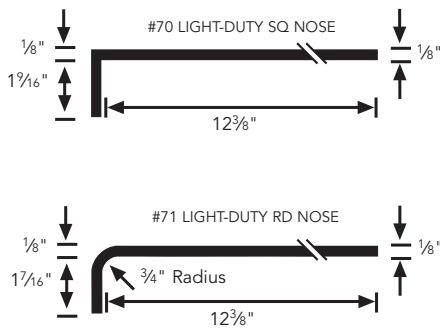
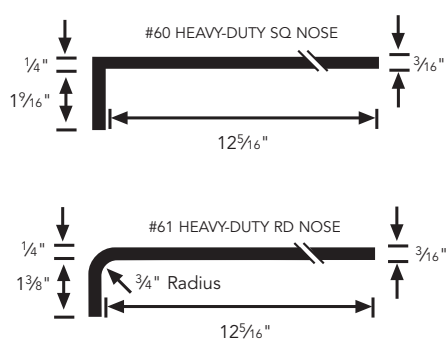
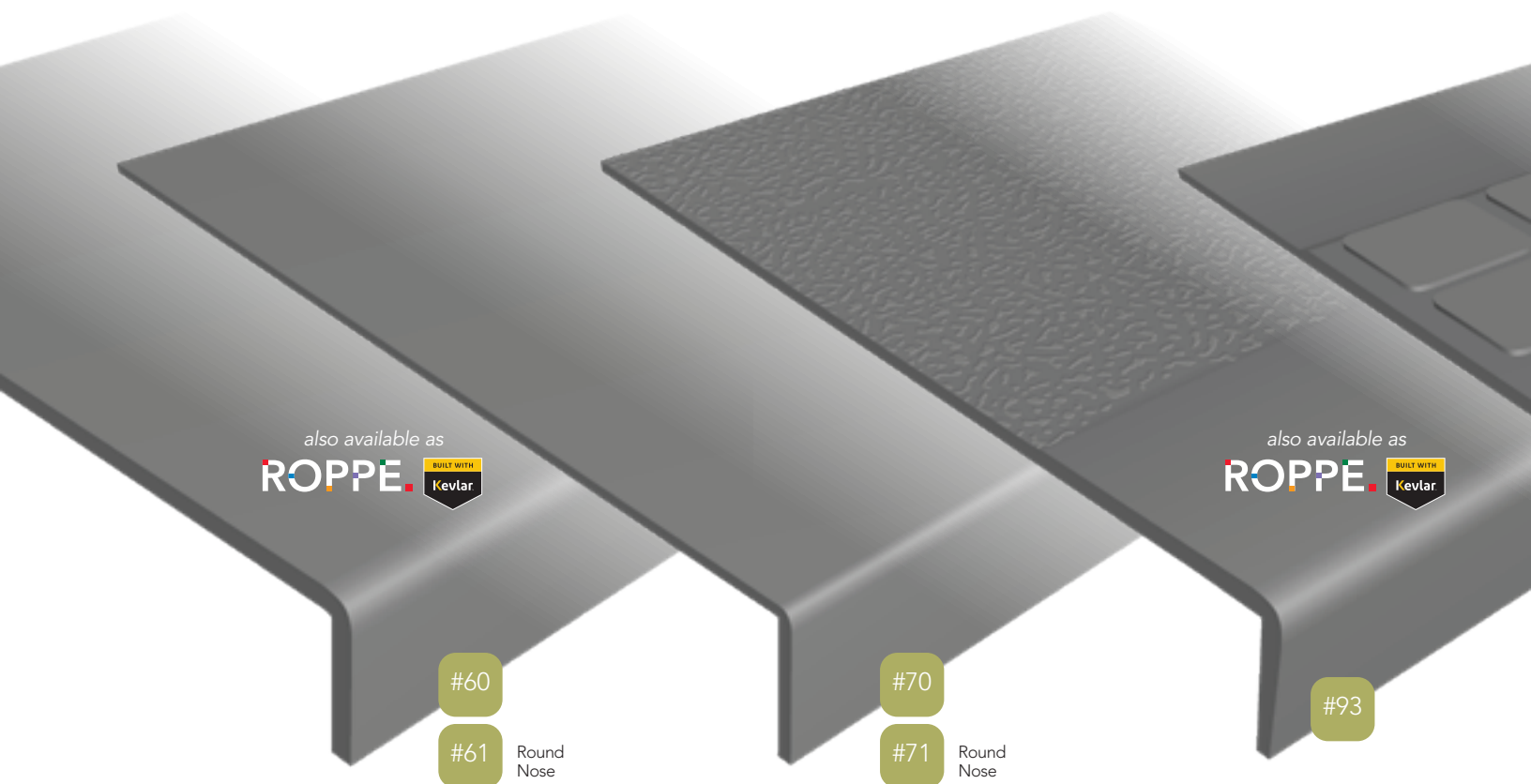
Length: 36" (.91 m) to 108" (2.73m)
Depth: 12-1/16" (304.8mm) nominal from inside of nose
Thickness: 3/16" tapering to 1/8" (4.76mm to 3.175mm) nominal
Nose Length: 1-9/16" (39.70mm) nominal
Nose Thickness: 1/8" (3.175mm) nominal
Tapered Nose: Yes
Adjustable Nose: Yes

PACKAGING:
No. Per Carton: 6 per carton up to 72" (1.83 m) nominal, 4 treads per carton for lengths greater than six feet
Wt. per linear ft.: 2.25 lbs (3.35kg per linear meter)

#31 ROUND NOSE DESIGN TREADS*

Length: 36" (.91 m) to 72" (1.83m)
Depth: 12-5/16" (304.8mm) nominal from inside of nose
Thickness: 1/4" tapering to 3/16" (6.35mm to 4.76mm) nominal
Nose Length: 1-3/8" (34.93mm) nominal
Nose Thickness: 7/64" (2.78mm) nominal
Tapered Nose: No
Adjustable Nose: No

PACKAGING:
No. per carton: 6
Wt. per linear ft.: 2.25 lbs (3.35kg per linear meter)



smooth #60/#61

#60, #61 – RUBBER DESIGN TREADS*

Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-5/16" (304.8mm) nominal from inside of nose
Thickness:	1/4" (6.35mm) tapering to 3/16" (4.76mm) nominal
Nose Length:	#60 1-9/16" (39.70mm) nominal, #61 1-3/8" (34.93mm) nominal
Nose Thickness:	3/16" (4.76mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

light-duty smooth #70/#71

#70, #71 – LIGHT-DUTY SMOOTH RUBBER TREADS*

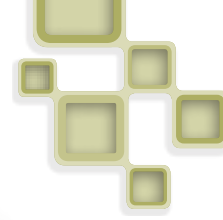
Length:	36" (.91m) to 72" (1.83m) nominal
Depth:	12-3/8" (311.2mm) nominal from inside of nose
Thickness:	1/8" (3.175mm) nominal
Nose Length:	#70 1-9/16" (39.70mm) nominal, #71 1-7/16" (36.52mm) nominal
Nose Thickness:	1/8" (3.175mm) nominal
Tapered Nose:	No
Adjustable Nose:	No

textured #93

#93 TEXTURED DESIGN TREADS*

Length:	36" (.91m) to 108" (2.73m)
Depth:	12-5/8" (314.3mm) nominal from inside of nose.
Thickness:	13/64" (5.15mm) tapering to 7/32" (5.5mm) nominal.
Nose Length:	1-9/16" (39.70mm) nominal
Nose Thickness:	5/32" (3.97mm) nominal
Tapered Nose:	Yes
Adjustable Nose:	No

PACKAGING:	
No. per carton:	6 treads per carton up to 72" (1.83m) nominal, four treads per carton for lengths greater than six feet
Wt. per linear ft.:	1.7 lbs (2.51kg per linear meter)



RUBBER STAIR TREADS

proudly made in the



also available as



#94

also available as

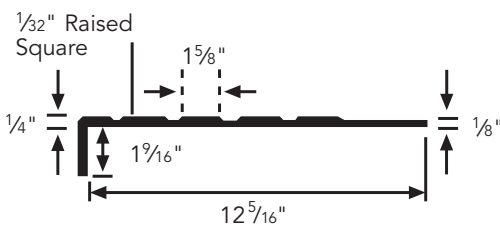


#99

also available as



#95

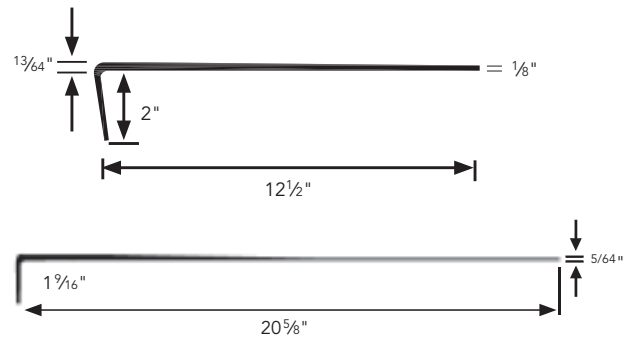


raised square #94

#94 RAISED SQUARE DESIGN*

Length: 36" (.91m) to 108" (2.73m)
Depth: 12-5/16" (311.2mm) nominal from inside of nose.
Thickness: 1/4" (6.35mm) tapering to 1/8" (3.175mm) nominal
Nose Length: 1-9/16" (39.70mm) nominal
Nose Thickness: 1/4" (6.35mm) nominal
Tapered Nose: No
Adjustable Nose: No

PACKAGING:
No. per carton: 6
Wt per linear ft.: 2.2 lbs (3.28kg per linear meter)



hammered
w/o riser #99

#99 HAMMERED SQUARE NOSE TREAD W/O RISER*

Length: 36" (.91m) to 108" (2.73m)
Depth: 12-1/2" (520.7mm) nominal from inside of nose
Thickness: 13/64" (5.16mm) stair tread tapering to 1/8" (3.18mm) nominal
Nose Length: 2" (50.80mm) nominal
Nose Thickness: 1/8" (3.18mm) nominal
Tapered Nose: No
Adjustable Nose: Yes

PACKAGING:
No. per carton: 6
Wt. per linear ft.: 2.0 lbs (2.95kg per linear meter)

All lengths are nominal

hammered
with riser #95

#95 HAMMERED SQUARE NOSE ONE-PIECE TREAD AND RISER*

Length: 36" (.91m) to 108" (2.73m)
Depth: 20-5/8" (520.7mm) nominal from inside of nose
Thickness: 13/64" (5.16mm) stair tread, riser tapers to 5/64" (1.98mm) nominal
Nose Length: 1-9/16" (39.70mm) nominal
Nose Thickness: 1/8" (3.18mm) nominal
Tapered Nose: Yes
Adjustable Nose: No

PACKAGING:
No. per carton: 6
Wt. per linear ft.: 2.5 lbs (3.73kg per linear meter)

All lengths are nominal

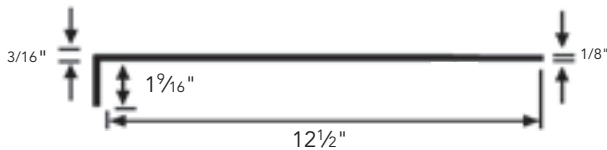


also available as
ROPPE BUILT WITH Kevlar

#92

also available as
ROPPE BUILT WITH Kevlar

#96

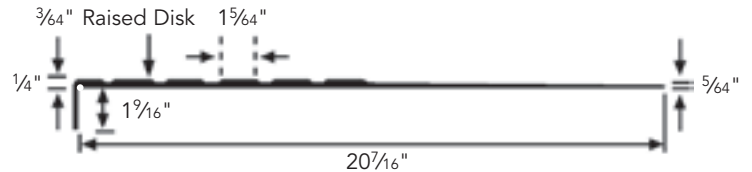


low profile raised circular #92

#92 LOW PROFILE RAISED CIRCULAR DESIGN*

Length: 36" (.91m) to 72" (1.83m)
 Depth: 12-1/2" (311.2mm) nominal from inside of nose.
 Thickness: 3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
 Nose Length: 1-9/16" (39.70mm) nominal
 Nose Thickness: 9/64" (3.57mm) nominal
 Tapered Nose: No
 Adjustable Nose: No

PACKAGING:
 No. per carton: 6
 Wt. per linear ft.: 1.5 lbs (2.24kg per linear meter)

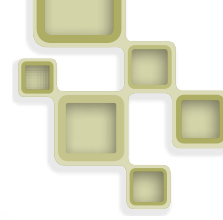


raised circular vantage one-piece with riser #96

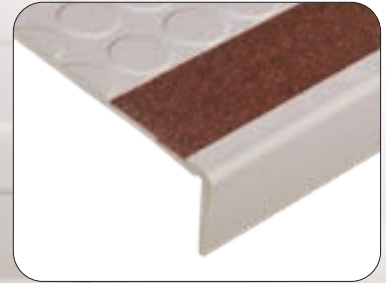
#96 RAISED CIRCULAR VANTAGE DESIGN ONE-PIECE TREAD AND RISER*

Length: 36" (.91m) to 108" (2.73m)
 Depth: 20-7/16" (520.7mm) nominal from inside of nose to 5/64" (1.98mm) nominal
 Thickness: 1/4" (6.35mm) nominal tread portion, riser tapers
 Nose Length: 1-9/16" (39.70mm) nominal
 Nose Thickness: 3/16" (4.76mm) nominal
 Tapered Nose: Yes
 Adjustable Nose: Yes

PACKAGING:
 No. per carton: 6
 Wt. per linear ft.: 2.5 lbs (3.73kg per linear meter)



RUBBER STAIR TREADS



also available as
ROPPE. BUILT WITH Kevlar

also available as
ROPPE. BUILT WITH Kevlar

Rubber inserts can be added to rubber treads #30/31, #60/61, #92, #93, #94, #95, #96, #97, #98 and #99, plus vinyl treads #18/19.

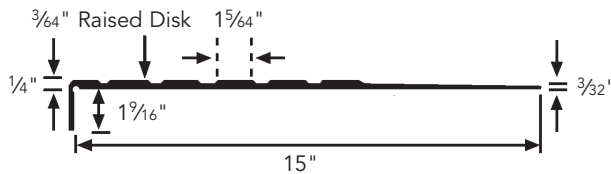
Abrasive strips can be added to all rubber treads.

* Glow Strips are not available for rubber treads #40/41, #50/51, #70/71 and #80/81.

#97

#98

proudly made in the
 USA

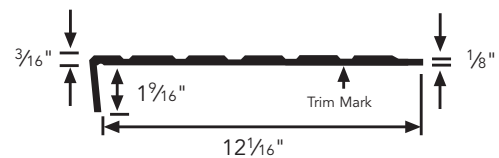


extended length vantage #97

#97 EXTENDED LENGTH VANTAGE DESIGN*

Length: 36" (.91m) to 72" (1.83m)
Depth: 15" (381mm) nominal from inside of nose.
Thickness: 1/4" (6.35mm) tapering to 3/32" (2.41mm) nominal
Nose Length: 1-9/16" (39.70mm) nominal
Nose Thickness: 3/16" (4.76mm) nominal
Tapered Nose: Yes
Adjustable Nose: Yes

PACKAGING:
No. per carton: 6
Wt. per linear ft.: 2 lbs (2.98kg per linear meter)



vantage w/o riser #98

#98 VANTAGE PROFILE W/O RISER*

Length: 36" (.91m) to 108" (2.73m)
Depth: 12-1/16" (304.8mm) nominal from inside of nose.
Thickness: 3/16" (4.76mm) tapering to 1/8" (3.175mm) nominal
Nose Length: 1-9/16" (39.70mm) nominal
Nose Thickness: 1/8" (3.18mm) nominal
Tapered Nose: Yes
Adjustable Nose: Yes

PACKAGING:
No. per carton: 6 treads per carton up to 72" (1.83m) nominal four treads per carton for lengths greater than six feet
Wt. per linear ft.: 2 lbs (2.98kg per linear meter)

VINYL STAIR TREADS

Our vinyl stair tread designs combine the best of two worlds – affordability and durability – without sacrificing the good looks and quality you’ve come to expect from Roppe products.

#18 Heavy-Duty Vinyl Tread,
Vinyl Riser, 107 Light Khaki



proudly made in the
USA



#17 Light-Duty Vinyl Tread,
Vinyl Riser, 177 Steel Blue



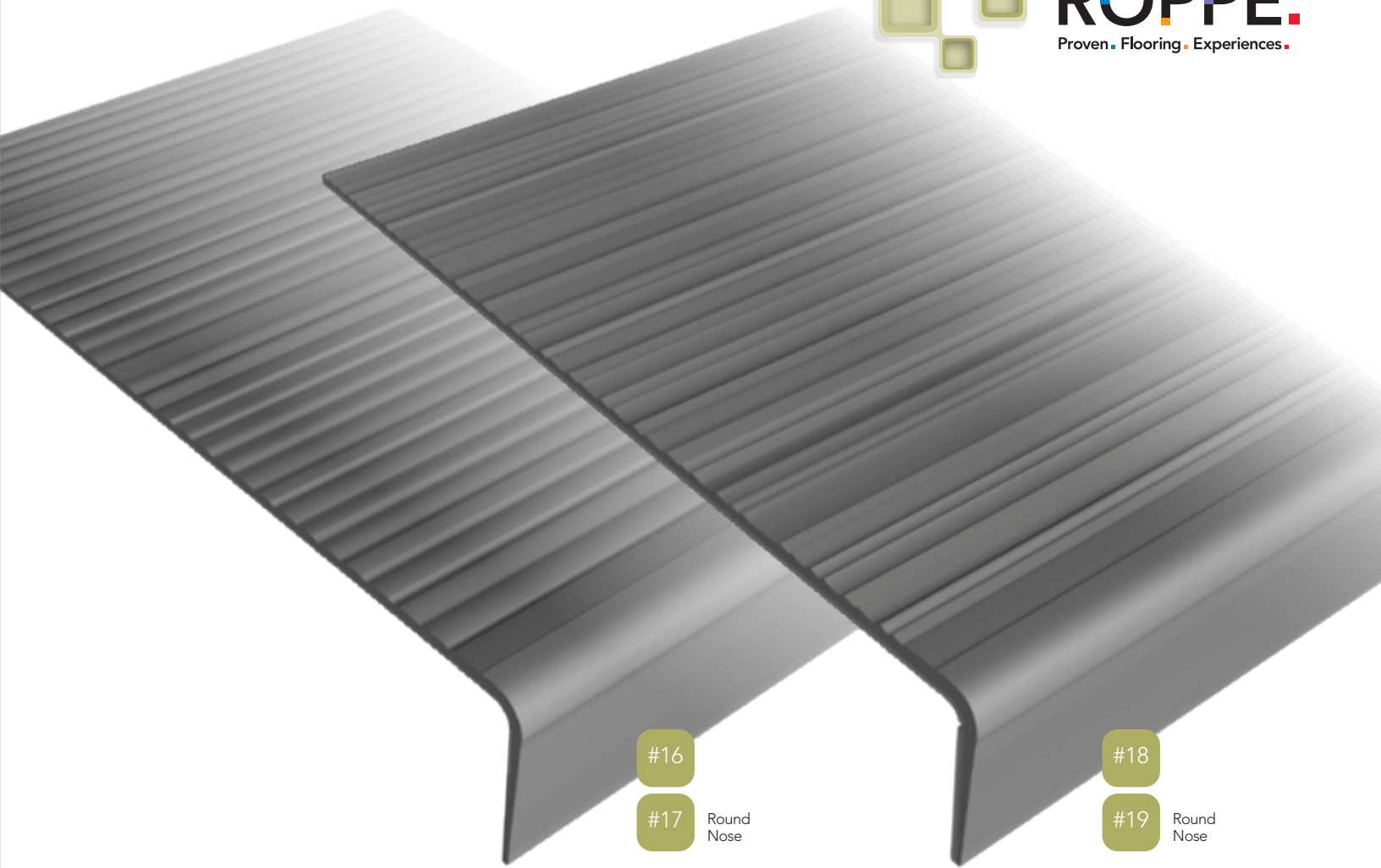
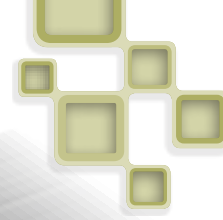
vinyl treads

- Compound contains bio-based phthalate-free, from a rapidly renewable resource, and 4-6% pre-consumer waste. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in two styles and 42", 48" and 72" lengths.
- Coordinating risers and stringers available.
- Abrasive strips can be added to all styles (Glow Strips are not available for #16/17). Ribbed or smooth rubber inserts can be added to #18/19.
- Color line is consistent with the Ready Base line of wall base that can be specified on budget-conscious jobs.
- Dedicated color line of 15 colors that are inherent throughout thickness of the tread and available at a Single Price Point.



**Health
Product
Declaration®**
is available at
roppe.com





#16

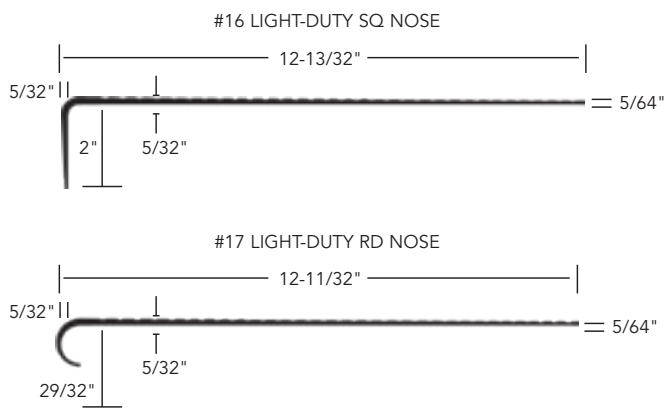
#17

Round
Nose

#18

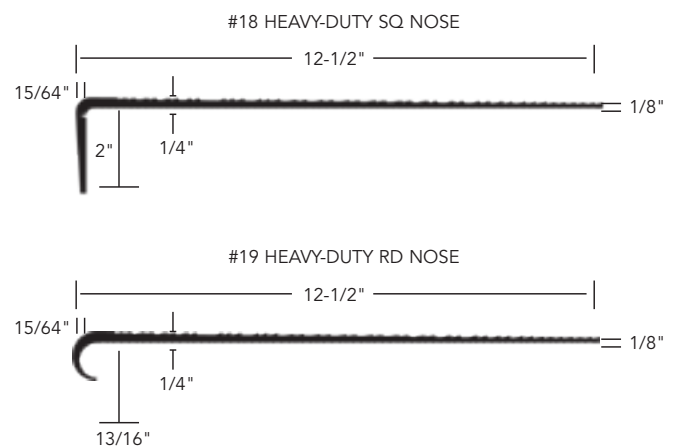
#19

Round
Nose



light-duty rib #16/#17

#16 & #17 – LIGHT-DUTY RIB TREAD
Length: 42" (1.07m), 48" (1.22m)
or 72" (1.83m)
Depth: 12-13/32" (315.12mm)
Thickness: 5/32" (3.96mm) to 5/64"
(1.984mm)
PACKAGING:
No. per carton: 10
Wt. per ft.: 1.30 lb. (0.59kg per m)

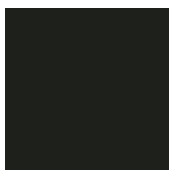


heavy-duty rib #18/#19

#18 & #19 – HEAVY-DUTY RIB TREAD
Length: 42" (1.07m), 48" (1.22m)
or 72" (1.83m)
Depth: 12-1/2" (317.5mm)
Thickness: 1/4" (6.35mm) to 1/8"
(3.175mm)
PACKAGING:
No. per carton: 6
Wt. per ft.: 1.80 lbs. (0.816kg per m)

METAL TREADS

9" Metal Tread, Black with Black



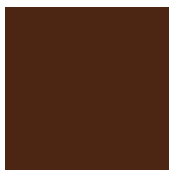
black - BLK



yellow - YLW



blue - BLU



brown - BRN



red - RED



green - GRN



gray - GRY


metal treads

- Constructed of heat-treated exterior-grade aluminum 6063T3, with an epoxy filled face increases slip resistance and is resistant to marring, scratching and chipping.
- Meet ADA guidelines for the visually impaired when contrasting colors are selected.
- Factory pre-drilled and countersunk holes for a flush finish with mechanical fasteners.
- Stocked in 9" nominal depths and 36" and 48" lengths. 7-1/2" and 11" nominal depths available by special order.
- 7" plate and 4" nosings are also available.
- Available in seven (7) colorfast solid colors or two-color combinations. Select from: Black, Red, Yellow, Green, Blue, Gray or Brown and are all available at a Single Price Point. Custom color matching is available and ideal to show off school or corporate branding colors.



SafeTMax®

to install and maintain. Roppe Metal Stair Treads are ideal for installation indoors or outdoors over commercial and residential steps and landings.



The image displays four Roppe Metal Stair Treads. One is a large, rectangular black tread labeled '7" METAL PLATE'. Three are smaller, L-shaped treads labeled '4" NOSING', each with a black top surface and a yellow side surface. The treads are shown from various angles to highlight their profile and texture.

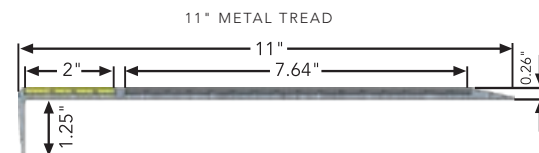
7" METAL PLATE

4" NOSING

4" NOSING

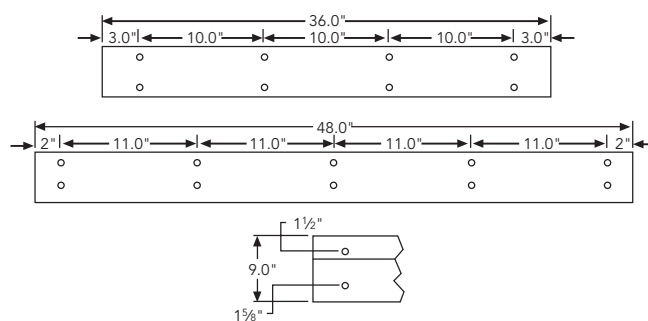
4" NOSING

7-1/2", 9" AND 11" METAL TREADS



ARCHITECTS' MATERIAL SPECIFICATIONS

All aluminum treads shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE METAL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Metal Stair Treads aluminum base shall be constructed of heat treated exterior grade aluminum 6063T3 and filled with a UV stable, chemical-resistant, closed-cell, anti-slip epoxy coating combined with mineral abrasive grits that are uniform throughout providing anti-slip properties and construction of first quality materials, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. Roppe Metal Stair Treads shall be .250" (6.35 mm) nominal thickness, shall conform to industry standards. Roppe Metal Stair Treads shall be .250" (6.35mm) in nominal thickness, ____ (mm) in nominal depth, ____ (mm) in nominal length and in either single color or color combinations _____ stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



STAIR TREADS TECHNICAL

rubber stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All stair treads indicated in the finish schedule or otherwise listed in this specification shall be MOLDED RUBBER STAIR TREADS, manufactured by Roppe Corporation, Fostoria, Ohio. The treads shall be homogeneously constructed of first-quality resilient rubber compound and the color (and marbleization, if applicable) shall extend throughout the thickness of the tread. All treads shall be free from objectionable odors, blisters, cracks and other imperfections which will detract from the serviceability and appearance of the treads. Stair treads shall conform to ASTM F2169, Type TS, Composition A, Types 1, 2 and 4. The molded rubber stair treads shall be type _____ (insert number and name) and shall be _____ (insert thickness). They shall have _____ (round or square) nosing and a length of _____ [72" (1.83m) maximum standard, or special orders up to 9 ft. (2.73m) (styles #30, #93, #94, #95, #96, #98 and #99 only)]. The color shall be _____ (specify by number and name). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

raised and smooth design rubber stair treads

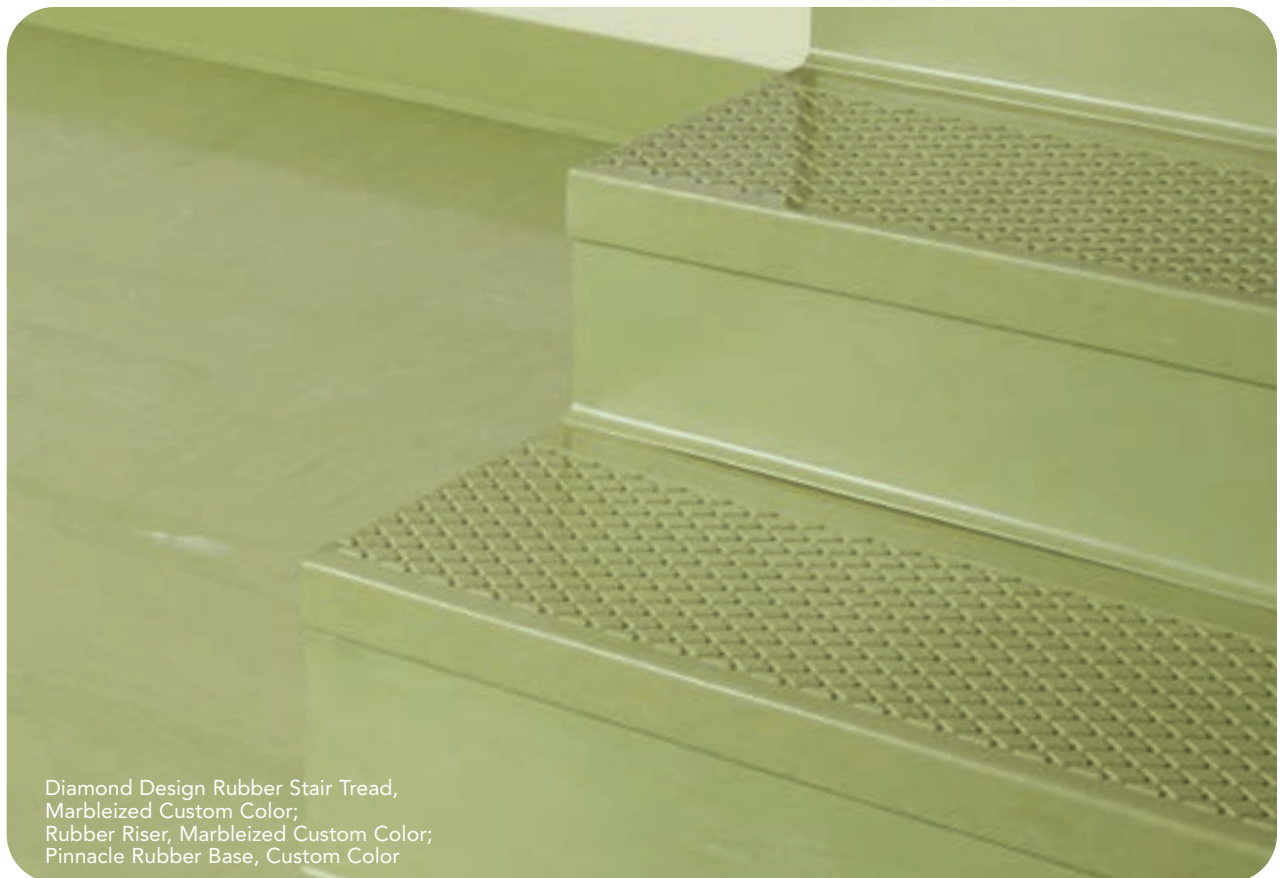
ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification shall be Roppe _____ (profile number) RAISED DESIGN RUBBER STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Raised Design Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS. Rubber Stair Tread shall be _____ (1/8" {3.175mm}, 3/16" {4.76mm}, 13/64" {5.15mm} or 1/4" {6.35mm}) nominal thickness shall conform to industry standards and shall contain no asbestos fiber. Raised Design Rubber Stair Treads shall be 72" (1.83m) in length, or up to 9' (2.73m) maximum standard in Style #30 Diamond Square Nose, #93 Textured Design, #98 Raised Circular Vantage Design Tread, and #99 Hammered Design without riser, and in the _____ color shade selected in either square or round nose. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

abrasive strip design & smooth design rubber stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification shall be _____ (1/8" {3.175mm}, 3/16" {4.76mm} or 1/4" {6.35mm}) nominal thickness shall conform to industry standards and shall contain no asbestos fiber. Abrasive Strip Design & Smooth Design Rubber Stair Treads shall be _____ (72" {1.83m}) in length and in the _____ color shade selected in either square or round nose. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



Diamond Design Rubber Stair Tread,
Marbleized Custom Color;
Rubber Riser, Marbleized Custom Color;
Pinnacle Rubber Base, Custom Color

fiesta® rubber stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE FIESTA® RUBBER STAIR TREAD as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Fiesta Rubber Stair Treads shall be homogeneous in construction of first quality materials, properly vulcanized, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The Fiesta Rubber Stair Tread shall conform fully to all the requirements of Standard Specification ASTM F2169, Type TS, Class 2 (Patterned), Group 1 (Abrasive) and Group 2 (contrast for visually impaired). The Fiesta molded rubber stair treads shall be _____ (insert name and number) and shall be _____ in thickness (insert thickness). They shall have square nosing and a length of _____ (insert length - 36" {1.07m}, 42" {1.22m}, 48" {1.22m}, 54" {1.37m}, 60" {1.52m}, 72" {1.83m}, or special order up to 108" {2.73m} for style #30, #93, #96, #98 and #99 only). The color shall be _____ (specify by name and number). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

vinyl stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All stair treads listed in the finished schedule or listed in this specification as Vinyl Stair Treads shall be ROPPE VINYL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. The treads shall be homogeneously constructed of first-quality raw material, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. The treads shall conform fully with ASTM F2169; Standard Specification for Resilient Stair Treads: Type TV; Class 2; Group 1 & 2. The vinyl treads shall be type _____ (insert number and name) and shall be 5/32" {3.968mm}, 1/4" {6.35mm} nominal thickness. They shall be _____ (specify round or square nose), and nominal length of _____ (specify length) in the color selected (specify color). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

metal stair treads

ARCHITECTS' MATERIAL SPECIFICATIONS

All aluminum treads shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE METAL STAIR TREADS as furnished by Roppe Corporation, Fostoria, Ohio. Roppe Metal Stair Treads aluminum base shall be constructed of heat treated exterior grade aluminum 6063T3 and filled with a UV stable, chemical-resistant, closed-cell, anti-slip epoxy coating combined with mineral abrasive grits that are uniform throughout providing anti-slip properties and construction of first quality materials, and shall be smooth and free of imperfections which detract from its appearance and contain no asbestos fiber. Roppe Metal Stair Treads shall be .250" (6.35 mm) nominal thickness, shall conform to industry standards. Roppe Metal Stair Treads shall be .250" (6.35mm) in nominal thickness, _____ (mm) in nominal depth, _____ (mm) in nominal length and in either single color or color combinations _____ stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

rubber & vinyl risers

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe rubber & vinyl risers manufactured by Roppe, Fostoria, OH 44830. Rubber & Vinyl Risers shall be constructed of first quality materials and shall be free from imperfections. Risers shall be _____ material (Rubber or Vinyl) in 7" x _____ in size (insert size [Rubber 36", 42", 48", 54", 60", 72", 78", 84", 96" or 108"] [Vinyl 50"]), _____ in color (insert color). Risers shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

smooth/diamond landing mats

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Smooth / Diamond Landing Mats manufactured by Roppe, Fostoria, OH 44830. Smooth / Diamond Landing Mats shall be constructed of first quality materials and shall be free from imperfections. Landing Mats shall be _____ material (Smooth / Diamond) in 27" x 27" (685.8 mm x 685.8 mm) in size, _____ color (insert color). Landing Mats shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

rubber & vinyl stringers

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe rubber & vinyl stringers manufactured by Roppe, Fostoria, OH 44830. Rubber & Vinyl Stringers shall be constructed of first quality materials and shall be free from imperfections. Stringers shall be _____ (insert Rubber or Vinyl) material in _____" (insert height size [Rubber 10" or 12"] [Vinyl 10"]) x _____ in size (insert length size [Rubber 6"] [Vinyl 50"]), _____ in color (insert color). Stringers shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



Recommended Adhesives



Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.



ROPPE.
Proven. Flooring. Experiences.



VINYL FLOORING

Unique design opportunities plus Made in the USA for fast availability in this fast-growing category. Various palettes complement our 70 colors of wall base, rubber tile and tread.

Northern Timbers, 040 Limed Gray Oak



Northern Timbers, 276 Vellum Sawcut Oak, 277 Roasted Sawcut Oak; Northern Parallels Travertine, 292 Palermo

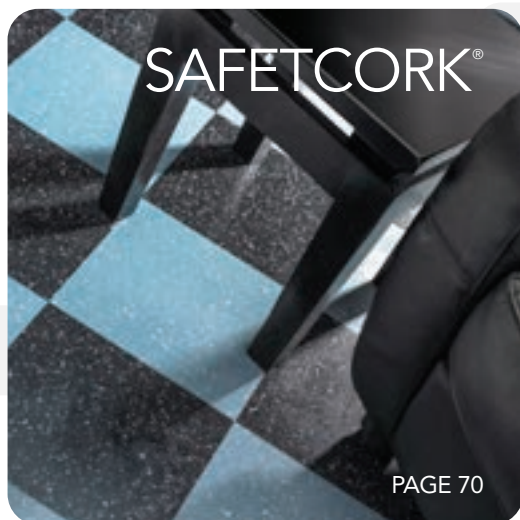


PAGE 66



Health & Learning Vinyl Tile, HL04 Warm Tea, HL14 Calm Clay

SAFETCORK®



SafeTcork® Vinyl Tile, Z100 Black, Z154 Salem Blue

proudly made in the



ROPPE.
Proven. Flooring. Experiences.

LVT NORTHERN TIMBERS

PREMIUM VINYL WOOD PLANK

Northern Timbers,
027 Tigereye Zebra



Northern Timbers, 042 Voodoo Beech

Timeless grains and
hues that complement
many design styles and
textures.



proudly made in the



Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).



Northern Timbers, 024 Golden Oak

northern timbers

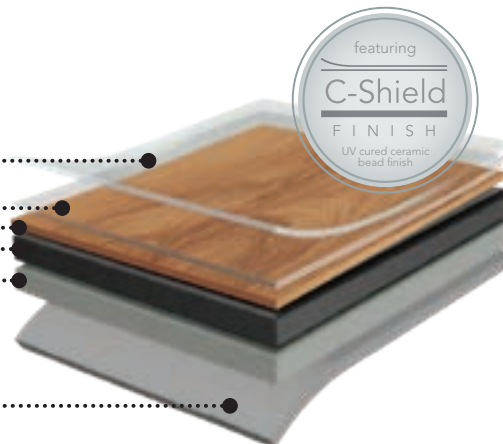
PREMIUM VINYL WOOD PLANK

- Premium construction that can be recycled after use and offers a 20-year commercial warranty (Loose-Lay offers a 20-year residential and 7-year commercial warranty, no rolling loads). Formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.
- Made in the U.S.A. and meets GREENGUARD Gold and CHPS criteria.
- 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.
- Nominal 1/8" construction on glue down and 3/16" loose-lay construction helps conceal subfloor imperfections and allows for flush installation with other 1/8" and 3/16" products.
- Northern Timbers: Available in 23 colors/grains of 4" x 36" and 6" x 48" glue down planks; 8 colors/grains of 6" x 48" loose-lay planks with a straight edge.
- All colors/grains available at a Single Price Point.



C-Shield FINISH

wear layer
print film
core sheet
core sheet
balance sheet



Create any combination of product thickness & wear layer to meet your applications' needs for minimum 10,500 sq. ft.; Made in the USA with flexible service and delivery.

WEAR LAYER OPTIONS

6 MIL	12 MIL	20 MIL	28 MIL	40 MIL
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(ROPPE STANDARD)

OVERALL PRODUCT THICKNESS OPTIONS

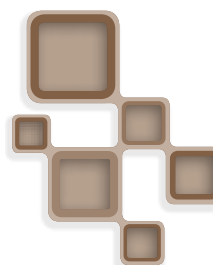
2.0 mm	2.5 mm	3.0 mm	5.0 mm
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(ROPPE STANDARD)

* Customize your wear layer to meet your applications' needs. Contact us to discuss custom combinations for product thickness and wear layer.



Environmental Product Declaration® is available at roppe.com



ROPPE.
Proven. Flooring. Experiences.

NORTHERN TIMBERS

northern timbers

PREMIUM VINYL WOOD PLANK

4" X 36" X 1/8" (3MM), 6" X 48" X 1/8" (3MM) / 28 MIL WEAR LAYER



proudly made in the



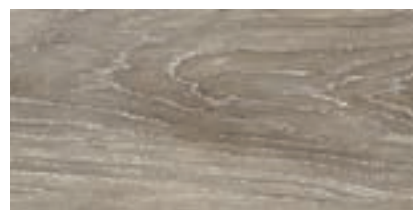
Northern Timbers Loose-Lay offers a 20-year residential and 7-year commercial warranty (no rolling loads).



L 273 limed pale oak



L 024 golden oak



272 limed beige oak



L 271 limed silver oak



L 026 gingered beech



021 sandy pine



276 vellum sawcut oak



L 027 tigereye zebra

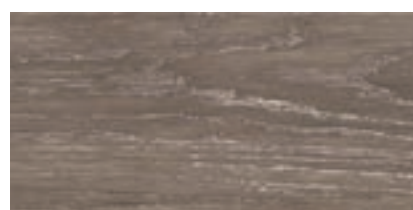


035 bronzed oak

L LOOSE-LAY OPTION AVAILABLE
6" x 48" x 3/16" (5mm)
28 mil wear layer



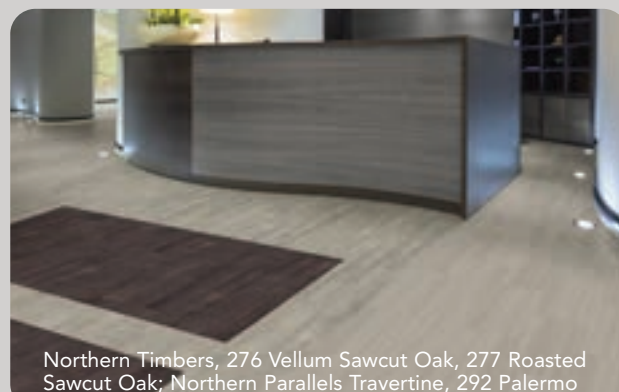
L 029 toasted teak



L 040 limed gray oak

NORTHERN TIMBERS / LOOSE-LAY

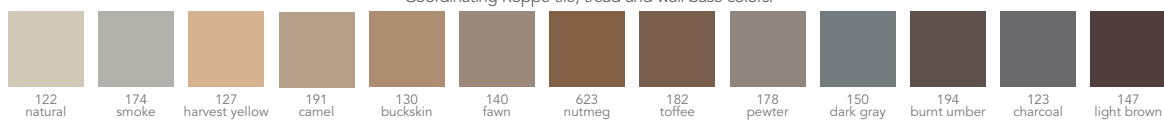
Size:	4" x 36" (101.6 mm x 914.4 mm)
	6" x 48" (152.4 mm x 1,219.2 mm)
	6" x 48" (152.4 mm x 1,219.2 mm) loose-lay
Thickness:	1/8" (3 mm)
	3/16" (5 mm) loose-lay
No. per carton:	36 - 4" x 36"
	18 - 6" x 48"
	10 - 6" x 48" loose-lay
Wt. per carton:	37 lbs. (16.78kg) - 4" x 36"
	37 lbs. (16.78kg) - 6" x 48"
	37 lbs. (16.78kg) - 6" x 48" loose-lay
Sq. ft. per carton:	35.95 (3.34 sq.m) - 4" x 36"
	35.95 (3.34 sq.m) - 6" x 48"
	20.02 (1.86 sq.m) - 6" x 48" loose-lay



Northern Timbers, 276 Vellum Sawcut Oak, 277 Roasted Sawcut Oak; Northern Parallels Travertine, 292 Palermo

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

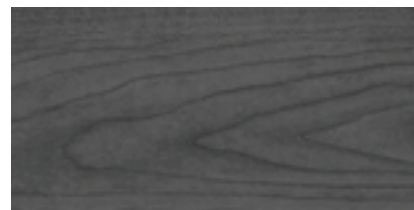
Coordinating Roppe tile, tread and wall base colors:



032 copper hickory



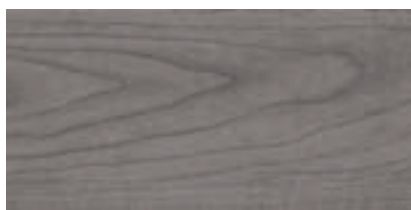
281 whitewashed oak



278 mineral cherry



037 ash walnut



275 pewter cherry



277 roasted sawcut oak



041 cocoa pine



045 steely ash



279 granite sawcut oak



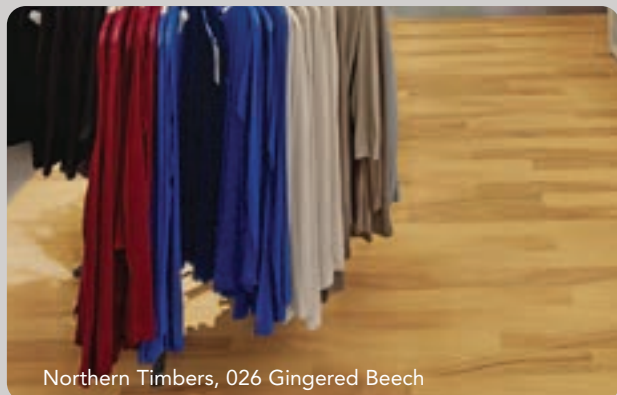
280 zebra mist



274 limed umber oak



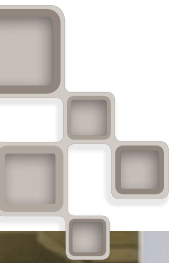
L 042 voodoo beech



Northern Timbers, 026 Gingered Beech



Northern Timbers, 024 Golden Oak,
029 Toasted Teak with Custom Cut Logo



Northern Parallels Mini-Wood, 282 Olympic;
Northern Parallels Desert, 344 Kalahari



Northern Parallels Chevron, 297 Scandinavia

LVT NORTHERN PARALLELS

PREMIUM VINYL WOOD PLANK & TILE



NORTHERN PARALLELS
PREMIUM VINYL PLANK
& TILE PALETTES
(see next page for all color options)



northern parallels
stone
3 colors/patterns



northern parallels
desert
6 colors/patterns



northern parallels
chevron
3 colors/patterns



northern parallels
mini wood
4 colors/patterns



northern parallels
travertine
4 colors/patterns



northern parallels
coastal
4 colors/patterns

proudly made in the



northern parallels

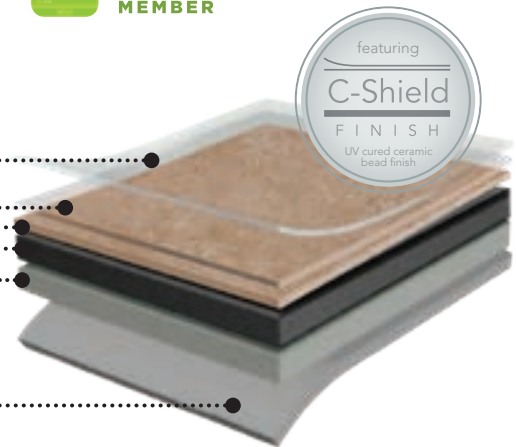
PREMIUM VINYL PLANK & TILE

- Premium construction that can be recycled after use and offers a 20-year commercial warranty. Glue down plank and tiles are formulated with non-phthalate plasticizers using 100% virgin materials, with over 50% of the raw materials sourced within a 100-mile radius.
- Made in the U.S.A. and meets GREENGUARD Gold and CHPS criteria.
- 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.
- Nominal 1/8" construction allows for flush installation with other 1/8" products.
- Available in 24 colors/patterns of 12" x 24", 18" x 18" tiles and a 9-1/4" x 59-1/4" plank.
- All colors/grains available at a Single Price Point.



C-Shield
FINISH

wear layer
print film
core sheet
core sheet
balance sheet



Create any combination of product thickness & wear layer to meet your applications' needs for minimum 10,500 sq. ft.; Made in the USA with flexible service and delivery.

WEAR LAYER OPTIONS

6
MIL

12
MIL

20
MIL

28
MIL

40
MIL

(ROPPE STANDARD)

OVERALL PRODUCT THICKNESS OPTIONS

2.0
mm

2.5
mm

3.0
mm

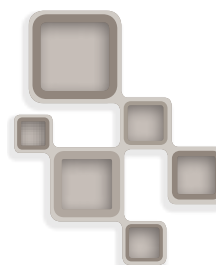
5.0
mm

(ROPPE STANDARD)

* Customize your wear layer to meet your applications' needs. Contact us to discuss custom combinations for product thickness and wear layer.



Environmental
Product
Declaration®
is available at
roppe.com



ROPPE.
Proven. Flooring. Experiences.

NORTHERN PARALLELS

northern parallels

PREMIUM VINYL PLANK & TILE



proudly made in the



STONE COLLECTION

18" x 18" x 1/8" (3mm) / 28 MIL WEAR LAYER

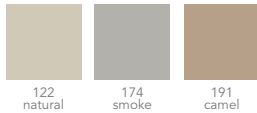


288 pyrenees

286 alps

287 dolomites

Coordinating Roppe tile, tread and wall base colors:



122 natural

174 smoke

191 camel

MINI WOOD COLLECTION

12" x 24" x 1/8" (3mm) / 28 MIL WEAR LAYER



282 olympic

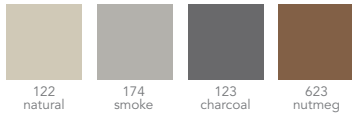
283 hunan



284 amazon

285 humboldt

Coordinating Roppe tile, tread and wall base colors:



122 natural

174 smoke

123 charcoal

623 nutmeg

Stone and Desert Collections

Size: 18" x 18" x 1/8" (3 mm)
No. per carton: 16 pcs
Wt. per carton: 36 lbs (16.33kg)
Sq. ft. per carton: 35.95 (3.34 sq.m)

Mini Wood, Travertine and Coastal Collections

Size: 12" x 24" x 1/8" (3 mm)
No. per carton: 18 pcs
Wt. per carton: 36 lbs (16.33kg)
Sq. ft. per carton: 35.95 (3.34 sq.m)

DESERT COLLECTION

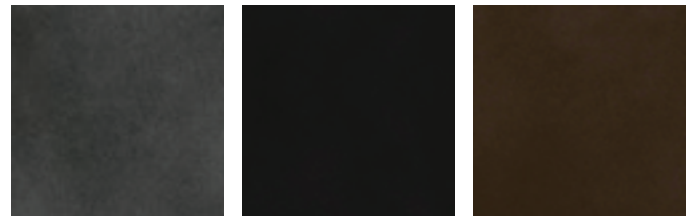
18" x 18" x 1/8" (3mm) / 28 MIL WEAR LAYER



344 kalahari

343 tanami

345 sonoran

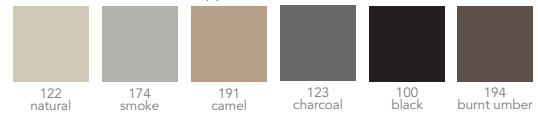


341 mojave

340 gobi

342 arabian

Coordinating Roppe tile, tread and wall base colors:



122 natural

174 smoke

191 camel

123 charcoal

100 black

194 burnt umber



Northern Timbers, 280 Zebra Mist;
Northern Parallels Stone, 286 Alps

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PREMIUM WOOD VINYL PLANK CHEVRON
9-1/4 "x 59-1/4 "x 1/8 " (3mm) / 28 MIL WEAR LAYER



L297 scandinavia



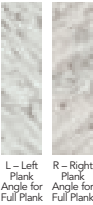
R297 scandinavia



L298 nantucket

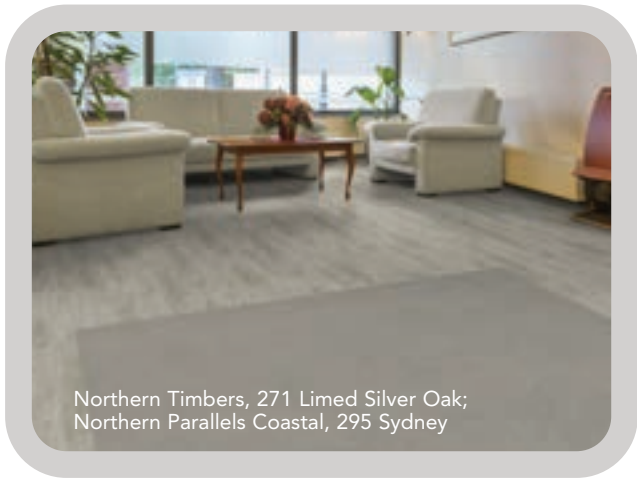


L299 santa fe



Chevron

Size: 9-1/4" x 59-1/4" x 1/8" (3 mm)
No. per carton: 10 pcs
Wt. per carton: 39 lbs (17.69kg)
Sq. ft. per carton: 38.07 (3.54 sq.m)



Northern Timbers, 271 Lined Silver Oak;
Northern Parallels Coastal, 295 Sydney

TRAVERTINE COLLECTION
12 "x 24 "x 1/8 " (3mm) / 28 MIL WEAR LAYER



292 palermo



289 andria



290 catania



291 milan

COASTAL COLLECTION
12 "x 24 "x 1/8 " (3mm) / 28 MIL WEAR LAYER



294 south beach



295 sydney

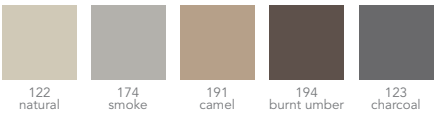


293 barcelona

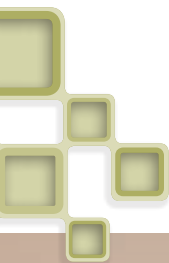


296 vancouver

Coordinating Roppe tile, tread and wall base colors for
Northern Parallels Travertine and Coastal shown at right:



Northern Parallels Chevron, 298 Nantucket



LVT HEALTH & LEARNING

VINYL TILE



Health & Learning Vinyl Tile,
HL04 Warm Tea, HL11 Blue Sky



Health & Learning Vinyl Tile,
HL04 Warm Tea, HL11 Blue Sky,
HL14 Calm Clay

health & learning

VINYL TILE

- Premium construction that can be recycled after use and offers a 20-year commercial warranty. Our products are formulated with non-phthalate plasticizers using 100% virgin materials. Over 50% of the raw materials are sourced within a 100-mile radius.
- Made in the U.S.A. and meets GREENGUARD GOLD and CHPS criteria. The NSF332 certification is pending approval.
- 28 mil (.711mm) wear layer that exceeds ASTM F1700 spec for commercial use. C-Shield UV cured ceramic bead finish adds durability while resisting scuffing and traffic patterns on the surface while promoting ease of maintenance.
- Nominal 1/8" construction glue down planks help conceal subfloor imperfections and allow for flush installation with other 1/8" products.
- Available in 15 colors of 12" x 24" glue down tiles with a straight edge.
- All colors available at a Single Price Point.



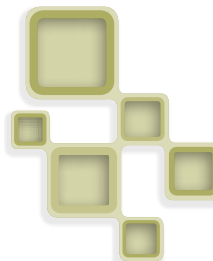
proudly made in the



Health & Learning Vinyl Tile,
HL06 Blonde Bee, HL10 Sweet Dill



**Environmental
Product
Declaration®**
is available at
roppe.com



ROPPE.
Proven. Flooring. Experiences.

HEALTH & LEARNING VINYL

HEALTH & LEARNING VINYL COLORS



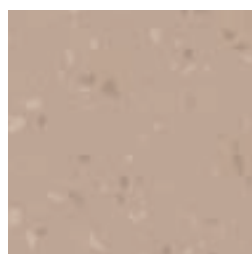
HL01
river stone



HL02
hot cocoa



HL03
cool breeze



HL04
warm tea



HL05
wheat fields



HL06
blonde bee



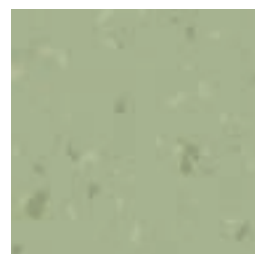
HL07
brown earth



HL08
simple salt



HL09
grey day



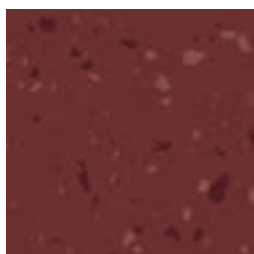
HL10
sweet dill



HL11
blue sky



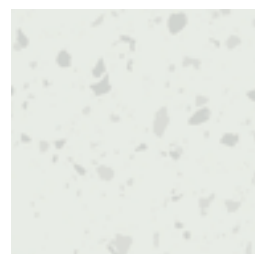
HL12
midnight



HL13
merlot



HL14
calm clay



HL15
snowfall

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proudly made in the



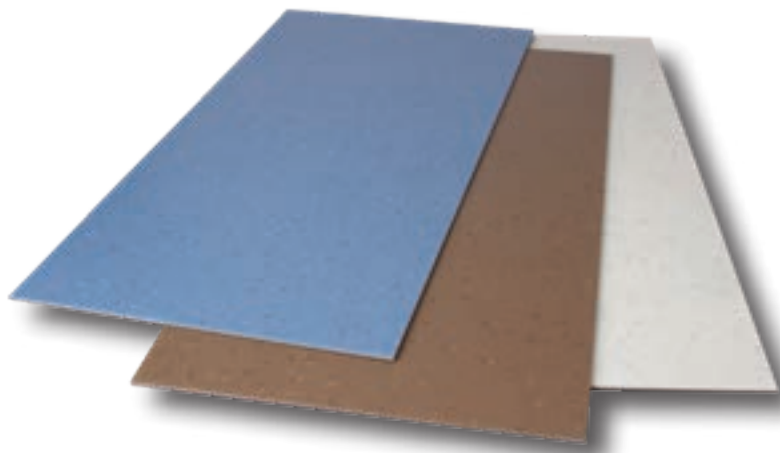
crossover colors

health & learning vinyl color

HL01 river stone
HL02 hot cocoa
HL03 cool breeze
HL04 warm tea
HL05 wheat fields
HL06 blonde bee
HL07 brown earth
HL08 simple salt
HL09 grey day
HL10 sweet dill
HL11 blue sky
HL12 midnight
HL13 merlot
HL14 calm clay
HL15 snowfall

envire®/symmetry rubber color

S123 charcoal
S194 burnt umber
S174 smoke
S191 camel
S184 almond
S639 beigewood
S122 natural
S663 aged fern
S656 bluebell
S627 mariner
S137 cinnabar
S617 terracotta
S161 snow



Available in 12"x24"x1/8" (3mm)
glue-down tiles with a straight edge.



MIX. MATCH. MADE TO LOOK GREAT TOGETHER.

Health & Learning Vinyl Tile and Envire® Rubber Sheet & Tile or our Raised Design Rubber Tiles and Treads in our new Symmetry palette are a great pair for installation where the benefits of rubber and vinyl flooring need to work together. It's easy to use both flooring types with 13 coordinating colors across the two product lines.



SAFETCORK®

VINYL TILE



Safet Cork® Solid Vinyl Tile, Z631 Sahara;
Safet Cork® Solid Vinyl Tile, Options w/ Z631
Sahara, Z617 Terracotta And Z193 Black Brown;
Pinnacle Plus Wall Base Profile #25, 631 Sahara



Durable, versatile and easy to maintain, and comes with the natural slip resistance of cork. SafeTcork® Vinyl Tile is great for installations that require minimal maintenance requirements as it easily buffs to a shine with no finishes required! It's also colorful, stylish and available in some coordinating white marble designs.



SafeTcork® Vinyl Tile, Z100 Black, Z154 Salem Blue

safeTcork® vinyl

SOLID VINYL TILE

- Formulated using bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Cork content provides aesthetic appeal and may improve slip resistance when moisture is present, when tested in wet conditions using ASTM D2047.
- Available in .080" thick 12" x 12" and pre-grooved, heat weld 24" x 24" or 36" x 36" tiles for seamless installation with matching vinyl welding beads.
- Flexible enough to self-cove during installation, but can withstand extreme static rolling loads up to 2,000 psi.
- Color is inherent throughout the tile thickness and available at a Single Price Point.



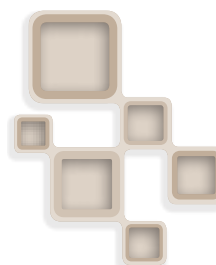
SafeTMax®



Health Product Declaration® is available at roppe.com



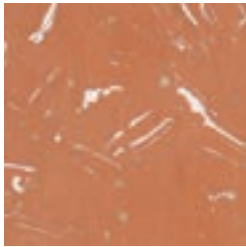
Cork is bark tissue harvested from *Quercus suber* oaks, a tree native to Southwest Europe and Northwest Africa. Cork is impermeable, which aids in increased slip resistance, and also features fire retardant and elastic properties. It takes 25 years for a cork oak trunk to mature. Half of all cork trees are located in Portugal, and Portuguese law prohibits stripping the trees more than once every nine years in order to protect the species.



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Proven. Flooring. Experiences.

SAFETCORK VINYL TILE

SAFETCORK® VINYL TILE COLORS



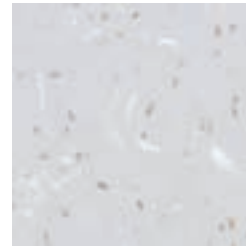
Z617
terracotta



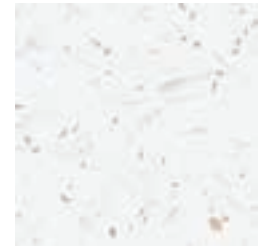
Z631
sahara



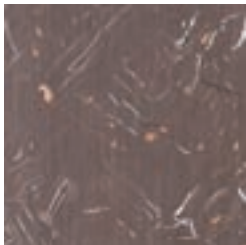
Z116
moss



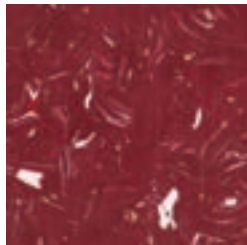
Z197
iceberg



Zw197
white iceberg



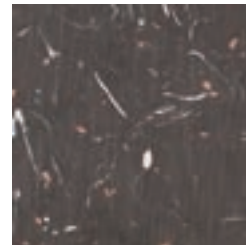
Z194
burnt umber



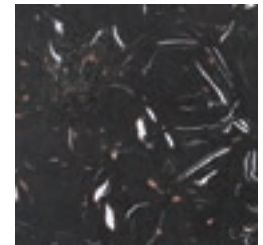
Z137
cinnabar



Z150
dark gray



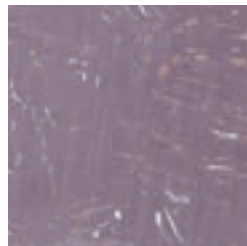
Z193
black brown



Z100
black



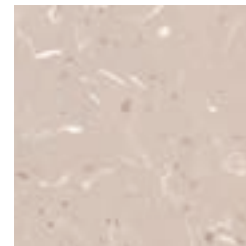
Zw100
white black



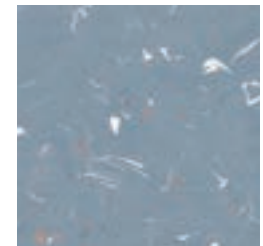
Z621
merlin



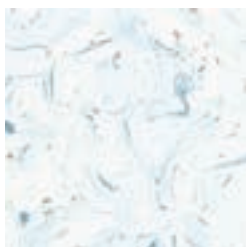
Zw198
white ivory



Z198
ivory



Z154
salem blue



Zw154
white salem blue

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vinyl welding bead colors



24" x 24" and 36" x 36" available pre-grooved for heat weldable installations.

CREATE YOUR OWN TILE

Choose from any of the standard 12 colors on a white background – in any combination of 1, 2 or 3 chip colors. What else could be better than limitless options?

VINYL FLOORING TECHNICAL

northern timbers premium vinyl wood plank

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Northern Timbers manufactured by Roppe, Fostoria, OH 44830. Roppe Northern Timbers shall be constructed of first quality materials and shall be free from imperfections. Tile shall be .120" (3 mm) gauge and 4" x 36" (101.6 mm x 914.4 mm) in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

northern timbers premium vinyl wood plank – loose-lay

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Northern Timbers manufactured by Roppe, Fostoria, OH 44830. Roppe Northern Timbers shall be constructed of first quality materials and shall be free from imperfections. Tile shall be 5 mm gauge and 6" x 48" (152.4 mm x 1,219.2 mm) in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

northern parallels premium vinyl plank and tile

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Northern Parallels manufactured by Roppe, Fostoria OH 44830. Roppe Northern Parallels shall be constructed of first quality materials and shall be free from imperfections. Tile shall be .120" (3 mm) gauge and _____ (18" x 18" {457.2 mm x 457.2 mm}, 12" x 24" {304.8 mm x 609.6 mm} or 9-1/4" x 59-1/4" {234.9 mm x 1,504.9mm}) in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

health & learning premium vinyl tile

ARCHITECT'S MATERIAL SPECIFICATIONS

Roppe Health & Learning Premium Vinyl Tile manufactured by Roppe, Fostoria OH 44830. Roppe Health & Learning Premium Vinyl Tile shall be constructed of first quality materials and shall be free from imperfections. Tile shall be 1/8" (3 mm) gauge and 12" x 24" (304.8 mm x 609.6 mm) in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F 1700 Solid Vinyl Floor Tile, Class III and shall meet Class 1 NFPA Life Safety Code. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

safeTcork® vinyl tile

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe SafeTcork® Vinyl Tile shown in the finish schedule or listed herein as Roppe _____ (insert design name [SAFETCORK OR SAFETCORK OPTIONS]) VINYL TILE shall be 0.080" (2 mm) in nominal thickness. The solid vinyl tile should conform fully to the requirements of Standard Specifications Type ASTM F 1700, Specification for Solid Vinyl Tile: Class I, Type A; Federal Specification SS-T-312B, Type III furnished by Roppe Corporation, Fostoria, Ohio. Each shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Solid Vinyl tile shall be _____ (12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm} or 36" x 36" {914.4mm x 914.4mm}) in size and in the color _____ stated and in either _____ (insert Straight or Pre-Grooved) Edge. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

proudly made in the



**Recommended
Adhesives**



Maintenance



SP-500 Acrylic
Aerosol Adhesive
(excluding for
SafeTcork® Vinyl Tile)



AW-510 Acrylic
Adhesive



AP-520 Acrylic
Roll-On Adhesive
(excluding for
SafeTcork® Vinyl Tile)



U-705 Urethane
Wet-Set Adhesive



EW-710 Epoxy Modified
Urethane Adhesive

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.



SPECIALTY FLOORING



From sports facilities to museums and multipurpose to sensitive IT environments, Roppe Specialty Flooring provides a variety of options to stand up to the daily rigors of high-traffic areas or heavy equipment.

Tuflex® Spartus, 950 Confetti



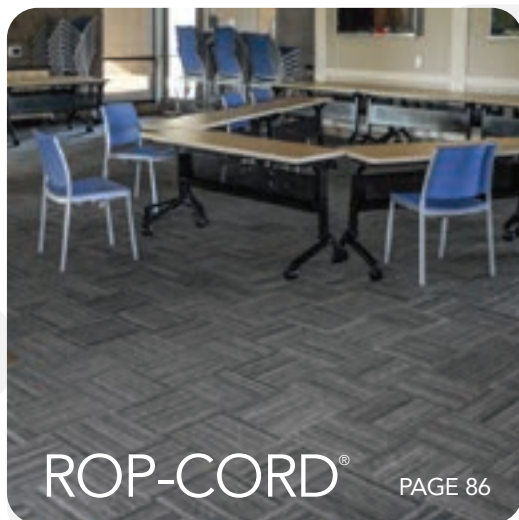
Recoil, 195 Light Gray



ESD RUBBER & VINYL



ESD Vinyl Tile, 750 Cumulus White



Rop-cord® Recycled Rubber Tile, Earthtone



SPECIALTY
FLOORING

SPECIALTY FLOORING

TUFLEX[®] SPARTUS

MULTIPURPOSE SPORTS FLOORING

Tuflex[®] is an industry-leader in pioneering the process that eliminated delamination, now with a formulation that is free of Red List chemicals and tire-derived crumb rubber.



Tuflex® Spartus, 913 Charcoal, 950 Confetti w/ Custom Feature Strips and Logo



proudly made in the
USA



Tuflex® Spartus, 931 Desert, 932 Cocoa

tuflex® spartus

MULTIPURPOSE SPORTS FLOORING

- New Red List Chemical Free Formulation delivers exceptional performance without the use of crumb rubber. Contains 31% bio-based content from rapidly renewable resources.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Meets or exceeds minimum performance attributes when using ASTM test methods for sound-deadening, antifungal properties, fire rating and sports flooring.
- Lifetime delamination warranty provides a homogeneous product that will not delaminate.
- 100% recyclable using our IMPACT recycling program providing a closed-loop manufacturing process.
- Exclusive 10-year aging performance warranty. Meets or exceeds minimum performance attributes for light stability when tested using ASTM F1515.

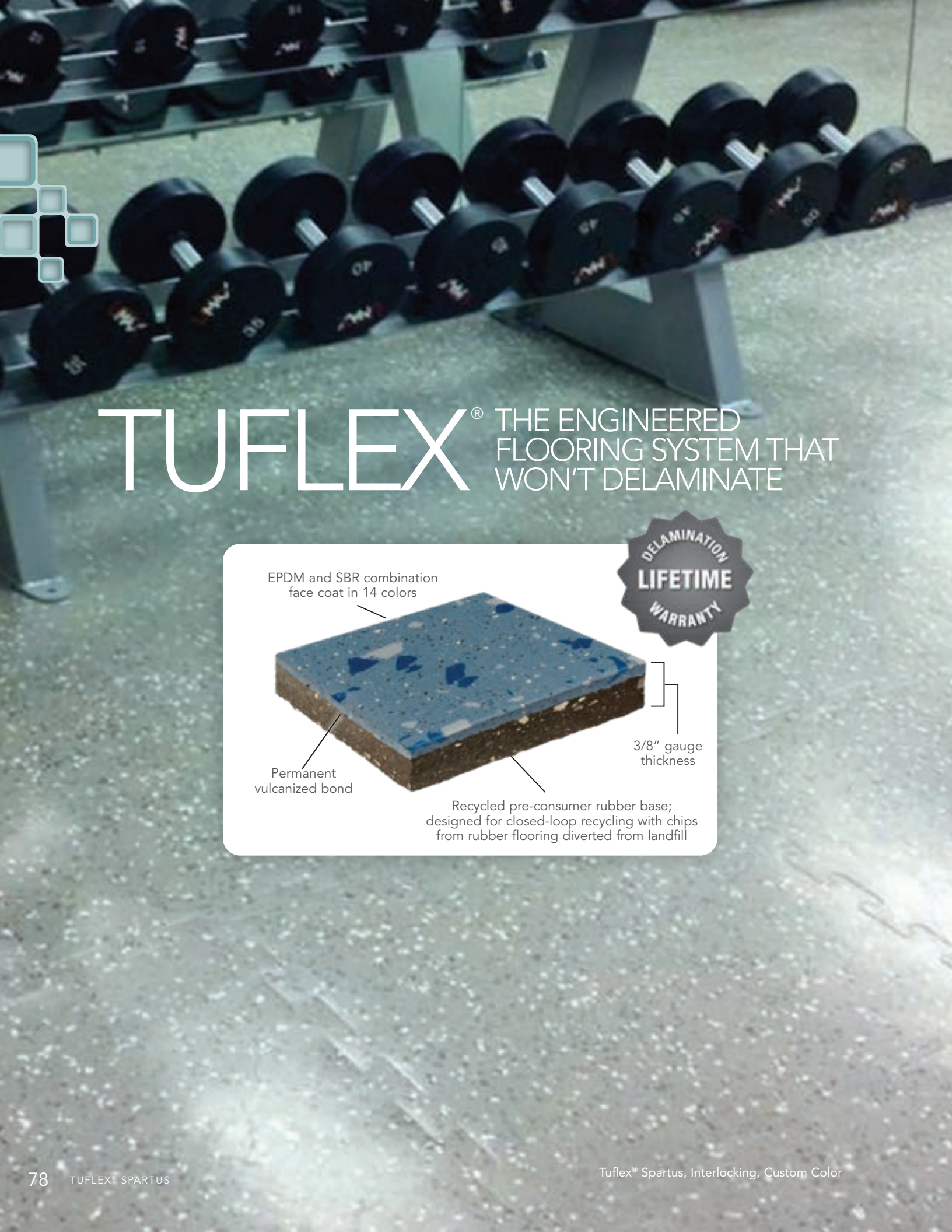


Tuflex® Spartus, 931 Desert, 916 Ash



ROPPE.
Proven. Flooring. Experiences.

TUFLEX® SPARTUS



TUFLEX[®] THE ENGINEERED FLOORING SYSTEM THAT WON'T DELAMINATE

EPDM and SBR combination face coat in 14 colors

Permanent vulcanized bond

Recycled pre-consumer rubber base; designed for closed-loop recycling with chips from rubber flooring diverted from landfill

3/8" gauge thickness

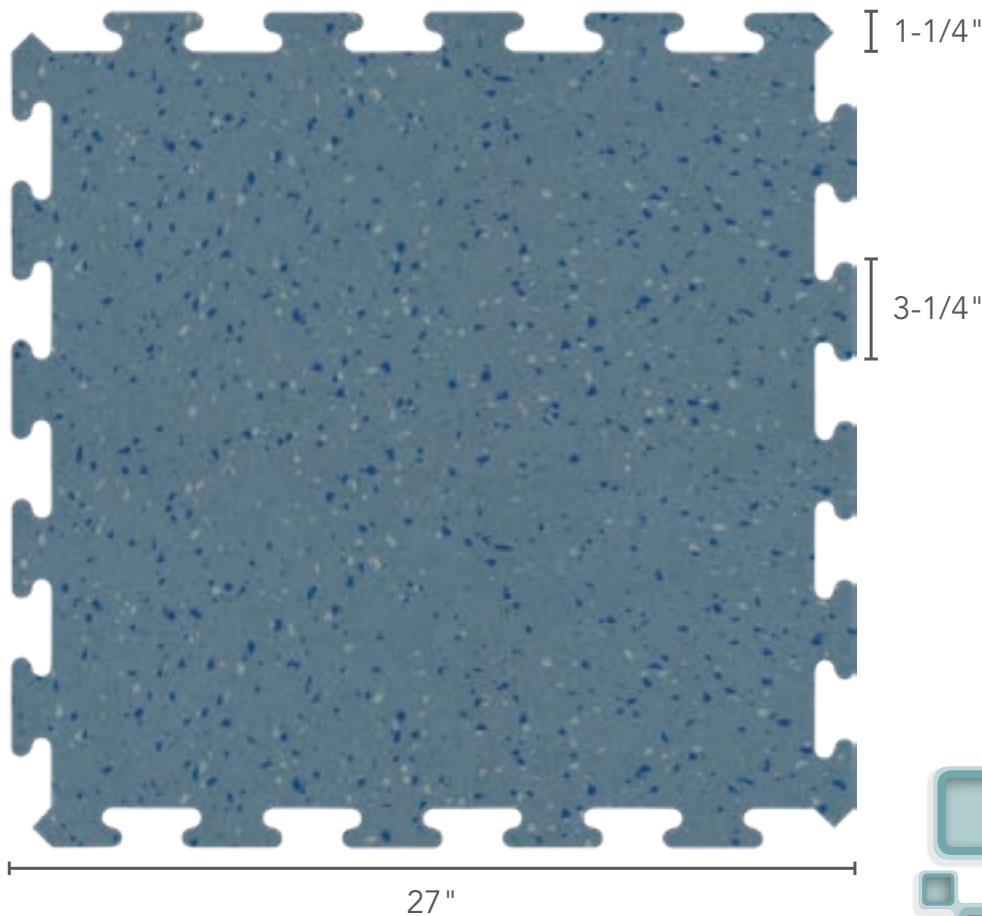
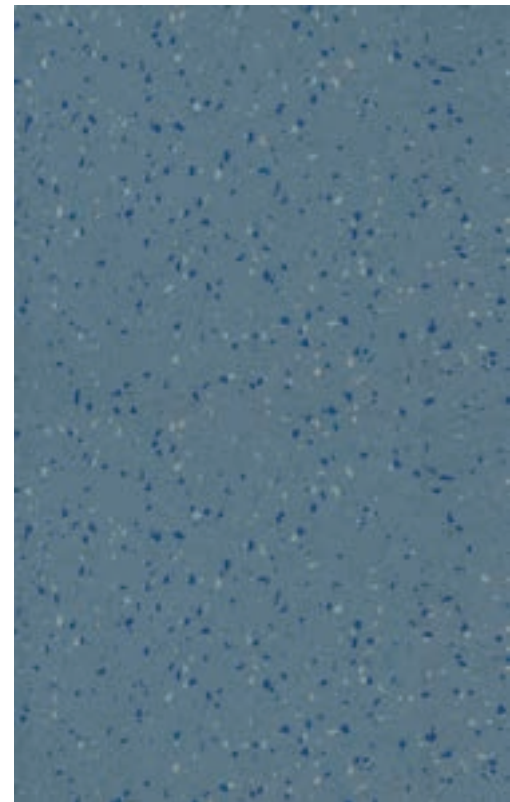
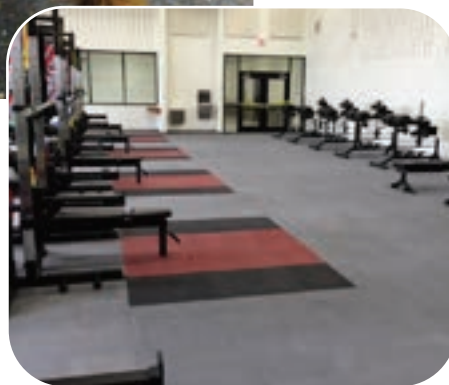
DELAMINATION LIFETIME WARRANTY

The diagram shows a cross-section of a Tuflex flooring tile. It has a dark, speckled top layer (face coat) and a lighter, brownish bottom layer (base). A line points to the interface between the two layers, indicating a permanent vulcanized bond. A starburst graphic in the top right corner of the diagram area states 'DELAMINATION LIFETIME WARRANTY'. A line points to the bottom layer, indicating it is made of recycled pre-consumer rubber base designed for closed-loop recycling. A line points to the top layer, indicating it is an EPDM and SBR combination face coat available in 14 colors. A line points to the thickness of the tile, indicating it is 3/8 inch gauge.

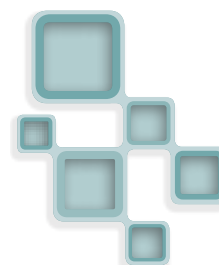


Tuflex® Spartus is designed for sports facilities, fitness and rehabilitation centers, pet spas, animal care clinics, and hospitality applications, too.

Tuflex® Spartus, 031 Fiesta



Choose from interlocking or square edge styles.

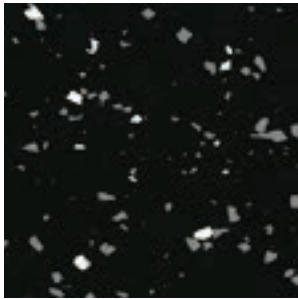


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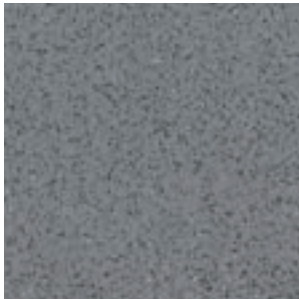
TUFLEX® SPARTUS COLORS



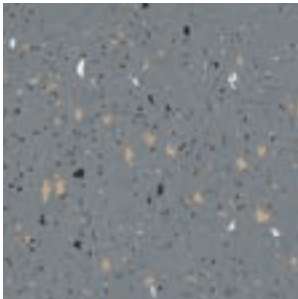
849
ebony



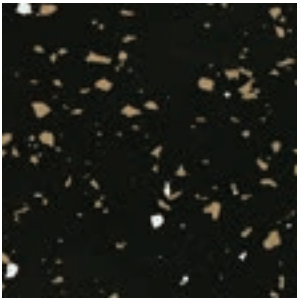
977
natural



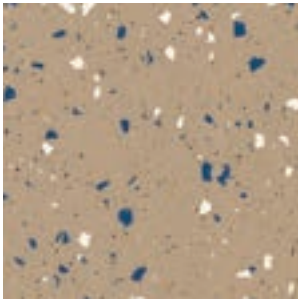
913
charcoal



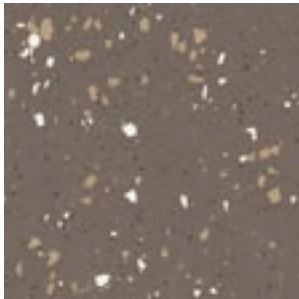
916
ash



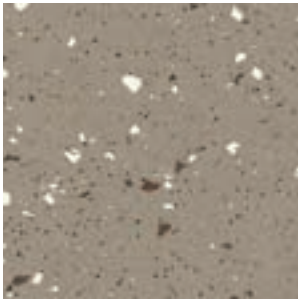
982
taupe



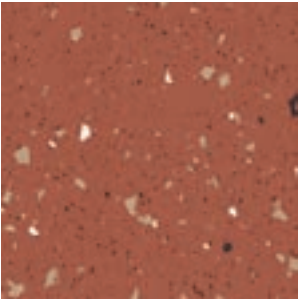
931
desert



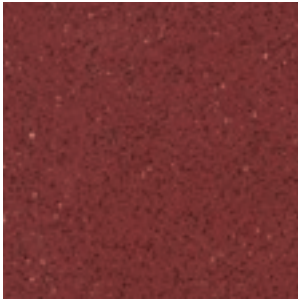
932
cocoa



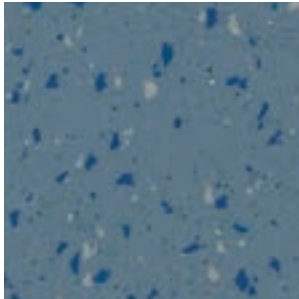
936
dusk



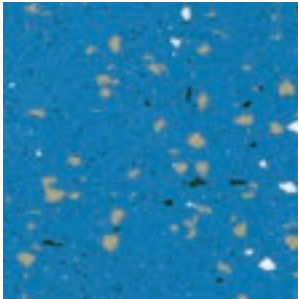
901
adobe



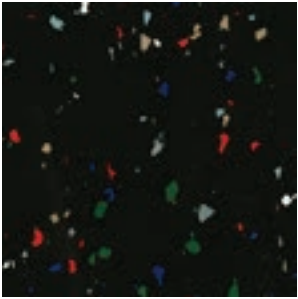
934
rouge



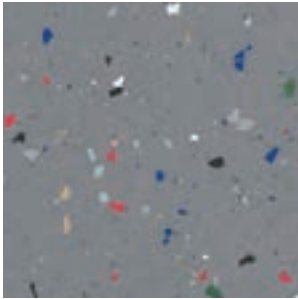
933
oceania



911
seabreeze



950
confetti



031
fiesta

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Schools, universities and professional sports teams all choose Tuflex® Spartus' design flexibility to make their mark in the locker room while they make their mark on the field.



Tuflex® Spartus, 911 Seabreeze with Custom Logo

COORDINATING ROPPE PRODUCT COLORS

Tuflex® Spartus Color:	Coordinating Roppe Color(s):			
849 ebony	100 black			
977 natural	150 dark gray	170 white		
982 taupe	631 sahara	170 white		
931 desert	191 camel	627 mariner	170 white	
901 adobe	188 brick	170 white		
934 rouge	186 red	100 black		
913 charcoal	148 steel gray	123 charcoal	170 white	
916 ash	148 steel gray	123 charcoal	170 white	
932 cocoa	194 burnt umber	191 camel	170 white	
936 dusk	178 pewter	147 light brown	170 white	
933 oceania	656 bluebell	175 slate		
911 seabreeze	187 blue	170 white		
950 confetti	186 red	160 forest green		
	642 jonquil	654 lagoon		
031 fiesta	148 steel gray	123 charcoal	170 white	

Qualifies for inclusion on projects seeking LEED v4, WELL, BREEAM or LBC certification.



SPECIALTY
FLOORING

RECOIL

FITNESS FLOORING

Typically found in gyms and fitness areas, Roppe Recoil flooring can also be used on indoor or outdoor applications where enhanced walking comfort and slip resistance is desired.



Square and interlocking tiles are 36" x 36" and rolls are 48" x 49-1/2'. Custom colors available upon request.



recoil

FITNESS FLOORING

- PVC free and phthalate free.
- Made in the U.S.A. and meets FloorScore® and CHPS criteria.
- Custom colors available upon request. Minimum quantities may apply.
- Available in 36" x 36" square edge tiles and 34-1/4" x 34-1/4" interlocking edge tiles, plus full rolls at 48" x 49-1/2' and half rolls at 48" x 24-3/4'. Standard thicknesses of 5/32", 1/4", 3/8" and 1/2" provide outstanding sound and shock absorption.
- Stocking program allows for immediate shipment of our most popular styles and colors.
- Available in Black and Black with 7 standard Roppe color chips – 131 Bisque, 169 Hunter Green, 186 Red, 195 Light Gray, 198 Ivory, 603 Sunflower and 609 Cobalt.

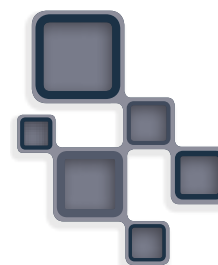
Multi-color chip combinations available in 375 Red/Bisque/Cobalt; 376 Bisque/Ivory; 377 Hunter Green/Ivory; and 378 Cobalt/Light Gray. All color combinations available at our Single Price Point.



Recoil, 375 Red/Bisque/Cobalt



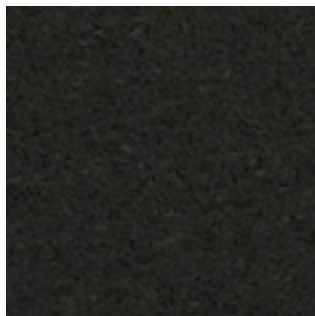
Recoil, 609 Cobalt (90% Chip Content)



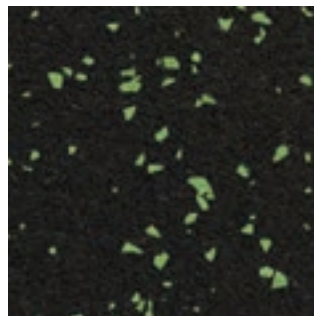
ROPPE.
Proven. Flooring. Experiences.

RECOIL FITNESS FLOORING COLORS

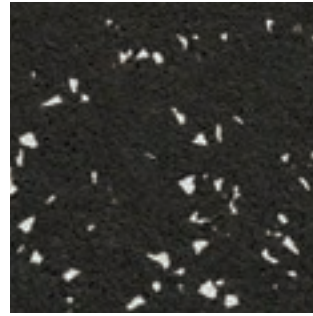
RECOIL



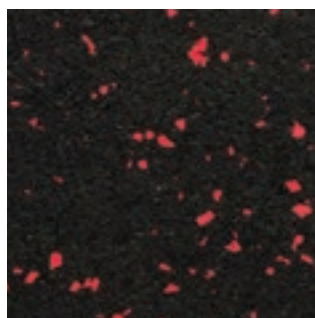
100 black



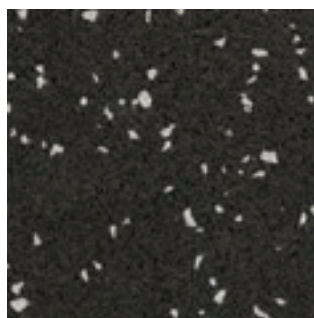
169 hunter green



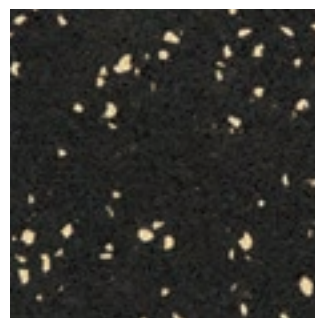
131 bisque



186 red



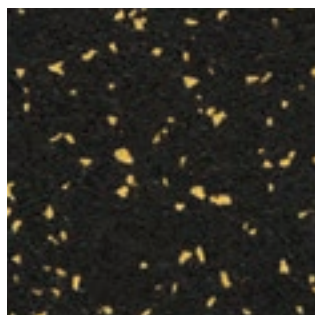
195 light gray



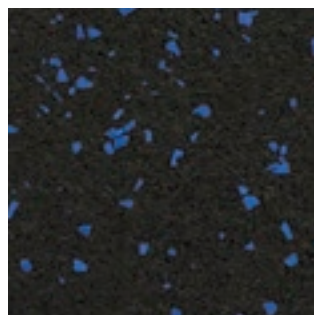
198 ivory

Swatches represent standard 10% chip content. See reference chart at right for chip content options.

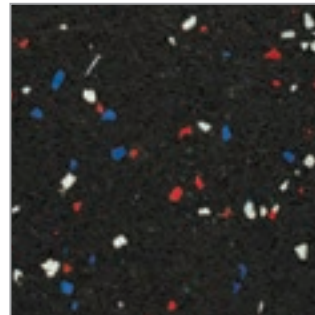
Recoil is available in standard thicknesses of 5/32", 1/4", 3/8" and 1/2".



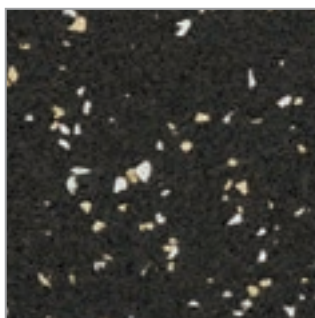
603 sunflower



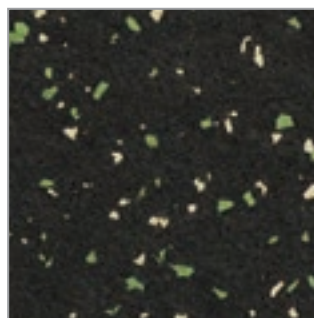
609 cobalt



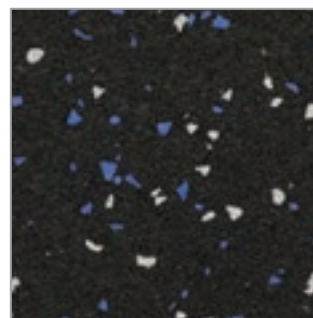
375 red/bisque/cobalt



376 bisque/ivory



377 hunter green/ivory

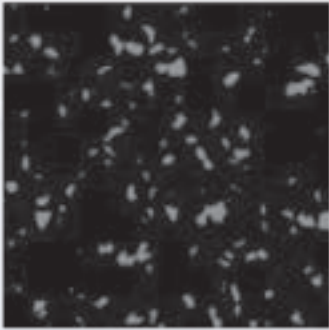


378 cobalt/light gray

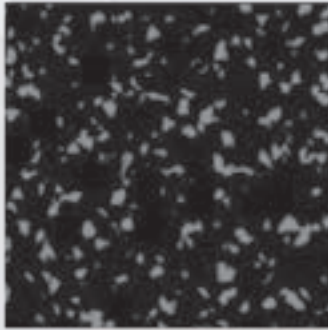
We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

PRECOR USA

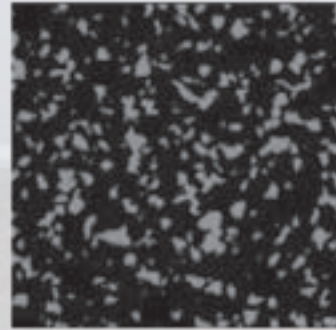
RECOIL CHIP CONTENT OPTIONS



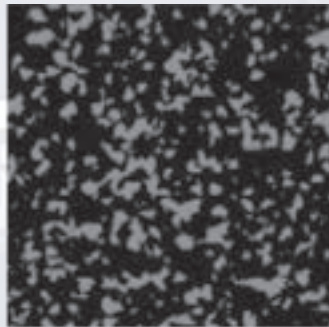
10% color



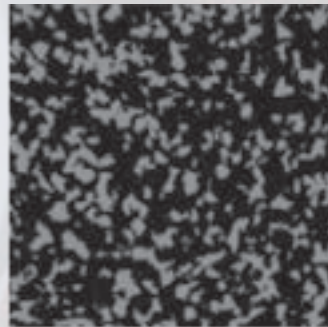
20% color



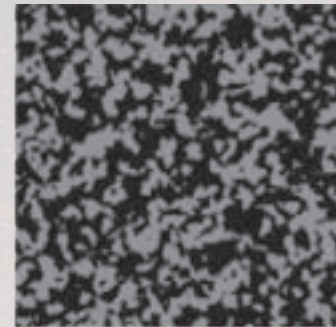
30% color



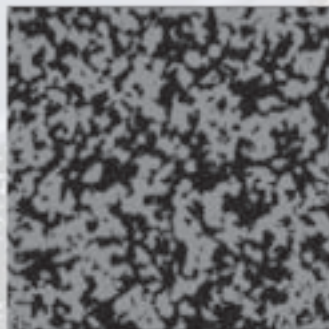
40% color



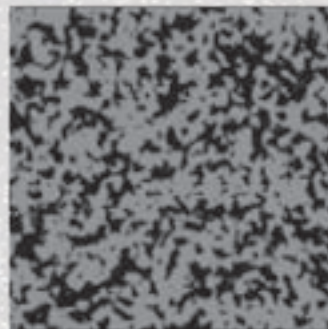
50% color



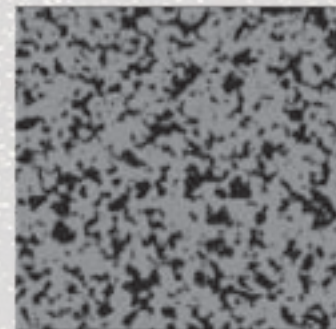
60% color



70% color



80% color



90% color

ROP-CORD®

RECYCLED RUBBER TILE

Rop-Cord®'s built-in anti-slip feature makes it practical for a variety of areas, including damp or wet spaces. It's an ideal flooring for ramps, walk-off mats, concourses and foyers – anywhere moisture might pose a hazard to pedestrians.

Rop-cord® Recycled Rubber Tile, Earthtone



Rop-cord® Recycled Rubber Tile, Earthtone



proudly made in the



Rop-cord® Recycled Rubber Tile, Crimson;
Pinnacle Rubber Base, 137 Cinnabar;
Rubber Accessory #60, 137 Cinnabar

Rop-cord® Recycled Rubber Tile, Earthtone



rop-cord®

RECYCLED RUBBER TILE

- Mother Nature-friendly and recyclable, made with 90% post-consumer waste from tires, which may contribute to the LEED® Green Building Certification System. Made in the U.S.A. and meets CHPS criteria.
- Lifetime delamination warranty.
- Nominal 3/8" thick vulcanized backing and nominal 3/8" thick non-vulcanized backed modular tile allows diverse patterns in 12" x 12" tiles.
- Easy maintenance – just vacuum and spot clean as needed.
- Suitable for outdoor applications. Outdoor applications can be hosed off and left to dry.
- Four (4) color options: Pine, Crimson, Indigo and Earthtone.
Note: When exposed to direct sunlight and other elements, discoloration will occur.



SafeTMax®



pine



indigo



crimson



earthtone

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.



ROPPE.
Proven. Flooring. Experiences.

SPECIALTY FLOORING TECHNICAL

tuflex® spartus recycled rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Tuflex® Spartus Recycled Rubber Tile shown in the finish schedule or listed herein as ROPPE TUFLEX SPARTUS RECYCLED RUBBER TILE shall be _____ (3/8" {9.00mm}) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Tuflex Spartus Recycled Rubber Tile shall be _____ (27" x 27" {685.8mm x 685.8mm}) Square Tile and/or 27" x 27" nominal {609.6mm x 609.6mm} Inter-Locking Tiles, and in the color _____ (list color) selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

recoil fitness flooring

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe Recoil Rubber Fitness Flooring shown in the finish schedule or listed herein as ROPPE RECOIL FITNESS FLOORING shall be _____ (5/32" {4.00mm}, 1/4" {6.00mm}, 3/8" {9.00mm} or 1/2" {12.00mm}) in nominal thickness, furnished by Roppe Corporation, Fostoria, Ohio. Each shall be homogeneous in construction and shall be smooth and free from imperfections which detract from its appearance, and contain no asbestos fiber. Rubber Flooring shall be _____ (36" x 36" nominal {914.4mm x 914.4mm}) Square Tile, 36" x 36" nominal {914.4mm x 914.4mm} Inter-Locking Tiles or 48" {1.22m} nominal in width by 49.5 feet {15.09m} nominal in length in Rolls, and in the color _____ (list color) selected and color chip percentage _____ (All black {no EPDM Color Chip} or 10%, 15% or 20% - 90% EPDM Color Chip) stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

non-vulcanized rop-cord rubber flooring

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE NON-VULCANIZED ROP-CORD as furnished by Roppe Corporation, Fostoria, Ohio. Rop-Cord Non-Vulcanized tile shall be homogenously constructed of select reclaimed commercial tile components, reinforced with a polyester non-woven fabric bonded to a thin adhesive layer. Tiles shall be 3/8" nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. Floor covering shall be 12" x 12" (304.8mm x 308.4mm) tiles, and in the color _____ selected (insert color name and number selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

vulcanized rop-cord rubber flooring

ARCHITECTS' MATERIAL SPECIFICATIONS

All floors shown in the finish schedule or listed in this specification for heavy traffic area shall be ROPPE VULCANIZED ROP-CORD as furnished by Roppe Corporation, Fostoria, Ohio. Rop-Cord Vulcanized tile shall be homogenously constructed of select reclaimed commercial tile components, reinforced with a polyester non-woven fabric bonded to a thin adhesive layer. Tiles shall be 3/8" nominal thickness, shall conform to industry standards and shall contain no asbestos fiber. Floor covering shall be 12" x 12" (304.8mm x 308.4mm) tiles, and in the color _____ selected (insert color name and number selected). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



Recommended Adhesives



U-705 Urethane
Wet-Set Adhesive



EW-710 Epoxy Modified
Urethane Adhesive



Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.



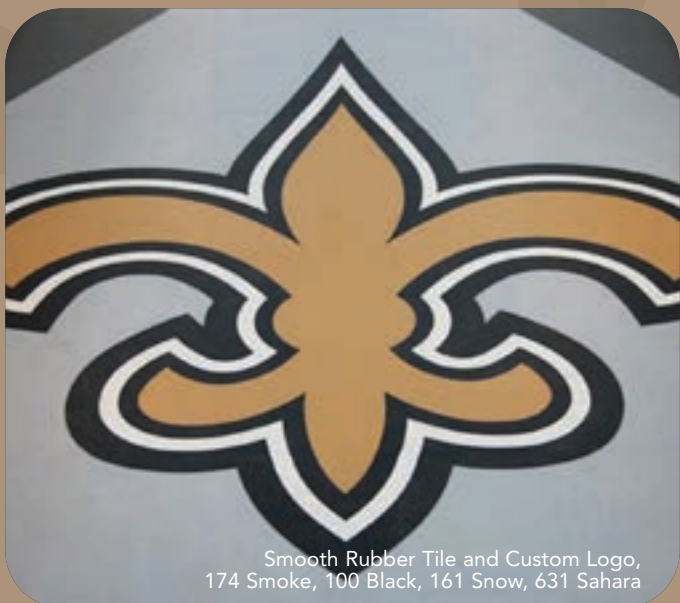
Recoil, 100 Ebony and Custom Logo

CUSTOM WATERJET-CUT LOGOS FOR RUBBER OR VINYL FLOORING

Build a school's brand with custom waterjet-cut logos and graphics as part of the flooring. Ideal for entryways, hallways and athletic facilities, logos can also feature custom colors to match your school's palette. Minimum quantities apply.



Northern Timbers, 024 Golden Oak, 029 Toasted Teak with Custom Cut Logo



Smooth Rubber Tile and Custom Logo, 174 Smoke, 100 Black, 161 Snow, 631 Sahara



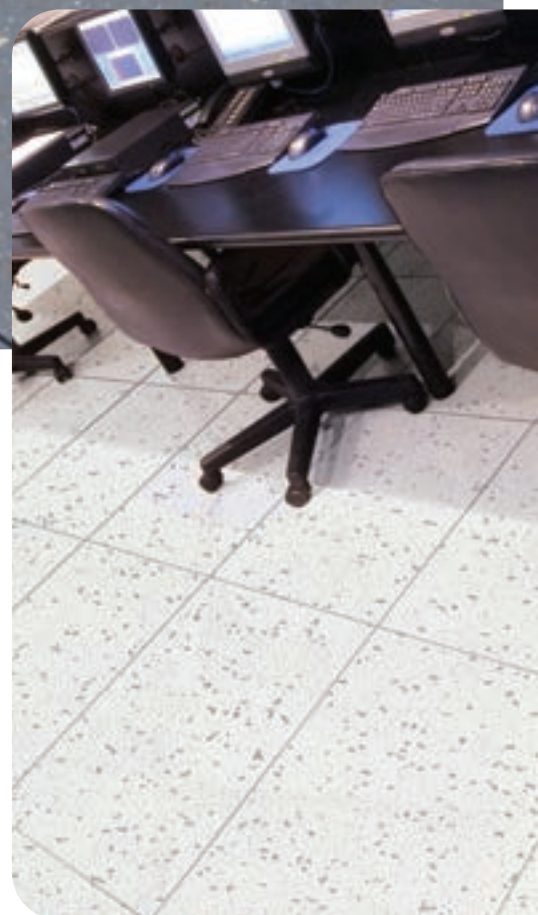


esd rubber
STATIC CONTROL TILE

ESD

Roppe static dissipative rubber tiles dissipate static electricity in areas where static electrical discharge presents a hazard to sensitive devices, while helping to control static charges generated by the human body. Our specialized and unique manufacturing process gives our ESD rubber the qualities that make it PVC free, durable, practical and economical. A combination of dissipative tile and proper conductive footwear keeps body voltage less than 50 volts. The electrical range for our Static Dissipative tile is 1.0×10^6 to 1.0×10^9 .

ESD Static Control Rubber Tile, F411 Fiel;
Welding Bead, 150 Dark Gray



proudly made in the



ESD Static Control vinyl flooring is ideal for clean rooms and computer rooms, for fiber optic, electronic and pharmaceutical manufacturing, and anywhere protection from static discharge is needed. Our specialized and unique manufacturing process gives our ESD the qualities that make it durable, practical and economical. Combination of conductive tile and proper conductive footwear keeps body voltage less than 8 volts. The electrical resistance range for our Conductive Tile is 2.5×10^4 to 1.0×10^6 . The electrical resistance range for our Static Dissipative tile is 1.0×10^6 to 1.0×10^9 .

esd vinyl
STATIC CONTROL
TILE

BIO-BASED
PHTHALATE
FREE

ESD Static Control Vinyl Tile, 701-Neutron;
Welding Bead, 174-Smoke

esd rubber

- PVC free, phthalate-free and Red List chemical free.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- 10-year dissipative warranty incorporated into the compound that also contains built-in antimicrobial agents that inhibit bacteria and fungi and meets the ASTM G21.
- Meets or exceeds all ESD control standards when tested by ASTM F150 and ANSI/ESD S7.1-2005.
- Available in .080" gauge Hammered profile 24" x 24" tiles that are low maintenance and require no waxing.
- Available in the same 8-color palette as our standard Fiesta® Rubber Tile, at a Single Price Point.



**Health
Product
Declaration®**
is available at
roppe.com

SafeTMax®

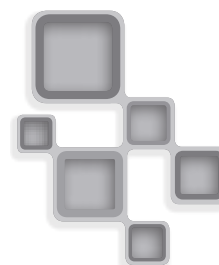
esd vinyl

- Formulated using bio-based phthalate-free plasticizer, from a rapidly renewable resource. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- High luster surface eliminates need for floor finishing – easily buffs to a shine and resists effects of common chemicals and solder. Available in 12" x 12", 24" x 24" or 36" x 36" x 1/8" tiles.
- Withstands heavy equipment loads without permanent indentation, even under rolling load conditions up to 2,500 psi.
- Lifetime conductivity warranty. Provides permanent conductive properties. 10-year limited wear warranty.
- Meets or exceeds all ESD standards by ASTM F150, NFPA 99 and ANSI/ESD S7.1 – 2005.
- All colors available at a Single Price Point.



**Health
Product
Declaration®**
is available at
roppe.com

SafeTMax®

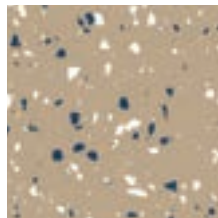


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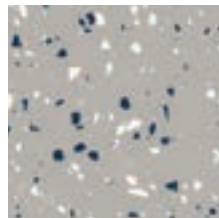
ESD RUBBER & VINYL

ESD RUBBER / ESD VINYL COLORS

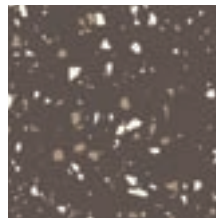
ESD RUBBER



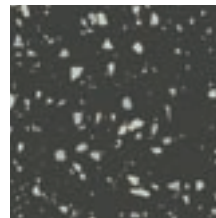
F401
camello



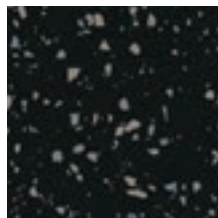
F404
niebla



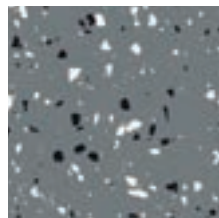
F407
tierra



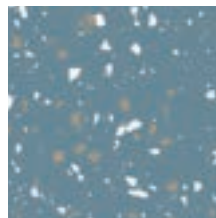
F408
marron



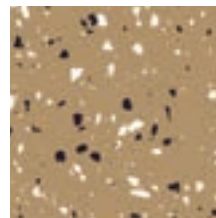
F409
oscuro



F410
marengo



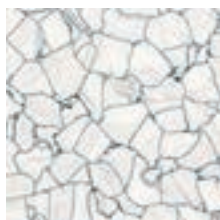
F411
fiel



F413
amarillo

Fractional sizes available to accommodate access panel construction.

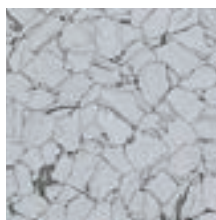
ESD VINYL



750
cumulus white



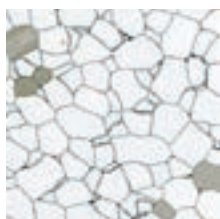
751
haze gray



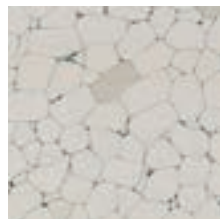
753
stratus blue



754
storm beige



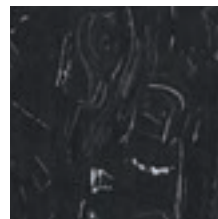
701
neutron



702
electron



760
safety yellow



756
thunder black



757
tornado gray

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

rubber welding bead colors

	631 sahana
	197 iceberg
	194 burnt umber
	150 dark gray
	193 black brown
	100 black
	198 ivory
	154 salem blue

Ensure proper fit, finish and appearance by using rubber welding bead. Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning such as operating rooms or laboratories, and clean rooms where particulate entrapment may occur.

vinyl welding bead colors

	Colonial Blue 165
	Smoke 174
	Iceberg 197
	Snow 161
	Natural 122
	Ivory 198
	Sandstone 171
	Safety Yellow 760
	Thunder Black 756
	Tornado Gray 757

24" x 24" and 36" x 36" tiles available pre-grooved for heat weldable installations.

We offer welding beads in a wide variety of colors to ensure proper fit, finish and appearance.

Use Roppe welding beads in areas that require ongoing and comprehensive wet cleaning, such as operating rooms, laboratories, clean rooms or any other areas where maintaining proper hygiene is essential.

proudly made in the



ESD RUBBER / ESD VINYL TECHNICAL

esd rubber tile

ARCHITECTS' MATERIAL SPECIFICATIONS

Roppe ESD Rubber Tile manufactured by Roppe, Fostoria, OH 44830. Roppe ESD Rubber Tile shall be constructed of first-quality materials and shall be free from imperfections. Tile shall be Static Dissipative Rubber Tile. Tile shall be .080" gauge and 24" x 24" in size, _____ color (insert color) and style stated. Tile shall conform to Federal Specification ASTM F1344 Rubber Floor Tile and shall meet Class 1 NFPA Life Safety Code. ESD Rubber tiles shall have an average electrical resistance of 1.0×10^6 to 1.0×10^9 ohms when measured according to ASTM F150 and ANSI/ESD S7.1-2005. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

esd static conductive control solid vinyl tile

ARCHITECTS' MATERIAL SPECIFICATIONS

The solid, homogeneous ESD Conductive Static Control Solid Vinyl Tile shown in the finish schedule or listed herein shall be Roppe ESD CONDUCTIVE STATIC CONTROL FLOORING as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The ESD Static Control solid vinyl tile, Conductive, shall conform to ASTM F1700, Class 1, Type A. The resistance of the ESD Conductive Static Control Flooring shall be less than an average of 1.0×10^6 ohms and shall be more than an average of 2.5×10^4 ohms as tested in accordance with NFPA 99 2-6.3.8, ASTM F150 and ANSI/ESD S7.1 at 10 volts or 100 volts. The tile shall be 1/8" (3.175mm) in thickness and of size _____ (specify 12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm}, or 36" x 36" {914.4mm x 914.4mm}) and in color _____ (specify color number and name). {Note: For specifications in areas where the installation is to be heat welded, state as follows: "The tile shall be formulated and pre-grooved for Roppe Unitized Installation."} Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

esd static dissipative control solid vinyl tile

ARCHITECTS' MATERIAL SPECIFICATIONS

The solid, homogeneous ESD Static Dissipative Control Solid Vinyl Tile shown in the finish schedule or listed herein shall be Roppe ESD DISSIPATIVE STATIC CONTROL FLOORING as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The ESD Static Control solid vinyl tile, Dissipative, shall conform to ASTM F1700, Class 1, Type A. The resistance of the tile will be higher than the average of 1.0×10^6 ohms and less than the average of 1.0×10^9 ohms as tested in accordance with NFPA 99, ASTM F150 and ANSI/ESD S7.1. The tile shall be 1/8" (3.175mm) in thickness and of size _____ (specify 12" x 12" {304.8mm x 304.8mm}, 24" x 24" {609.6mm x 609.6mm}, or 36" x 36" {914.4mm x 914.4mm}) and in color _____ (specify color number and name). {Note: For specifications in areas where the installation is to be heat welded, state as follows: "The tile shall be formulated and pre-grooved for Roppe Unitized Installation."} Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

PRODUCT SPECIFICATIONS

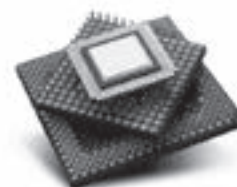
Size: 12" x 12" (304.8mm x 304.8mm)
24" x 24" (61cm x 61cm)
36" x 36" (91.4cm x 91.4cm)

Thickness: 1/8" (3.175mm)

No. per carton: 45 – 12" x 12"
14 – 24" x 24"
6 – 36" x 36"

Wt. per carton: 54 lbs. – 12" x 12"
63 lbs. – 24" x 24"
43 lbs. – 36" x 36"

Sq. ft. per carton: 45 (4.18 sq. m)




**Recommended
Adhesives**



ASD-800 Acrylic
Wet Set ESD Adhesive




USD-810 Urethane
Wet-Set ESD Adhesive



Easy to install with a variety
of design options, Roppe
wall base delivers the
perfect finishing touch.

WALL BASE & ACCESSORIES

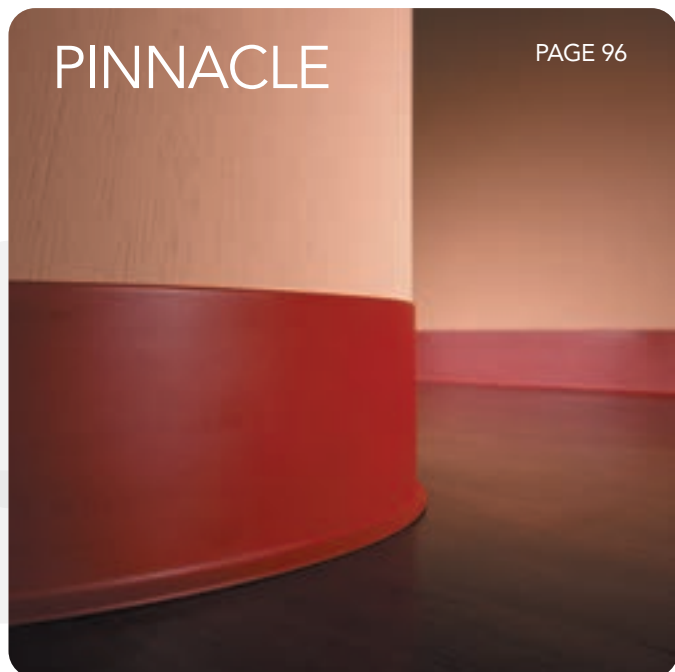
Contours #55 PV5055 Nobility,
195 Light Gray



Pinnacle Plus Wall Base #20 Draft,
194 Burnt Umber



Pinnacle Rubber Base, 186 Red

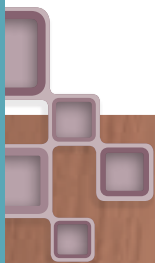


700 Series Wall Base, 100 Black;
Hammered Design Rubber Tile, 100 Black



Contours #45 PV4045 Novel, 122 Natural





PINNACLE

RUBBER BASE

Highly durable and extremely flexible, allowing for easy installation around columns, corners and architectural curves.



proudly made in the



Pinnacle Rubber Base, 186 Red

alphabase

When the project calls for signage combined with a durable SBR base, Roppe has the answer in AlphaBase wall base products. Ideal for safety applications, such as hallways and stairwells – anywhere clearly marked signage is a necessity – AlphaBase is an ideal choice for schools, hospitals, dorms and public buildings. Safety signage is standard, but custom signage is also available.



SIMPLIFY YOUR CORNERS.



rubber corner blocks

micro corners

pinnacle

RUBBER BASE

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- The widest range of sizes available: 2-1/2", 3", 3-1/2", 4", 4-1/2", 5", 5-1/2" and 6". Profile options in standard 4" include cove, no toe, butt toe, long toe (1") and sanitary base (2").
- Maintains a smooth and attractive appearance. Will not shrink, gap or separate from the wall.
- Roppe Rubber Corner Blocks and Micro Corners are recommended. Inside and outside profiles available.
- All colors inherent throughout and available at a Single Price Point.



Environmental Product Declaration® is available at roppe.com

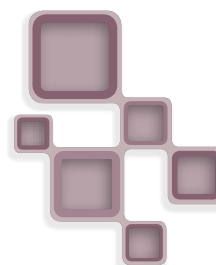


Health Product Declaration® for Wall Base is available at roppe.com

alphabase

WALL BASE

- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Signage at the floor so it can be more easily seen under smoky conditions to minimize panic and disorientation during evacuations.
- Excellent for highlighting exits and escape routes, as well as handicap accessible traffic areas, and helps conform to fire codes set by fire departments in major cities.
- Schools, hospitals, dorms and public buildings are all ideal applications for this product.
- Available in the same 70 colors as Pinnacle Rubber Base.



ROPPE.
Proven. Flooring. Experiences.

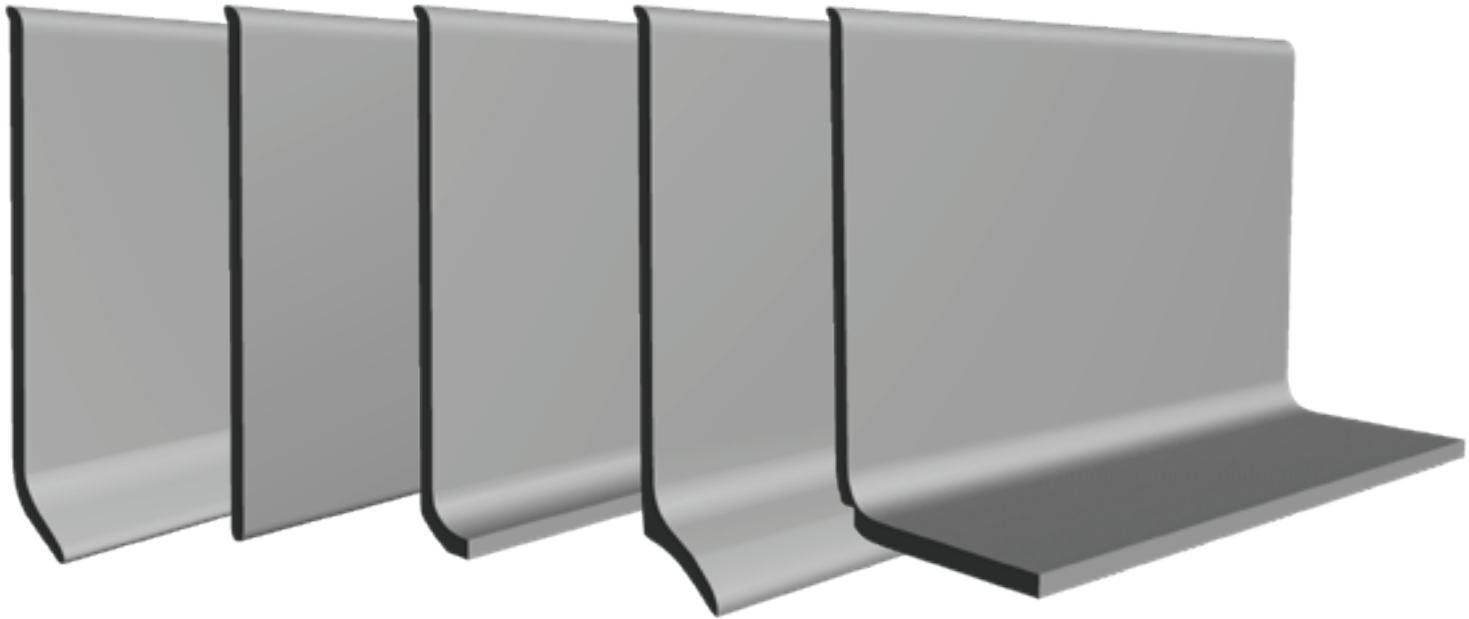
PINNACLE RUBBER BASE COLORS

70 SOLID COLORS

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

							
100 black	177 steel blue	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter
							
194 burnt umber	148 steel gray	175 slate	174 smoke	197 iceberg	110 brown		
							
147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	171 sandstone
							
130 buckskin	198 ivory	632 flax	184 almond	170 white	131 bisque	127 harvest yellow	631 sahara
							
639 beigewood	640 creekbed	122 natural	195 light gray	663 aged fern	648 pear green	647 spring dill	646 gecko
							
160 forest green	649 sweet basil	169 hunter green	662 envy	118 peacock	187 blue	139 deep navy	627 mariner
							
618 aubergine	665 horizon	664 blue jay	656 bluebell	654 lagoon	638 cadet	637 night mist	655 peaceful blue
							
657 sorbet	658 berry ice	621 merlin	659 grape	186 red	137 cinnabar	188 brick	617 terracotta
							
660 citrus	661 marmalade	643 mimosa	644 sunbeam	642 jonquil	645 blonde	641 moonrise	161 snow

PINNACLE RUBBER BASE TECHNICAL



standard toe:
For many installations.

Standard
Toe Base 5/8"



no toe:
Adds a decorative
touch to carpeted
interiors.

No
Toe Base



butt toe:
Butts precisely to
1/8" floor coverings.

Butt
Toe Base 5/8"



long toe:
Extends 1" to cover
wide irregularities
between floor and wall.

Long
Toe Base 1"



sanitary toe:
High safety or hygienic
applications. The 2" toe
butts up against our rubber
tile, eliminating possible
base-to-tile overlap/gaps.
Not recommend to be
heat welded.

Sanitary
Toe Base

pinnacle rubber base

BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
SBR Rubber	2-1/2" (63.5mm)	2-1/2" (63.5mm)	2-1/2" (63.5mm)
	3" (76.2mm)	3" (76.2mm)	3" (76.2mm)
	3-1/2" (88.9mm)	3-1/2" (88.9mm)	3-1/2" (88.9mm)
	4" (101.6mm)	4" (101.6mm)	4" (101.6mm)
	4-1/2" (114.3mm)	4-1/2" (114.3mm)	4-1/2" (114.3mm)
	5" (127.0mm)	5" (127.0mm)	5" (127.0mm)
	5-1/2" (139.7mm)	5-1/2" (139.7mm)	5-1/2" (139.7mm)
	6" (152.4mm)	6" (152.4mm)	6" (152.4mm)
Butt Toe*			
Long Toe*	1/8" (3.175mm)	4" (101.6mm)	
Sanitary Toe*			

*Available in SBR rubber only.

pinnacle sbr rubber base (ts)

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED PINNACLE EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the type (Straight, Style A, or Cove, Style B), with a nominal height of (2-1/2" {63.5mm}, 3" {76.2mm}, 3-1/2" {88.9mm}, 4" {101.6mm}, 4-1/2" {114.3mm}, 5" {127.0mm}, 5-1/2" {139.7mm} and 6" {152.4mm}) _____, in nominal lengths of (48" {1.22m}, or 120 ft. {36.576m}) _____, in the color stated _____, and 1/8" (3.175mm) nominal thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

SANITARY WALL BASE shall be 4" (101.6mm) high with a 2" (50.8mm) Sanitary Toe. The toe shall be 1/8" (3.175mm) nominal thick. The length shall be (48" {1.22m}) nominal long and in the color selected _____.

PINNACLE RUBBER BASE TECHNICAL



IC Standard
Toe, Inside



OC Standard
Toe, Outside



NT OC
No Toe, Outside



UL OC
Underlap, Outside



LT OC
Long Toe, Outside



ST OC
Sanitary Toe, Outside

corners

CORNER TYPE	LENGTH OF RETURN		SIZES AVAILABLE	
Standard Toe, Inside	2-1/4"	(57.15mm)	2-1/2"	(63.5mm)
Standard Toe, Outside			4"	(101.6mm)
			6"	(152.4mm)
No Toe, Outside	2-1/4"	(57.15mm)	2-1/2"	(63.5mm)
			4"	(101.6mm)
Underlap, Outside*	3"	(76.2mm) (with underlap)	4"	(101.6mm)
Long Toe, Outside*	2-1/4"	(57.15mm)		
Sanitary Toe, Outside*	3-3/4"	(95.25mm)		

*Available in SBR rubber only.

alphabase® rubber base (ts)

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED ALPHABASE® EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the type (Straight, Style A, or Cove, Style B), with a nominal height of (2-1/2" {63.5mm}, 3" {76.2mm}, 3-1/2" {88.9mm}, 4" {101.6mm}, 4-1/2" {114.3mm}, 5" {127.0mm}, 5-1/2" {139.7mm} and 6" {152.4mm}) _____, in nominal lengths of (48" {1.22m}, or 120 ft. {36.576m}) _____, in the color stated _____, and 1/8" (3.175mm) nominal thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



**Recommended
Adhesives**



WB-600 Acrylic
Wall Base Adhesive



C-631 Water-Based
Contact Adhesive



Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.

Pinnacle Plus Wall Base #10 Serenity, 140 Fawn;
Rubber Micro Corner Block, 140 Fawn;
Dimensions Rubber Tile 983 Random Pattern,
631 Sahara

Pinnacle Plus Wall Base #00 Simplicity,
Rubber Corner Blocks, 175 Slate



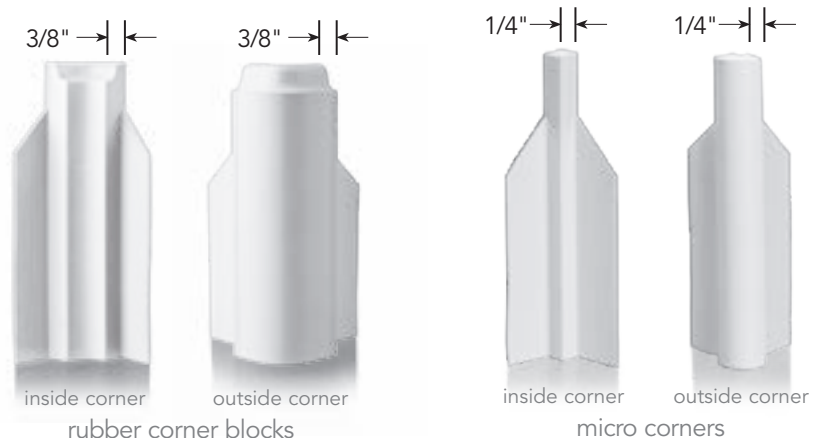
proudly made in the
 USA

100% PVC free, vulcanized and extruded corner blocks alleviate costly hand-scribing, wasted time and extra skilled craftsmen from the corner-forming process. These rubber corners also add durability because they are less likely to get damaged or detached during everyday use and maintenance of the interior space.

CORNER BLOCKS & MICRO CORNERS

Corner blocks and micro corners are perfect to use with all Roppe wall base, especially:

- Pinnacle Rubber Base
- Pinnacle Plus Rubber Base
- Contours Profiled Wall Base System®





Pinnacle Plus Wall Base
#55 Nobility, Rubber Corner
Blocks, 174 Smoke

PINNACLE PLUS

WALL BASE

Formulated with all of the same features and benefits that make Pinnacle rubber base the professional's choice, Pinnacle Plus base gives the industry unique profiles and new options in design.



Pinnacle Plus Wall Base
#95 Invent, 665 Horizon



proudly made in the
USA

SIMPLIFY YOUR CORNERS.



rubber corner blocks

micro corners

pinnacle plus WALL BASE

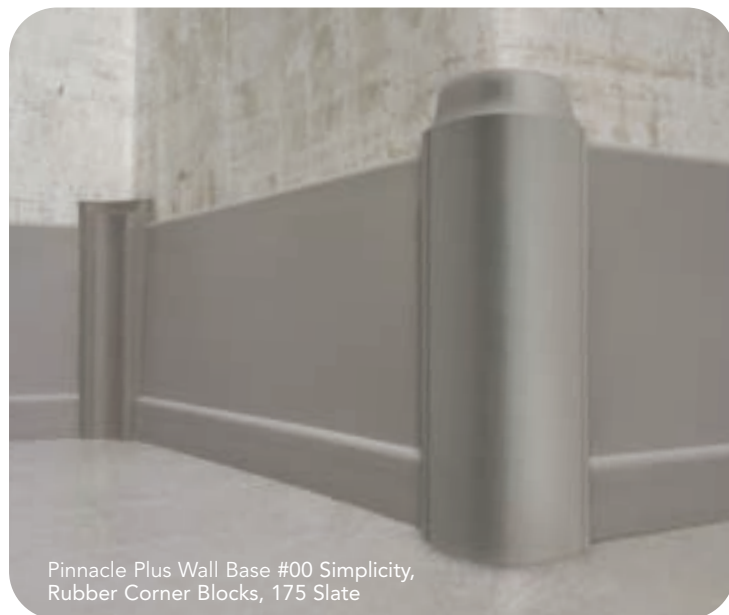
- Free of Red List chemicals, PVC, phthalates and halogens.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 15 profiles that range in heights from 2-1/2" to 5-1/2".
- Inexpensive upgrade from standard wall base that adds visual appeal to any design.
- Roppe Rubber Corner Blocks and Micro Corners are recommended. Inside and outside profiles available.
- All colors are inherent throughout and available at a Single Price Point.



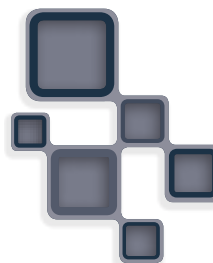
**Environmental
Product
Declaration®**
is available at
roppe.com



**Health Product
Declaration®**
for Wall Base
is available at
roppe.com



Pinnacle Plus Wall Base #00 Simplicity,
Rubber Corner Blocks, 175 Slate



ROPPE.
Proven. Flooring. Experiences.



PINNACLE PLUS WALL BASE

(Additional profiles next page.)



Profiles shown approximately actual size.

proudly made in the


#85

fashion
profile height
4-1/4"
packaged
60' per coil
1/4" thickness

#05

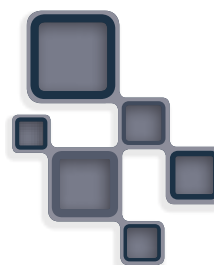
contrive
profile height
2-1/2"
packaged
60' per coil
1/4" thickness

#95

invent
profile height
5-1/2"
packaged
60' per coil
3/8" thickness

#90

intrigue
profile height
4"
packaged
60' per coil
3/8" thickness



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PINNACLE PLUS WALL BASE

(Additional profiles previous page.)



Profiles shown approximately actual size.

proudly made in the



#30

sketch

profile height
4"

packaged
120' per coil
1/8" thickness

#35

sleek

profile height
4-9/16"

packaged
60' per coil
3/16" thickness

#50

impressions

profile height
4"

packaged
60' per coil
3/16" thickness



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PINNACLE PLUS COLORS

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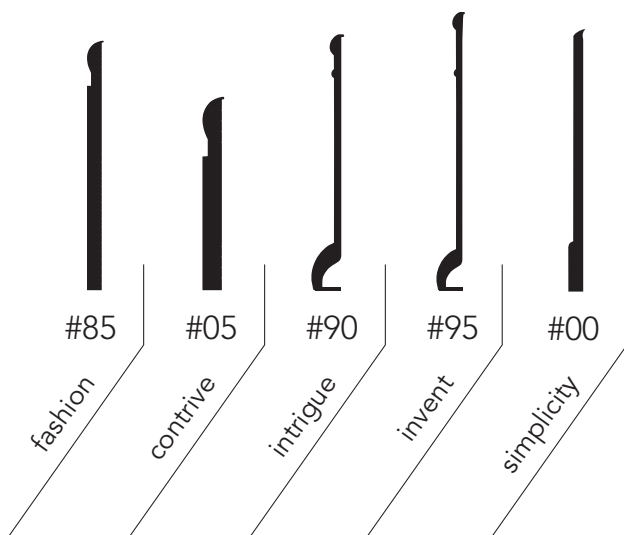
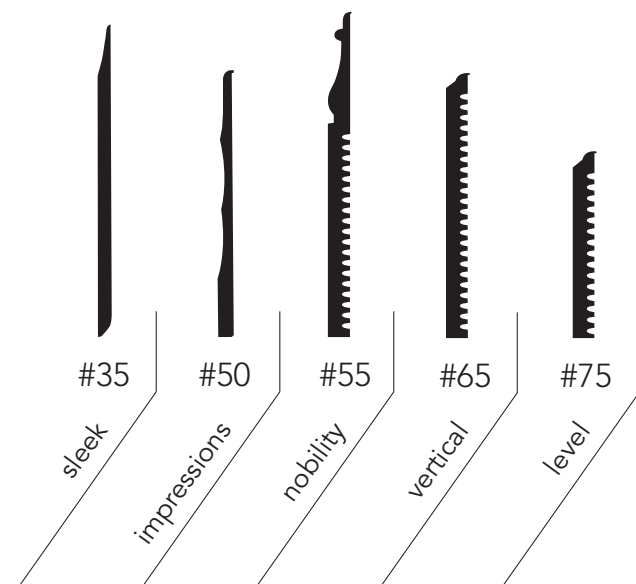
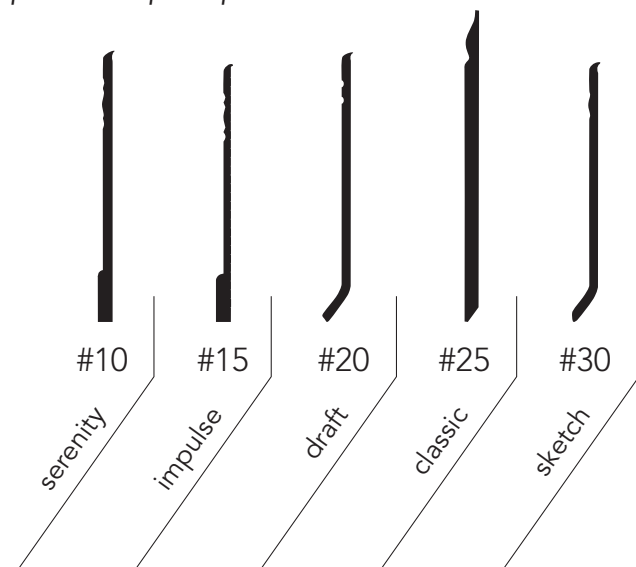
70 SOLID COLORS

							
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130 buckskin	198 ivory	632 flax	184 almond	170 white	131 bisque	127 harvest yellow	631 sahara
							
639 beigewood	640 creekbed	122 natural	195 light gray	663 aged fern	648 pear green	647 spring dill	646 gecko
							
160 forest green	649 sweet basil	169 hunter green	662 envy	118 peacock	187 blue	139 deep navy	627 mariner
							
618 aubergine	665 horizon	664 blue jay	656 bluebell	654 lagoon	638 cadet	637 night mist	655 peaceful blue
							
657 sorbet	658 berry ice	621 merlin	659 grape	186 red	137 cinnabar	188 brick	617 terracotta
							
660 citrus	661 marmalade	643 mimosa	644 sunbeam	642 jonquil	645 blonde	641 moonrise	161 snow

PINNACLE PLUS TECHNICAL



pinnacle plus profiles



pinnacle plus rubber base (ts)

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be 1/8" (3.175mm) thick Type TS, THERMOSET VULCANIZED PINNACLE PLUS EXTRUDED RUBBER WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first quality materials, properly vulcanized, and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to all the requirements of Standard Specification F1861, Type TS (Thermoset Vulcanized Rubber), Group 1 (solid). All Wall Base shall be of the style _____ (Style D, Base Shoe or Cove), with a height of _____ (4" {101.6mm}, 4-9/16" {115.9mm}, 5" {127.0mm}, 5-1/4" {133.4mm}, 5-1/2" {139.7mm}, 5-5/8" {142.9mm}) nominal in the _____ color stated, and 1/8" (3.175mm) nominal thickness. The length shall be _____ (60 ft. {18.288m}) nominal or 120 ft. {36.576m}) nominal long based on _____ profile selected. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

Pinnacle Rubber Base:	Meets ASTM F1861 for Type TS Thermoset Vulcanized Rubber
Thickness:	ASTM F386, 1/8" (3.175mm) to 3/8" (9.525mm) ±.015"
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861)
Dimensional stability:	ASTM F1861, complies, ±.25% x length
Squareness:	90 degrees ±.5 degrees



Recommended Adhesives



WB-600 Acrylic Wall Base Adhesive

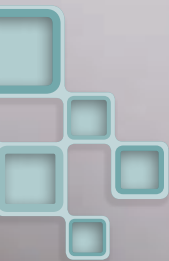


C-631 Water-Based Contact Adhesive



Maintenance

Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.



Contours #45 PV7045 Novel,
161 Snow



CONTOURS

PROFILED WALL BASE SYSTEM®

The look of wood base with the enhanced properties resilient base touts such as resistance to chipping, absorbing moisture or splintering. Mask irregular surfaces and wrap around gentle curves, plus save money and time during installation and over the life of the project.




Contours #45 PV4045 Novel, 122 Natural



proudly made in the

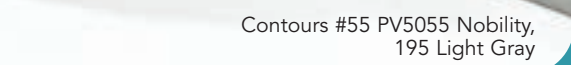





Contours #90 PV5090 Intrigue,
191 Camel



17 profiles with
heights ranging
from 3" to 7-3/4"



Contours #55 PV5055 Nobility,
195 Light Gray



Contours #00 PV4000 Simplicity,
631 Sahara

contours

PROFILED WALL BASE SYSTEM®

- Durable TPR rubber compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Produced in 40' cartons. Available in 17 profiles with heights ranging from 3" to 7-3/4", a quarter round and corner options.
- Satin finish provides the look of custom-crafted woodwork while eliminating the nailing, sanding and priming associated with wood.
- Natural flexibility conceals irregularities in floors, walls and corners (e.g., seam of floor and wall, bowing walls, etc.), and allows for installing around architectural curves.
- All colors available at a Single Price Point. Other Roppe colors and custom colors available, minimums apply.



**Health
Product
Declaration®**
is available at
roppe.com

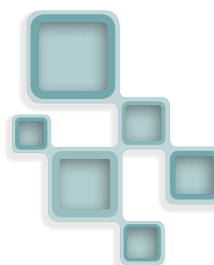
SIMPLIFY YOUR CORNERS.



rubber corner blocks



micro corners



ROPPE.
Proven. Flooring. Experiences.



CONTOURS

PROFIED WALL BASE SYSTEM®

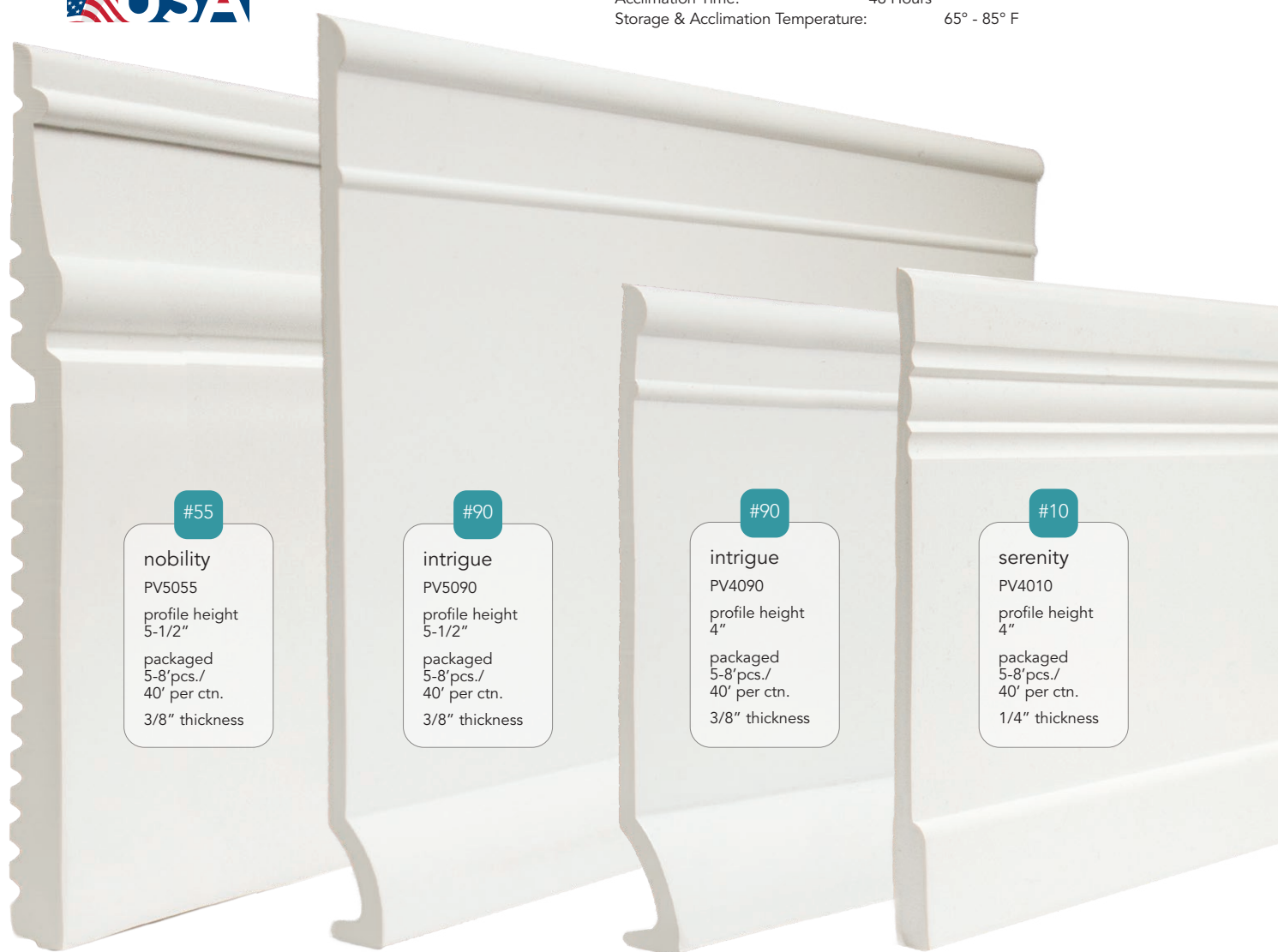
(Additional profiles next page.)

proudly made in the



TECHNICAL DATA

Contours:	Meets ASTM F1861 for Type TP, Group 2, Style D
Profiles / Styles:	#00, #05, #10, #55, #60, #65, #90
Nominal Height - #60:	3" (76.2 mm), 4-1/4" (107.95 mm)
Nominal Height - #00, #10, #90:	4" (101.6 mm)
Nominal Height - #90:	4" (101.6 mm), 5-1/2" (139.7 mm)
Nominal Height - #55:	5-1/2" (139.7 mm)
Nominal Height - #05:	4-1/2" (114.3 mm)
Nominal Thickness - #00, #10:	1/4" (6.35 mm)
Nominal Thickness - #55, #60, #90:	3/8" (9.53 mm)
Nominal Thickness - #05:	1/2" (12.7 mm)
Nominal Length:	8' Sections (2.44 m)
Carton Quantity:	5 Pieces (40' Total)
LEED v2009 IEQ Credit 4.1:	Qualifies
Critical Radiant Flux:	ASTM E648 (NFPA 253) – Class I, > 0.45 W/cm ²
Smoke Density:	ASTM E662 (NFPA 258) – Passes, <450
Flammability:	ASTM E84 – Class A
Acclimation Time:	48 Hours
Storage & Acclimation Temperature:	65° - 85° F



#55

nobility
PV5055
profile height
5-1/2"
packaged
5-8' pcs./
40' per ctn.
3/8" thickness

#90

intrigue
PV5090
profile height
5-1/2"
packaged
5-8' pcs./
40' per ctn.
3/8" thickness

#90

intrigue
PV4090
profile height
4"
packaged
5-8' pcs./
40' per ctn.
3/8" thickness

#10

serenity
PV4010
profile height
4"
packaged
5-8' pcs./
40' per ctn.
1/4" thickness

Profiles shown approximately actual size.

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.



ROPPE.
Proven. Flooring. Experiences.

(Additional profiles on previous page.)

contours profiled wall base system®

ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Contours Profiled Wall Base System® shall be Roppe 1/8" (3.175mm) to 1/2" (12.7mm) thick Type TP THERMOPLASTIC RUBBER EXTRUDED BASE furnished by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the requirements of Standard Specifications F1861, Type TP (Thermoplastic Rubber), Group 2 (layered), Style D (sculptured). The wall base shall be 3" (76.2mm) or 7-3/4" (196.85mm) in height and in 8' (2.44m) in length and in _____ (color stated). Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.



#45

novel
PV7045
profile height
7-3/4"
packaged
5-8' pcs./
40' per ctn.
1/4" thickness

#45

novel
PV4045
profile height
4-1/2"
packaged
5-8' pcs./
40' per ctn.
3/8" thickness

#85

fashion
PV6085
profile height
6-1/4"
packaged
5-8' pcs./
40' per ctn.
1/4" thickness

#85

fashion
PV4085
profile height
4-1/4"
packaged
5-8' pcs./
40' per ctn.
1/4" thickness

#65

vertical
PV6065
profile height
6"
packaged
5-8' pcs./
40' per ctn.
3/8" thickness

Profiles shown approximately actual size.

TECHNICAL DATA

Contours:	Meets ASTM F1861 for Type TP, Group 2, Style D
Profiles / Styles:	#45, #65, #70, #80, #85
Nominal Height - #65:	3" (76.2 mm), 4-5/8" (117.5 mm), 6" (152.40 mm)
Nominal Height - #85:	4-1/4" (107.95 mm), 6-1/4" (158.75 mm)
Nominal Height - #45:	4-1/2" (114.3 mm), 7-3/4" (196.85 mm)
Nominal Height - #70, #80:	4-1/2" (114.3 mm)
Nominal Thickness - #85:	1/4" (6.35 mm)
Nominal Thickness - #45, #65, #90:	3/8" (9.53 mm)
Nominal Thickness - #70, #80:	1/2" (12.7 mm)
Nominal Length:	8' Sections (2.44 m)
Carton Quantity:	5 Pieces (40' Total)
LEED v2009 IEQ Credit 4.1:	Qualifies
Critical Radiant Flux:	ASTM E648 (NFPA 253) – Class I, > 0.45 W/cm ²
Smoke Density:	ASTM E662 (NFPA 258) – Passes, <450
Flammability:	ASTM E84 – Class A
Acclimation Time:	48 Hours
Storage & Acclimation Temperature:	65° - 85° F

proudly made in the



CONTOURS

PROFIED WALL BASE SYSTEM®



Contours #60 PV3060 Candid,
161 Snow

#65

vertical
PV4065
profile height
4-5/8"
packaged
5-8' pcs./
40' per ctn.
3/8" thickness

#65

vertical
PV3065
profile height
3"
packaged
5-8' pcs./
40' per ctn.
3/8" thickness

#80

divine
PV4080
profile height
4-1/2"
packaged
5-8' pcs./
40' per ctn.
1/2" thickness

NEW!

#70

valiant
PV4070
profile height
4-1/2"
packaged
5-8' pcs./
40' per ctn.
1/2" thickness

NEW!



ROPPE.
Proven. Flooring. Experiences.



700 series

TPR WALL BASE

700 Series Wall Base, 100 Black;
Hammered Design Rubber Tile, 100 Black

WALL BASE

TPR & TV

Low cost and good looks highlight Roppe's Type TV thermoplastic vinyl base. It's extremely durable without sacrificing attractiveness and very economical because it's made from PVC vinyl.



proudly made in the



vinyl
TV WALL BASE

Vinyl Base, 127 Harvest Yellow

700 series

WALL BASE

- Durable TPR rubber compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Moderate flexibility due to its rubber/vinyl mix.
- Thickness of 1/8" (3.175mm). Standard 2-1/2", 4" & 6" heights in 4' lengths/120' per carton or 120' coils in cove or no-toe. Also in 4-1/2" height in cove only.
- Ribbed back for positive adhesion and top-lip design that helps base fit tightly against wall.
- All colors available at a Single Price Point.

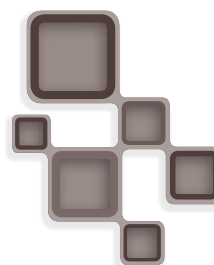


Health
Product
Declaration®
is available at
roppe.com

vinyl

WALL BASE

- Thermoplastic TV compound contains bio-based phthalate-free plasticizer, from a rapidly renewable resource.
- Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Won't fade, crack or chip, and holds up well under tough conditions.
- Available in standard 1/8" (3.175mm) or .080" (2.03mm) thicknesses. Standard 2-1/2", 4" & 6" heights in 4' lengths/120' per carton or 120' coils in cove or no-toe.
- Co-extruded top layer resists scuffs and scratches.
- All colors available at a Single Price Point.



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Proven. Flooring. Experiences.

700 SERIES / VINYL WALL BASE COLORS

70 SOLID COLORS

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

							
100 black	177 steel blue	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter
							
194 burnt umber	148 steel gray	175 slate	174 smoke	197 iceberg	110 brown		
							
147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	171 sandstone
							
130 buckskin	198 ivory	632 flax	184 almond	170 white	131 bisque	127 harvest yellow	631 sahara
							
639 beigewood	640 creekbed	122 natural	195 light gray	663 aged fern	648 pear green	647 spring dill	646 gecko
							
160 forest green	649 sweet basil	169 hunter green	662 envy	118 peacock	187 blue	139 deep navy	627 mariner
							
618 aubergine	665 horizon	664 blue jay	656 bluebell	654 lagoon	638 cadet	637 night mist	655 peaceful blue
							
657 sorbet	658 berry ice	621 merlin	659 grape	186 red	137 cinnabar	188 brick	617 terracotta
							
660 citrus	661 marmalade	643 mimosa	644 sunbeam	642 jonquil	645 blonde	641 moonrise	161 snow

700 SERIES / VINYL WALL BASE TECHNICAL

700 series wall base (tp)

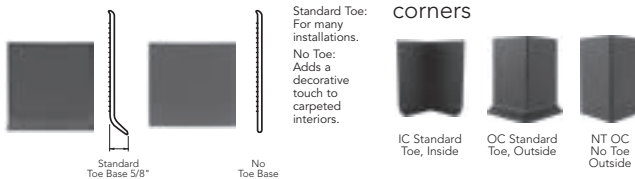
ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as Cove Base or Wall Base shall be Roppe 1/8" (3.175mm) thick Type TP THERMOPLASTIC RUBBER EXTRUDED, 700 SERIES WALL BASE as manufactured by Roppe Corporation, Fostoria, Ohio. It shall be constructed of first-quality materials and shall be smooth and free from imperfections which detract from its appearance. The base shall conform fully to the performance requirements of Standard Specification F1861, Type TP (Thermoplastic Rubber), Group 2 (layered). All wall base shall be of the type _____ (Straight, Style A, or Cove, Style B), with a height of _____ (2-1/2" {63.5mm}, 4" {101.6mm} or 6" {152.4mm}), or Cove 4-1/2" (114.3mm), in lengths of _____ (48" {1.22m} or 120 ft. {36.576m}), and in the color stated _____, and of 1/8" (3.175mm) thickness. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

700 Series Base:	Meets ASTM F1861 for Type TP Thermoplastic Rubber
Thickness:	ASTM F386, 1/8" (3.175mm) ±.015"
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861, 8.4.1-8.4.11)
Dimensional stability:	ASTM F1861, complies, ±.25% x length
Squareness:	90 degrees ±.5 degrees

700 series wall base



BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
TPR Rubber		2-1/2" (63.5mm)	2-1/2" (63.5mm)
Standard Toe	1/8" (3.175mm)	4" (101.6mm)	4" (101.6mm)
& No Toe	6" (152.4mm)	6" (152.4mm)	6" (152.4mm)
Standard Toe	1/8" (3.175mm)	4-1/2" (114.3mm)	4-1/2" (114.3mm)

CORNER TYPE	LENGTH OF RETURN	SIZES AVAILABLE
Standard Toe, Inside	3" (76.2mm)	2-1/2" (63.5mm)
Standard Toe, Outside		4" (101.6mm)
		6" (152.4mm)
No Toe, Outside	3" (76.2mm)	2-1/2" (63.5mm)
		4" (101.6mm)

vinyl wall base (tv)

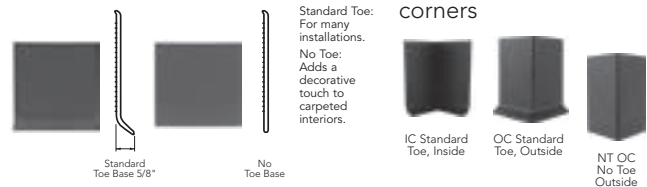
ARCHITECTS' MATERIAL SPECIFICATIONS

Flooring accessories shown in the finish schedule or listed herein as vinyl Cove Base or Wall Base shall be Type TV THERMOPLASTIC VINYL Roppe VINYL WALL BASE, furnished by Roppe Corporation, Fostoria Ohio. It shall be constructed of first quality materials and shall be smooth and free from any imperfections which detract from its appearance. The base shall conform fully to the requirements of the Standard Specification F1861, Type TV, Thermoplastic Vinyl, Group 2 (layered); Style A (Straight) or Style B (Cove). All wall base shall be _____ (2-1/2" {63.5mm}, 4" {101.6mm}, or 6" {152.4mm}) in height and in lengths of _____ (48" {1.22m} or 120 ft. {36.576m}). The wall base shall be of the type _____ (Straight or Cove), in _____ (.080" {2.03mm} or 1/8" {3.175mm}) gauge thickness, and in the _____ color stated. Must be installed with recommended Roppe Adhesive in accordance with the manufacturer installation instructions.

TECHNICAL DATA

Vinyl Base:	Meets ASTM F1861 for Type TV Thermoplastic Vinyl
Thickness:	ASTM F386, 1/8" (3.175mm) ±.015" or .080" (2.03mm) ±.015"/-.005"
Flexibility:	ASTM F137, 1/4" (6.35mm) mandrel, no cracking or breaking
Staining:	ASTM F1861 Section 12, complies, no staining
Light resistance:	ASTM F1515, average Delta E less than 8.0
Chemical resistance:	ASTM F925, complies (chemicals listed in ASTM F1861, 8.4.1-8.4.11)
Dimensional stability:	ASTM F1861, complies, ±.25% x length
Squareness:	90 degrees ±.5 degrees

vinyl wall base



BASE TYPE	THICKNESS	4 FT. PCS.	120 FT. COILS
TV Vinyl	.080" (2.03mm) &	2-1/2" (63.5mm)	2-1/2" (63.5mm)
Standard Toe	1/8" (3.175mm)	4" (101.6mm)	4" (101.6mm)
& No Toe	6" (152.4mm)	6" (152.4mm)	6" (152.4mm)

CORNER TYPE	LENGTH OF RETURN	SIZES AVAILABLE
Standard Toe, Inside	3" (76.2mm)	2-1/2" (63.5mm)
Standard Toe, Outside		4" (101.6mm)
		6" (152.4mm)
No Toe, Outside	3" (76.2mm)	2-1/2" (63.5mm)
		4" (101.6mm)



Recommended Adhesives



Maintenance



WB-600 Acrylic Wall Base Adhesive



C-631 Water-Based Contact Adhesive

proudly made in the



Roppe products are easy to maintain using our new Excelsior™ Maintenance Products. Visit roppe.com for available options for cleaning and finishing.



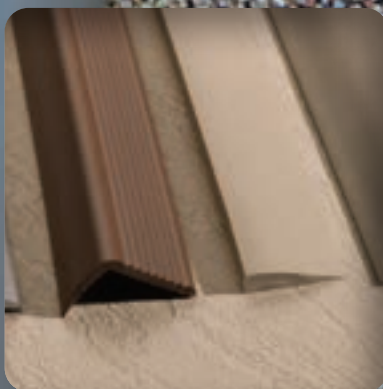
ROPPE.
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ACCESSORIES

Slate Design Rubber Tile, 175 Slate;
Rubber Accessory #50, 177 Steel Blue

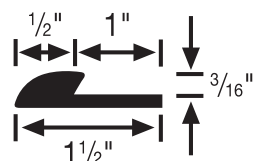


proudly made in the
 **USA**



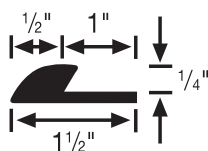
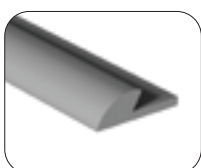
RUBBER ACCESSORIES

edge guards



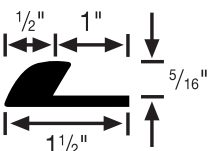
#34 underlap carpet edge 3/16"

- 3/16" butting gauge; fast taper; long flange
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



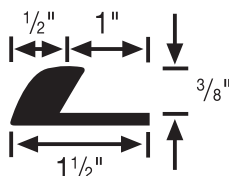
#35 underlap carpet edge 1/4"

- 1/4" butting gauge
- Installation Radius: 8 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



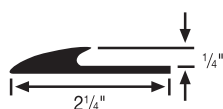
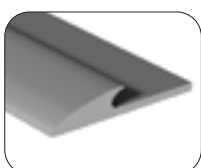
#36 underlap carpet edge 5/16"

- 5/16" butting gauge
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



#37 underlap carpet edge 3/8"

- 3/8" butting gauge
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

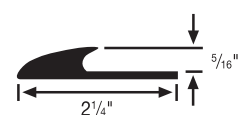


#38 glue-down carpet edge 1/4"

- 1/4" butting gauge undercut; long flange smooth taper
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)

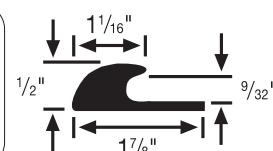
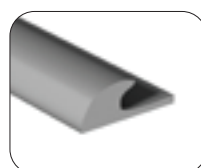


SafeTMax®



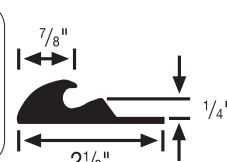
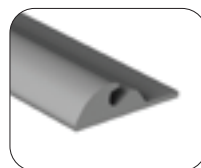
#39 glue-down carpet edge 5/16"

- 5/16" butting gauge undercut
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)



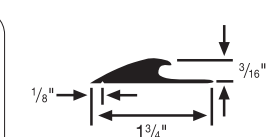
#40 carpet edge guard 9/32"

- 9/32" butting gauge undercut; long flange, faster taper than #38
- Installation Radius: 6 ft.
- 10 9-ft. secs. per tube (90 ft.)



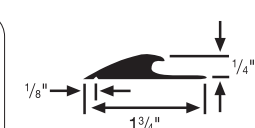
#41 tackless carpet bar 1/4"

- 1/4" butting gauge to accept tackless strip; deep undercut; long flange
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)



#42 custom carpet edging 3/16"

- Notched at 1/8"; undercut 3/16"; long, smooth taper (similar to #38 and #39)
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)



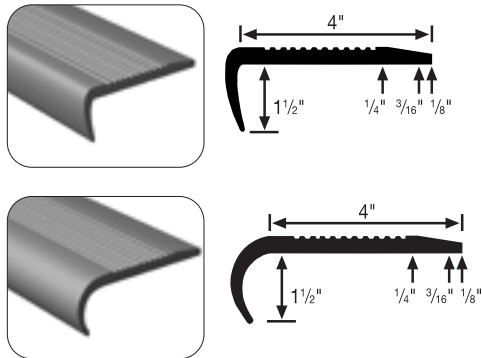
#43 custom carpet edging 1/4"

- Same as #42 above except undercut 1/4"; notched at 1/8"
- Installation Radius: 5.5 ft.
- 10 9-ft. secs. per tube (90 ft.)



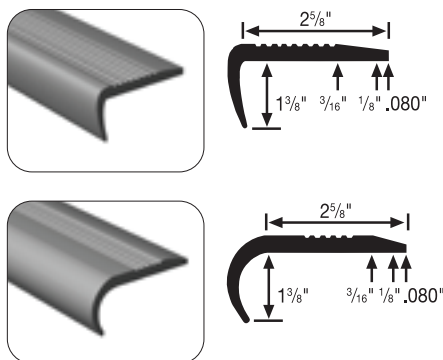
RUBBER ACCESSORIES

nosings



#1 & #2 commercial stair nosing

- For butting to resilient flooring. 2" abrasive strip available on #1 only (excludes glow strip); ribbed safety surface
- Installation Radius: 11 ft.
- 5 9-ft. secs. per tube (45 ft.)

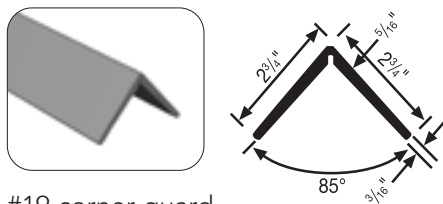


#3 & #4 residential stair nosing

- Same features as #1 and #2 but lighter weight, smaller step area
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

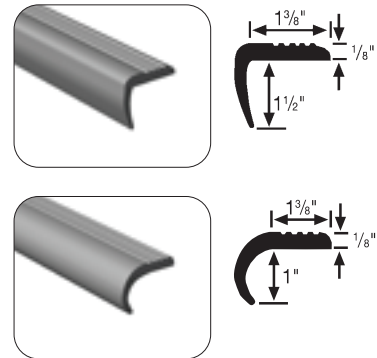


corner guard



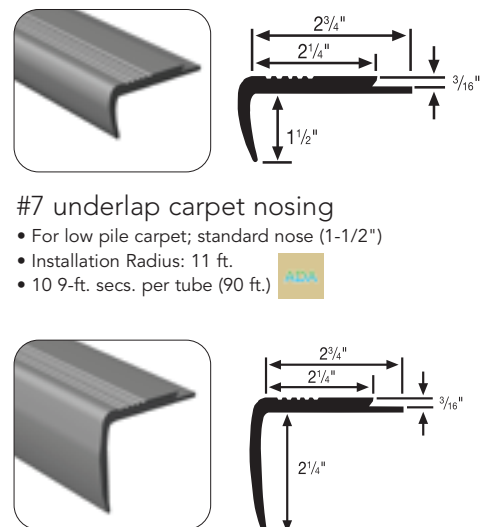
#19 corner guard length: 54" (standard)

- Heavy-duty protection; special order to 9 ft.
- Installation Radius: Not Applicable.
- 6 54" pcs. per ctn.
- 5 pcs. per ctn. on special order sizes



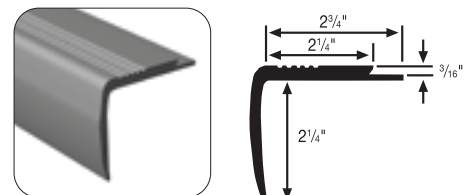
#5 & #6 domestic stair nosing

- For very light-duty applications
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)



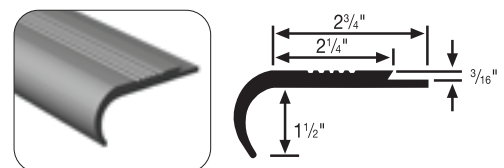
#7 underlap carpet nosing

- For low pile carpet; standard nose (1-1/2")
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)



#m-07 modified underlap stair nosing

- Same as #7 above except longer nose (2-1/4")
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)

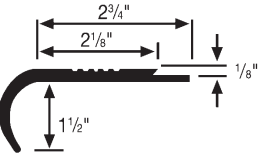
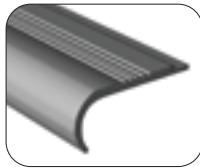
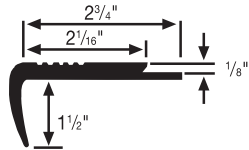
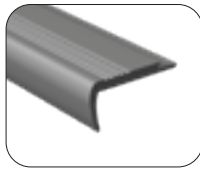


#8 underlap stair nosing

- Flange-type design for 3/16" low pile carpet; ribbed
- Installation Radius: 11 ft.
- 10 9-ft. secs. per tube (90 ft.)

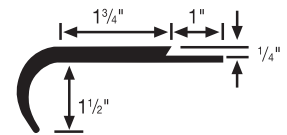
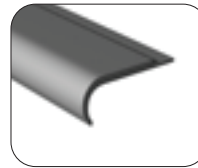
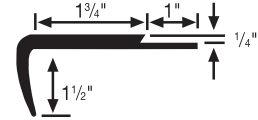
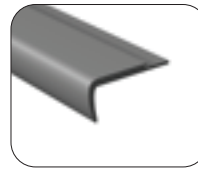


nosings



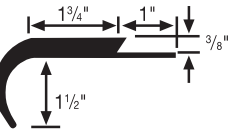
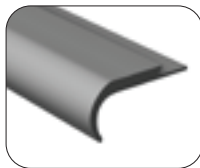
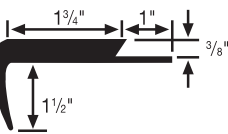
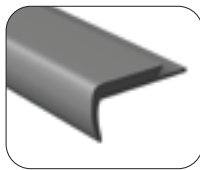
#9 & #10 underlap stair nosing

- Flange-type design for 1/8" low pile carpet; ribbed
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



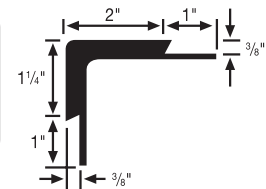
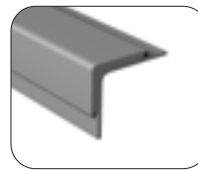
#13 & #14 single flange carpet stair nosing

- Smooth surface; light-duty design; 1/4" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



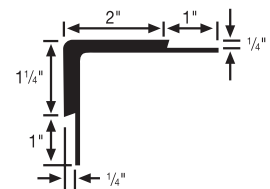
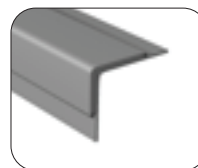
#11 & #12 single flange carpet stair nosing

- Smooth surface; heavy-duty design; 3/8" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



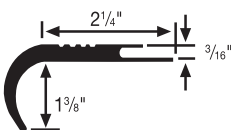
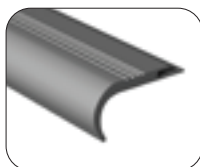
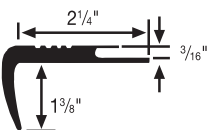
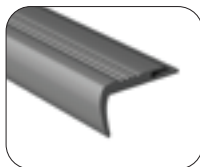
#15 double flange carpet stair nosing

- Smooth surface; 3/8" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



#16 double flange carpet stair nosing

- Smooth surface; 1/4" butting gauge
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



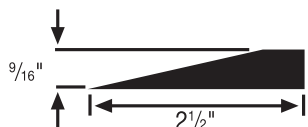
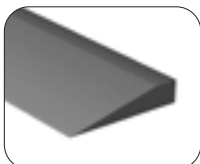
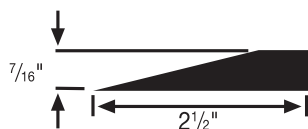
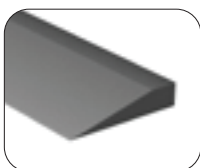
#17 & #18 undercut carpet nosing

- 3/16" undercut; ribbed safety surface
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



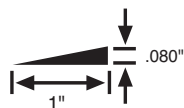
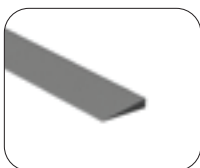
RUBBER ACCESSORIES

reducers



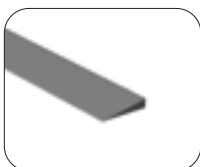
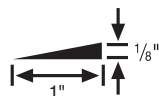
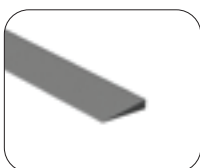
#20 & #49 transitional reducer
7/16" (#20) 9/16" (#49)

- Choose 7/16" or 9/16" butting gauge;
- Installation Radius: 6 ft.
- 10 9-ft. secs. per tube (90 ft.)



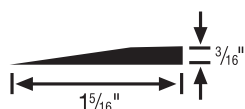
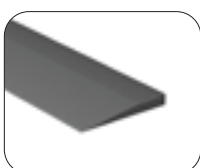
#21 reducer strip .080" for resilient floor

- Butt to reducer for .080" material; 1" beveled width for good transition
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



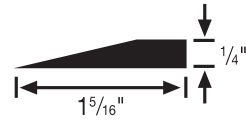
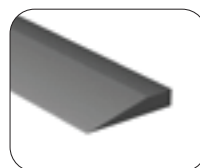
#22 & #48 reducer strip 1/8" (#22) 3/32" (#48)

- Same as #21 except choose 1/8" or 3/32" butting gauge
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



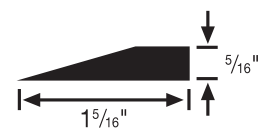
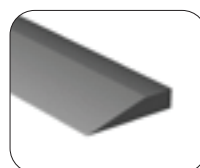
#23 reducer strip 3/16"

- 3/16" butting gauge; 1-5/16" width for smooth, neat transition
- Installation Radius: 6 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



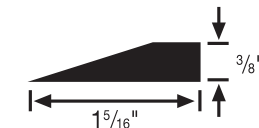
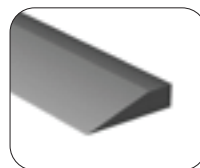
#24 reducer strip 1/4"

- Same as #23 except 1/4" butting gauge
- Installation Radius: 4 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



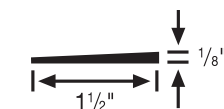
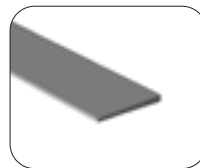
#25 reducer strip 5/16"

- Same as #23 except 5/16" butting gauge
- Installation Radius: 2 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



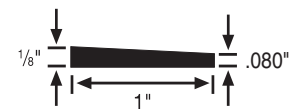
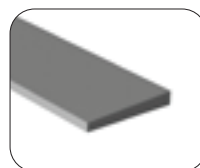
#26 reducer strip 3/8"

- Same as #23 except 3/8" butting gauge
- Installation Radius: 2 ft.
- 16 9-ft. secs. per ctn. (144 ft.)



#45 reducer strip 1/8"

- 1/8" butting gauge; 1-1/2" width for smooth transition
- Installation Radius: 8 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

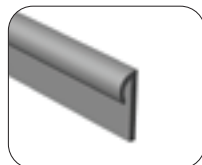


#59 reducer strip 1/8" tapering to .080"

- Special design for installations where a 1/8" must meet an .080" floor
- Installation Radius: 4 ft.
- 16 9-ft. secs. per ctn. (144 ft.)

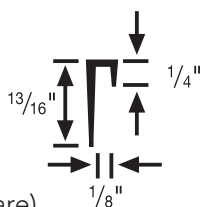


cove caps



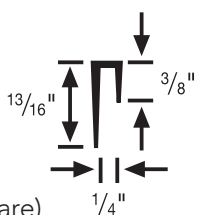
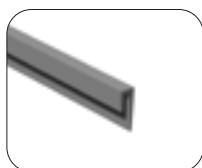
#28 carpet cove cap (round)

- Trim for coved carpet; undercut 3/16" (flexible); angle 45°
- Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)



#46 cove cap (square)

- Undercut 1/8"; cap for coved carpets and wall paneling; angle 45°
- Installation Radius: 4 inches
- 16 9-ft. secs. per ctn. (144 ft.)

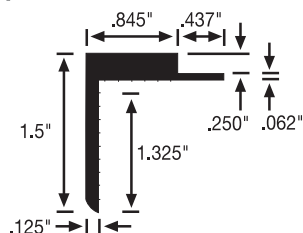


#47 cove cap (square)

- Undercut 1/4"; cap for coved carpets and wall paneling; angle 45°
- Installation Radius: 4 inches.
- 16 9-ft. secs. per ctn. (144 ft.)



landing trim

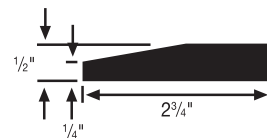
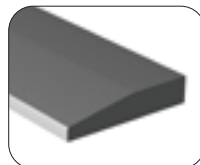


#57 landing trim

- Special design for open stairwells; length 98"
- Installation Radius: 3 ft.
- 10 98" pcs. per tube (81.7 ft.)

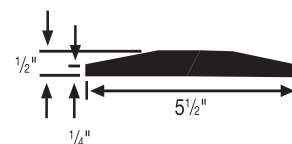
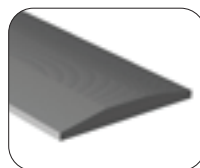


thresholds



#32 half threshold

- Butts to carpet, ceramic tile; wear resistant; colors; black, brown, black brown, fawn, dark gray and camel
- Installation Radius: 9 ft.
- 12 pcs. per ctn.; 30", 36", 42", 48", 60", 72"



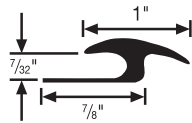
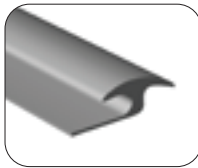
#33 full threshold

- Wear resistant compound; colors; black, brown, black brown, fawn, dark gray and camel
- Installation Radius: Zero
- 6 pcs. per ctn.; 30", 36", 42", 48", 60", 72"



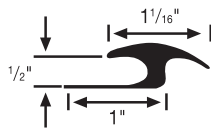
RUBBER ACCESSORIES

adapter & transitions



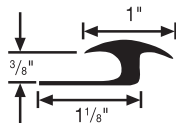
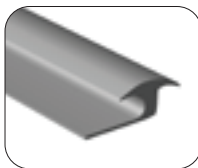
#50 tile/carpet joiner 7/32"

- Provides smooth transition between carpet and tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)



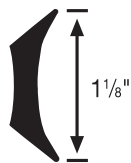
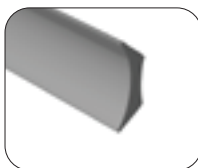
#56 tile/carpet joiner 1/2"

- Similar to #50; wider opening fits wood and ceramic tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)



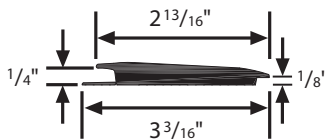
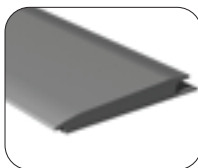
#60 tile/carpet joiner 3/8"

- Similar to #50; wider opening fits wood and ceramic tile
- Installation Radius: 5 ft.
- 10 9-ft. secs. per tube (90 ft.)



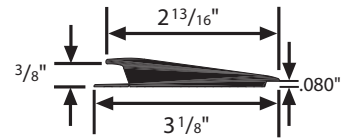
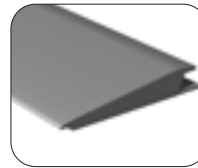
#44 fillet strip

- Superb backing for flashing up the wall; color may vary due to 100% recycled content
- Installation Radius: 1 inch
- 16 9-ft. pcs. per ctn. (144 ft.)



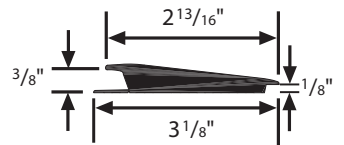
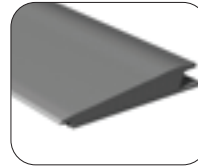
#65 rolling traffic transition 1/4" to 1/8"

- Transitions 1/4" to 1/8" materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)



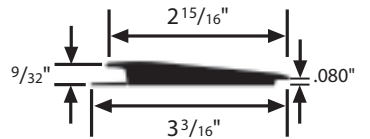
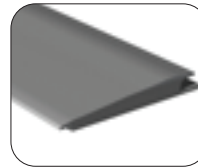
#66 rolling traffic transition 3/8" to .080"

- Transitions 3/8" to .080" materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)



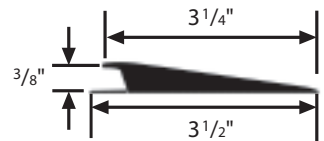
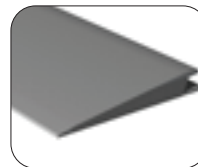
#67 rolling traffic transition 3/8" to 1/8"

- Transitions 3/8" to 1/8" materials
- Installation Radius: 12 ft.
- 5 9-ft. secs. per tube (45 ft.)



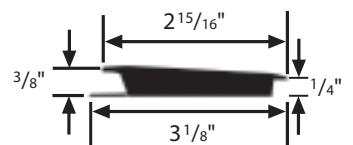
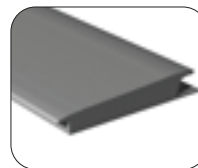
#73 rolling traffic transition 1/4" to .080"

- Transitions 1/4" to .080" materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)



#74 rolling traffic transition 3/8"

- Transitions 3/8" materials to subfloor
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)



#75 rolling traffic transition 3/8" to 1/4"

- Transitions 3/8" to 1/4" materials
- Installation Radius: 12 ft.
- 10 9-ft. secs. per tube (90 ft.)



RUBBER ACCESSORIES COLORS

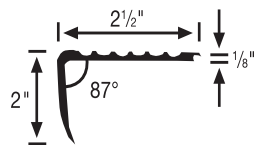
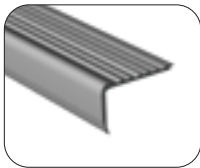
70 SOLID COLORS

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

							
100 black	177 steel blue	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter
							
194 burnt umber	148 steel gray	175 slate	174 smoke	197 iceberg	110 brown		
							
147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	171 sandstone
							
130 buckskin	198 ivory	632 flax	184 almond	170 white	131 bisque	127 harvest yellow	631 sahara
							
639 beigewood	640 creekbed	122 natural	195 light gray	663 aged fern	648 pear green	647 spring dill	646 gecko
							
160 forest green	649 sweet basil	169 hunter green	662 envy	118 peacock	187 blue	139 deep navy	627 mariner
							
618 aubergine	665 horizon	664 blue jay	656 bluebell	654 lagoon	638 cadet	637 night mist	655 peaceful blue
							
657 sorbet	658 berry ice	621 merlin	659 grape	186 red	137 cinnabar	188 brick	617 terracotta
							
660 citrus	661 marmalade	643 mimosa	644 sunbeam	642 jonquil	645 blonde	641 moonrise	161 snow

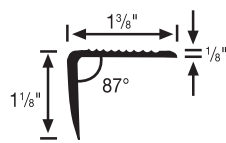
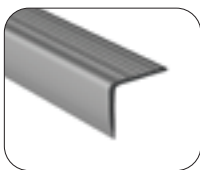
VINYL ACCESSORIES

nosings



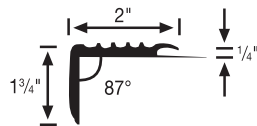
#202 overlap stair nosing 1/8"

- Square nosing; ribbed safety surface
- Installation Radius: 11 ft.
- 10 12-ft. secs. per ctn. (120 ft.)



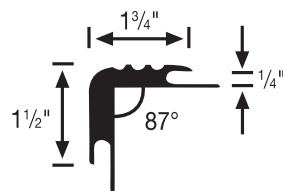
#203 domestic stair nosing 1/8"

- For light-duty applications; installs over vinyl tile or sheet goods
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)



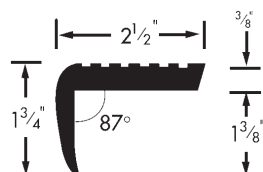
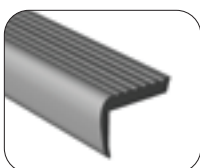
#204 undercut carpet nosing 1/4"

- Heavy-duty for 1/4" and 5/16" carpet
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)



#206 double undercut stair nosing 1/4"

- For 1/4" and 5/16" carpet
- Installation Radius: 11 ft.
- 5 12-ft. secs. per ctn. (60 ft.)

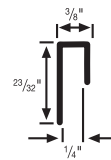
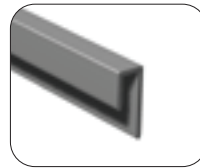


#207 vinyl 3/8" butt stair nosing

- 3/8" butt stair nosing for carpet and Rop-Cord® tile
- Installation Radius: 10 ft., color Black only
- 5 12-ft. secs. per ctn. (60 ft.)

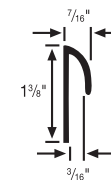
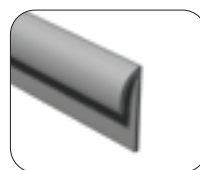


cove caps



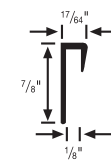
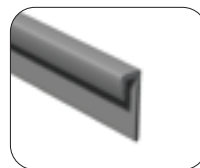
#158 cove cap (square) 1/4"

- Cap for covered carpets and wall paneling
- Installation Radius: 1 ft.
- 40 12-ft. secs. per ctn. (480 ft.)



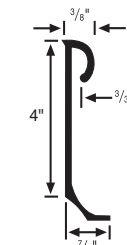
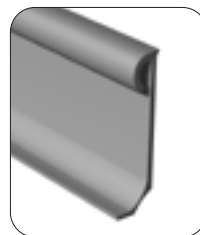
#161 carpet cove trim

- For coved carpet; undercut 3/16" (flexible)
- Installation Radius: 10 ft.
- 20 12-ft. secs. per ctn. (240 ft.)



#165 cove cap (square) 1/8"

- Cap for coved sheet vinyl; undercut 1/8"
- Installation Radius: 1 ft.
- 50 12-ft. secs. per ctn. (600 ft.)

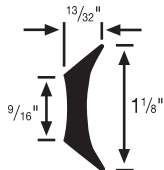
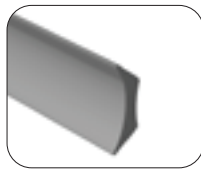


#193 vinyl flash cap height: 4"

- Vinyl fillet strip and cove cap in one product; use for vinyl sheet or carpet up to 1/4" thick
- Installation Radius: 4 inches
- 20 5-ft. secs. per ctn. (100 ft.)

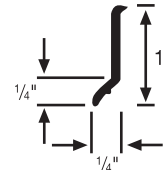
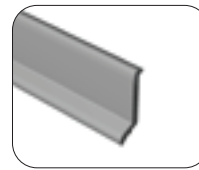


fillets & tub moldings



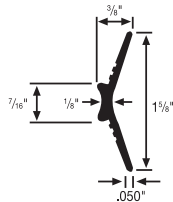
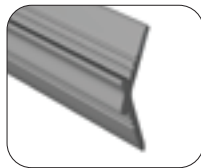
#167 fillet strip

- Superb backing for flashing up the wall color may vary due to 100% recycled content; angle 45°
- Installation Radius: 1 ft.
- 5 20-ft. coils per ctn. (100 ft.)



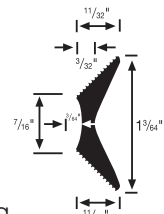
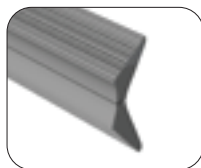
#190 & #191 tub molding 1" (#190) 1-1/2" (#191)

- High-gloss finish, self-stick backing, 1" or 1-1/2" cove for tubs, counters, shelves; colors Snow and Almond only; angle 45°
- Installation Radius: 1 ft.
- 24 5-ft. pcs. per ctn. (120 ft.)



#188 cove stick

- Superb backing for flashing up the wall color Neutral only; angle 45°
- Installation Radius: 2 ft.
- 100 5-ft. pcs. per ctn. (500 ft.)

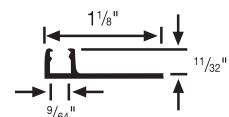
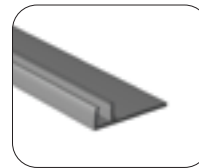


#189 fillet molding

- Superb backing for flashing up the wall color Snow only; angle 45°
- Installation Radius: 1 ft.
- 25 5-ft. pcs. per ctn. (125 ft.)

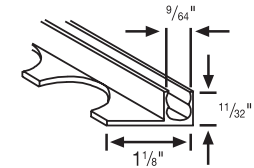


tracks



#155 single flange track

- Works with #152, #154, #175 and #179; color Black only
- Installation Radius: Zero
- 10 12-ft. pcs. per ctn. (120 ft.)



#178 FLEXI-TRACK® single flange track

- Works with #152, #154, #175 and #179; flexible, contours easily; color Black only
- Installation Radius: 6 ft.
- 20 12-ft. pcs. per ctn. (240 ft.)



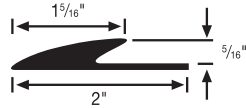
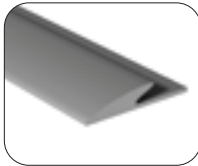
VINYL ACCESSORIES COLORS

100 black	150 dark gray	193 black brown	123 charcoal	114 lunar dust	129 dolphin	178 pewter	194 burnt umber	175 slate	174 smoke
110 brown	147 light brown	182 toffee	623 nutmeg	624 chameleon	140 fawn	191 camel	125 fig	130 buckskin	198 ivory
632 flax	184 almond	170 white	131 bisque	631 sahara	639 beigewood	122 natural	195 light gray	641 moonrise	161 snow

We do our very best to accurately represent the rich color palette of each of our flooring products in both printed and electronic marketing materials. However, it is recommended that a sample be requested for sign-off prior to an order being placed or a specification being written to ensure 100% satisfaction.

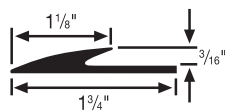
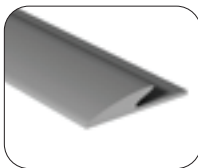
VINYL ACCESSORIES

reducers



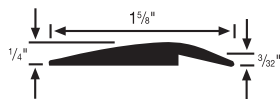
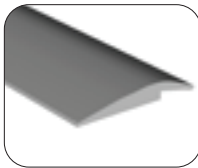
#156 glue-down reducer 5/16"

- 5/16" butting gauge undercut; long flange, smooth taper
- Installation Radius: 18 ft.
- 5 12-ft. secs. per ctn. (60 ft.)



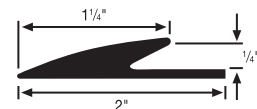
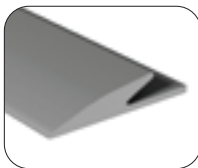
#160 glue-down reducer 3/16"

- Undercut 3/16"; flange and transition combined; smooth transition
- Installation Radius: 10 ft.
- 20 12-ft. secs. per ctn. (240 ft.)



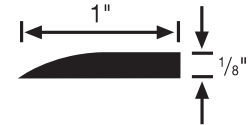
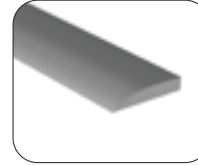
#168 underslung reducer

- Binder-bar edging for resilient flooring; undercut .115" for use with 1/16" to 1/8" material
- Installation Radius: 3 ft.
- 2 35-ft. coils per ctn. (70 ft.)



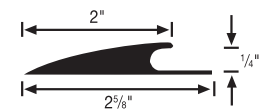
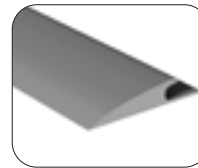
#169 glue-down reducer 1/4"

- 1/4" undercut; long flange, smooth taper
- Installation Radius: 10 ft.
- 5 12-ft. secs. per tube (60 ft.)



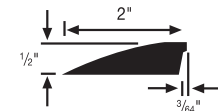
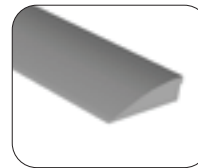
#172 tile reducer 1/8"

- Beveled edge for resilient flooring; 1/8" butting edge
- Installation Radius: 18 ft.
- 50 3-ft. secs. per ctn. (150 ft.)



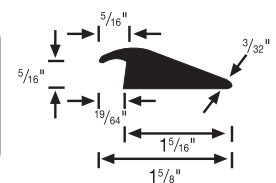
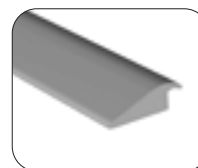
#174 glue-down reducer 1/4"

- Undercut 1/4" with 2" transition
- Installation Radius: 11 ft.
- 10 12-ft. secs. per ctn. (120 ft.)



#176 multi-use reducer 1/2"

- For carpet, ceramic tile or wood floors
- Installation Radius: 6 ft.
- 10 12-ft. secs. per ctn. (120 ft.)

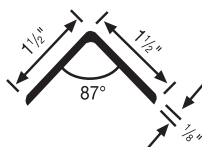
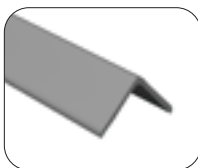


#196 carpet reducer 3/8"

- Designed especially for 3/8" carpet
- Installation Radius: 10 ft.
- 10 12-ft. secs. per ctn. (120 ft.)



corner guard

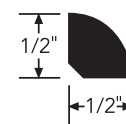
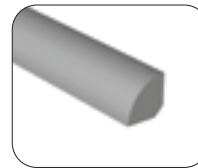


#166 corner guard 1/8" length: 54" (standard)

- 1-1/2" returns; standard length 54" (special order to 9 ft., minimum quantities required)
- Installation Radius: Not Applicable.
- 12 54" pcs. per ctn. (54 ft. on standard orders)



wall accessories

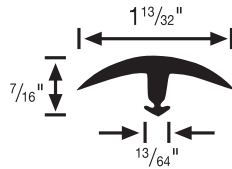
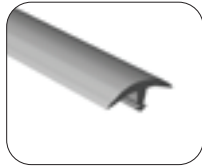


#350 quarter round

- Designed to outperform wood to complement a tread, tile or base job
- Installation Radius: 3 ft.
- 10 12-ft. pcs. per ctn. (#350) or 40' coil (#C350)

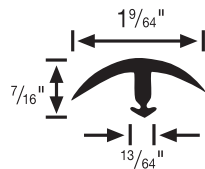


adapters / transitions



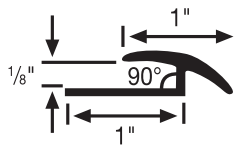
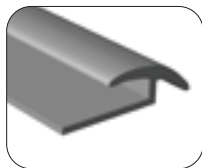
#152 snap-down divider

- 1-13/32" wide removable section for joining carpets
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)



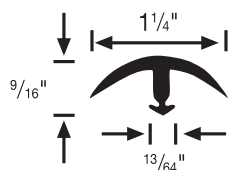
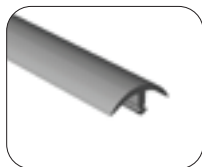
#154 snap-down edging

- 1-9/64" wide removable section for joining carpet to tile
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)



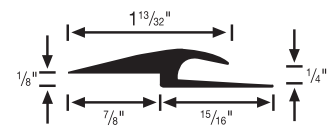
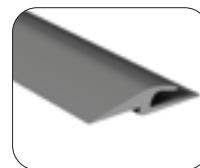
#159 tile carpet joiner

- Provides smooth carpet/ tile transition
- Installation Radius: 10 ft.
- 20 12-ft. secs. per tube (240 ft.)



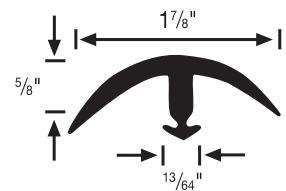
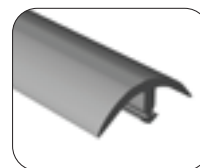
#175 snap-down edging

- 1-1/4" wide removable section for joining tile to wood
- Installation Radius: 6 ft.
- 20 12-ft. secs. per ctn. (240 ft.)



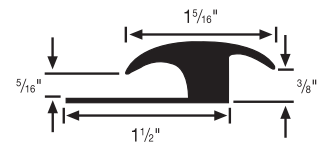
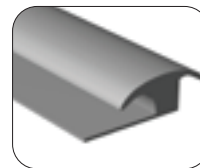
#177 tile carpet joiner

- Joins 1/4" carpet to 1/8" tile
- Installation Radius: 10 ft.
- 5 12-ft. secs. per ctn. (60 ft.)



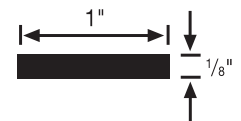
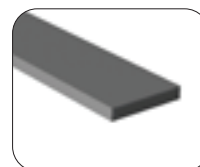
#179 snap-down super edge

- 1-7/8" wide removable section for joining carpet to wood/ceramic
- Installation Radius: 6 ft.
- 5 12-ft. secs. per ctn. (60 ft.)



#182 ceramic/wood carpet transition 3/8"

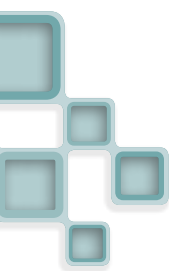
- Molding for joining 5/16" carpet to 3/8" ceramic/wood flooring
- Installation Radius: 12 ft.
- 10 12-ft. secs. per tube (120 ft.)



#195 feature strip

- Designed to transition between 1/8" tiles or add interest to floor design
- Installation Radius: 3 ft.
- 50 3-ft. pcs. per ctn. (150 ft.)





SUBFLOOR LEVELER



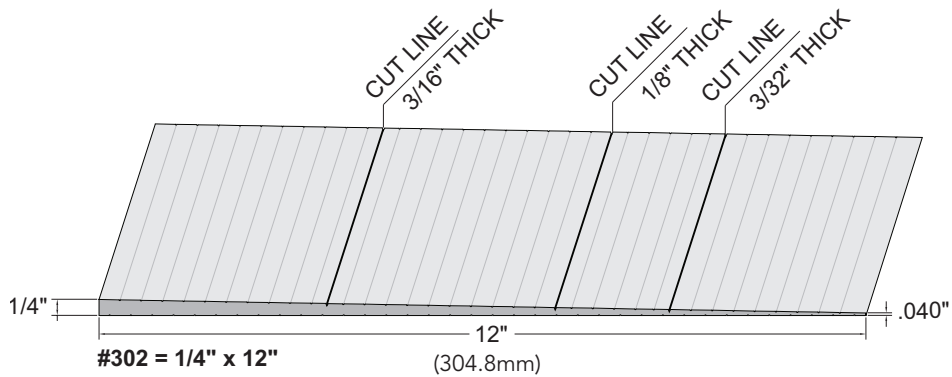
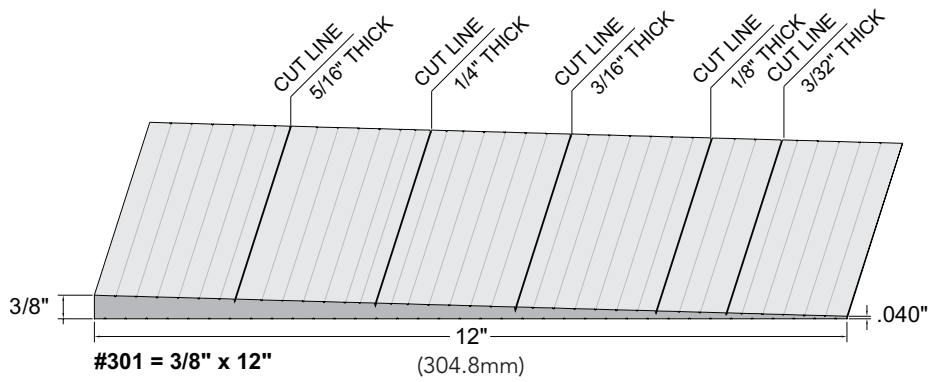
Our 12" and longer 18" lengths give you extra options when it comes to installation because there's no piecing together required.

subfloor LEVELER

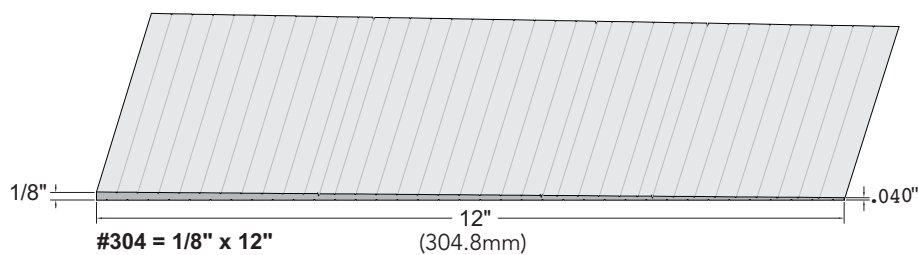
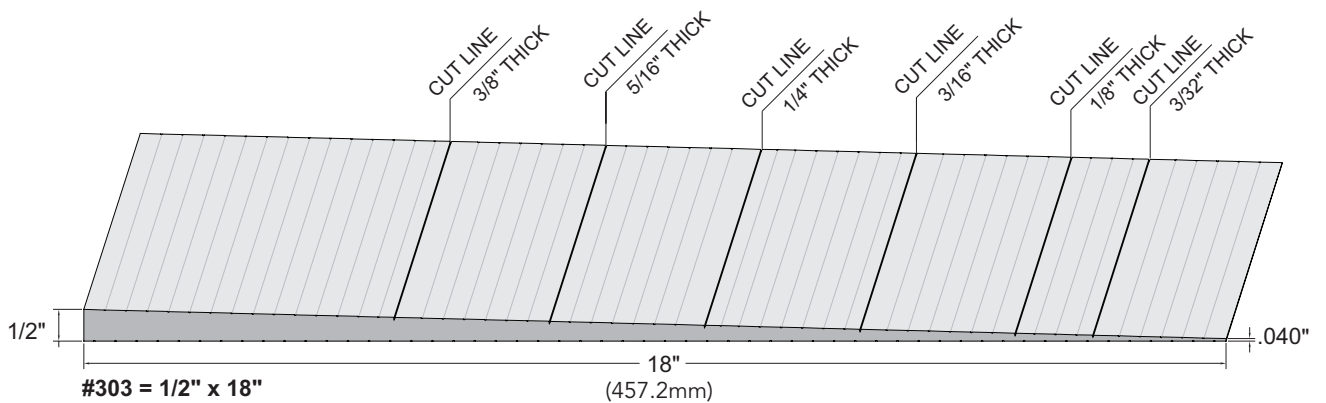
- Contains 99% post-industrial waste, bio-based phthalate-free plasticizer, from a rapidly renewable resource. Made in the U.S.A. and meets FloorScore®, NSF332 Platinum and CHPS criteria.
- Available in 48" lengths in two depths 12" (304.8mm) and 18" (457.2mm), and four thicknesses: 1/8", 1/4", 3/8" and 1/2".
- No waiting, no curing as is standard with the patching process. Just fast, easy leveling.
- Constructed of a durable thermoplastic rubber compound, so it's environmentally friendly.
- Install directly over concrete, wood or steel subfloors.
- Installs easily using the recommended Roppe adhesive depending on substrate and installation type, or if rolling loads are a concern.



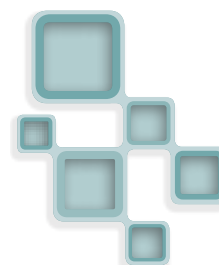
SafeTMax®



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Visit roppe.com for the latest installation and maintenance products.



ROPPE.
Proven. Flooring. Experiences.



Recommended Adhesives

rubber & vinyl tile adhesives (rop-cord, recoil, tuflex, spike/skate use U-705 or EW-710 only)



SP-500 Acrylic
Aerosol Adhesive

22 oz. Can
Coverage: 100-150 sq. ft.
per Can



AW-510 Acrylic
Adhesive

1 Gallon/4 Gallon Pails
Coverage: 160-225 sq. ft.
per Gallon



AP-520 Acrylic
Roll-On Adhesive

3 Gallon Pail
Coverage per Pail: 225 sq. ft.
(trowel), 1,200 sq. ft. (roll-on)



U-705 Urethane
Wet-Set Adhesive

3 Gallon Pail
Coverage: 135-235 sq. ft.
per Gallon



EW-710 Epoxy Modified
Urethane Adhesive

1 Gallon
Coverage: 120 -235 sq. ft.
per Gallon

rubber & vinyl tread adhesives



AW-510 Acrylic
Adhesive

1 Gallon/4 Gallon Pails
Coverage: 160-225 sq. ft.
per Gallon



EW-710 Epoxy Modified
Urethane Adhesive

1 Gallon
Coverage: 120 -235 sq. ft.
per Gallon



TP-620 Pressure
Sensitive Tape Adhesive

1" x 164' (6 per case)
4" x 164' (3 per case)
9.5" x 164' (1 per case)



C-631 Water-Based
Contact Adhesive

1 Quart
Coverage: 20-40 sq. ft. or
120-140 lin. ft. per Quart



EN-610 Epoxy
Nose Filler

13.5 oz. Cartridge
Coverage: 25-50 lin. ft.
per Cartridge

esd flooring adhesives



ASD-800 Acrylic
Wet Set ESD Adhesive

1 Gallon
Coverage: 160 sq. ft.
per Gallon



USD-810 Urethane
Wet-Set ESD Adhesive

1 Gallon
Coverage: 135-150 sq. ft.
per Gallon

wall base adhesives



WB-600 Acrylic
Wall Base Adhesive

30 oz. Cartridge:
30-70 lin. ft. per Cartridge
4 Gallon Pail:
180-340 lin. ft. per Gallon



C-631 Water-Based
Contact Adhesive

1 Quart
Coverage: 20-40 sq. ft. or
120-140 lin. ft. per Quart

proudly made in the



installation products

FSU-410 Floating Sound Control Underlayment

3.5' x 35' x 2mm Roll
Coverage: 122.5 sq. ft. per roll

CSU-400 Cork Sound Control Underlayment

3.5' x 100' x 1.9mm Roll
Coverage: 350 sq. ft. per roll



Colored Caulks

Colors that match just right. Perfect for touch-ups and to hide gaps or imperfections that can occur during installation of rubber stair treads and tile.



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MAINTENANCE PRODUCTS

Maintenance Products



NC-900
All Purpose
Neutral
Cleaner



CM-910
Cleaner /
Maintainer



FR-920
Vinyl Flooring
Finish
Remover



PR-930
High
Performance
Finish
Remover



MF-940
Matte Acrylic
Floor Finish



GF-950
Gloss Acrylic
Floor Finish



PF-960
High
Performance
Gloss Floor
Finish



Smooth Marbleized Rubber Tile,
M198 Ivory, M627 Mariner,
M137 Cinnabar, M626 Tangerine



WARRANTY

ALL PRODUCTS LIMITED WARRANTY

Roppe provides a Limited Warranty for all products if installed, maintained and used strictly in accordance with Roppe's written instructions and installed with the recommended Roppe Adhesive. Refer to Roppe Product Data Sheets before proceeding with installation. For any applications not listed, do not proceed with installation regardless of the circumstance.

It is the Flooring Installer's direct responsibility to inspect and loose lay the flooring in the room or area prior to installation to determine the proper layout and best overall appearance. Flooring Installer must inspect all material for manufacturing imperfections and irregularities prior to installation. All manufacturing imperfections or irregularities must be reported to the appropriate authority. Any defective material will be replaced at no charge, if the defect is found prior to installation.

Roppe will not be liable for labor costs for material that is installed with manufacturing imperfections and irregularities. Roppe reserves the right to inspect the manner and quality of installation of its product claimed defective. In no event shall Roppe be liable for incidental or consequential damages, even if some other provision

of this Limited Wear Warranty is unenforceable. Roppe will not be liable for labor costs or lost profits resulting from the use of or inability to use the product.

Roppe shall have no liability whatsoever to Buyer in the event the goods become defective if such defect is caused in whole or part by cuts, tears, vandalism, fire, willful destruction, damage from high heels, spiked footwear, improper installation, improper maintenance, subfloor and/or substrate irregularities, accidents, natural causes, or acts of God.

Products designated as "seconds," "mill run," "non-conforming," not being of first quality, are sold as-is and Roppe makes no warranties whatsoever, expressed or implied, with respect thereto, including warranties of merchantability or fitness for a particular use. These warranties are expressly in lieu of any other warranties expressed or implied. Roppe products are not designed for use in or near commercial kitchens. Roppe products are not designed for outdoor installations, unless specifically noted.

Contact Roppe for limitations, exclusions and additional warranty details. Or, visit our website at roppe.com for the most current Product Data Sheets and warranty information.



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419.435.8546
Fax: 419.435.1056

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E-mail: sales@roppe.com

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